# **Laboratory Kneader MKS 30**

The BUSS laboratory Kneader MKS 30 is a versatile, compact small scale compounding line for research, development and customer sampling. It is especially suitable for the development of highly filled and heat and shear sensitive compounds. This economical, user-friendly laboratory compounder offers similar process characteristics as production scale BUSS Kneader, with outputs ranging from 300 gram samples up to 20–25 kg/h. Based on its process scale-up capabilities it qualifies as a universal laboratory compounder offering a high grade of efficiency and flexibility.





## Features and specific advantages

- --> Representative data from laboratory samples
- --> Throughput rates up to 25 kg per hour
- -> Split barrel design for easy access and cleaning
- --- Accurate temperature control
- --> Two stage machine
- Various options to optimize process parameters
  - split feed (top or side feeder)
  - segmented screw
  - variable screw speed
  - independent heating/cooling zones



#### Technical Data

## Laboratory Kneader MKS 30

Process length 11, 14, 17, 20 L/D Screw diameter 30 mm Screw speed 10 to 500 rpm Drive capacity 7.5 kw

## Discharge Screw

 $\begin{array}{ccc} \text{Diameter} & \text{40 mm} \\ \text{Length} & \text{6 L/D} \\ \text{Drive capacity} & \text{1.5 kw} \end{array}$ 

## Side Feeder (optional)

Screw diameters 20 mm
Drive capacity 0.25 kw

## **Temperature Control**

Temperature range up to 400 °C
Heating system electric
Heating capacity 2.4 to 4.8 kw
Cooling system air

#### Options

- --> Dosing equipment
- --> Additional inlet hoppers
- ---> Side Feeder
- ---> Water bath
- ---> Strand cutter
- --> Die face cutting





