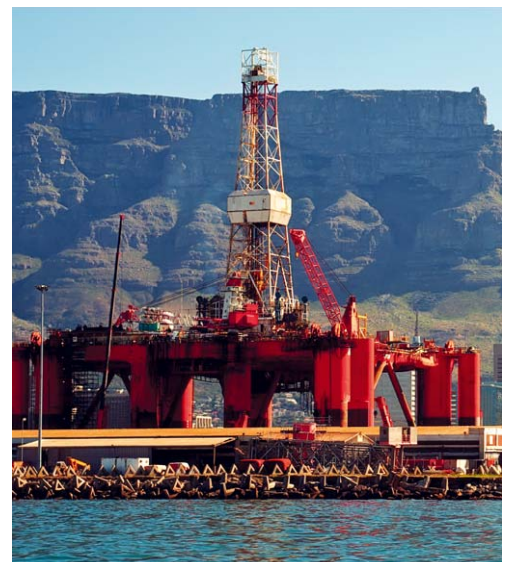




- High precision in all angle ranges
- Robust and compact design
- High resistance to aggressive media
- High degree of housing protection up to IP68 / IP69K
- Different output options
- Fast and easy assembly
- Easy parameterisation

## Inclination Transmitters Heavy Duty



## Top-class inclination transmitter

In instrumentation, inclination transmitters are considered to be all-rounders. There is hardly any moveable object the position of which cannot be monitored by an inclination transmitter. The range of applications covers monitoring weirs, throttle flaps and locks through to the control of machines, automats, robots and solar plants including monitoring of ships, vehicles and aircraft.

Inclination transmitters acquire - similarly to a plumb line - the deviation from the horizontal or vertical within the reference point provided by the direction of the gravitational pull.

The robust, absolute inclination transmitters of Camille Bauer are precision instruments and suitable to the acquisition of almost any inclination. They serve the acquisition, processing and provision of measured values as electric output signals for a downstream device. The output signal is available either in the analogue form of 4...20 mA or digitally with bus interfaces.

## Parameterisation

All of the inclination transmitters may be parameterised by the user. The following parameters can be configured:

- Zero point / minimum value (0%)
- Measuring span / maximum value (100%)
- Zero point shift
- Rotational direction
- Resetting to factory setting

Depending on the design, the instruments may be parameterised via a membrane keyboard, directly via the control line or via a bus. This allows the measuring range to be exactly adjusted to the respective application.



## Numerous features

### Robust, compact design

The robust and compact design and the use of high-quality materials make the inclination transmitters resistant to high mechanical loads.

### Easy parameterisation

Depending on the design, the instruments may be parameterised via a membrane keyboard, directly via the control line or via a bus defining zero point, maximum value and rotational direction.

### Easy and fast assembly

Very easy assembly by synchro flange or assembly plate and the variety of variants of connection options offer the highest degree of flexibility in installation.



### High precision

Featuring a basic accuracy of  $\pm 0.2^\circ$  of the measuring range and a 14bit resolution, the inclination transmitters convince customers wherever precision is required.

### Different output options

The analogue and digital output options permit the highest possible degree of flexibility in application connection. 4...20mA, SSI interface and CANopen interface are available.



### High degree of housing protection

The water and dustproof aluminium or stainless steel housings with a degree of protection of up to IP68 / IP69K permit the use in extremely demanding media and environments like seawater and detergent.



## Solar thermal power plants



### Parabolic trough tracking

Parabolic trough plants consist of curved mirrors, absorber pipes and a turbine with a generator. The sunlight is focused via mirrors on the absorber pipe running in the focal line. The concentrated sun radiation is converted to heat and passed on to a circulating heat transfer medium which drives a downstream turbine. In order to achieve the best possible efficiency, the mirrors follow the position of the sun. Exact positioning is ensured by inclination sensors.

## Water management

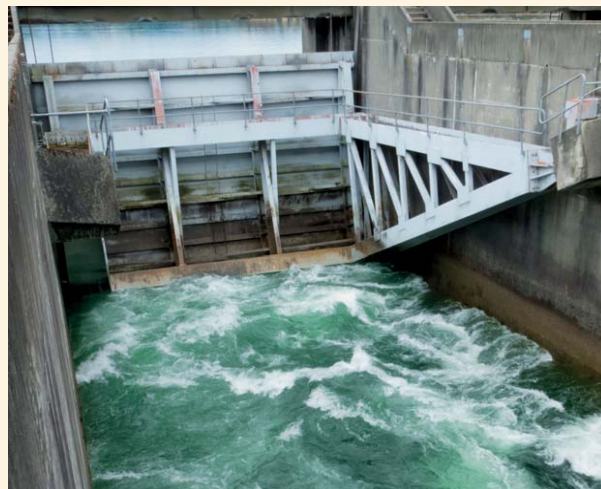


### Drop weight throttle flap

Drop weight throttle flaps are arranged at the turbine intake to protect the turbine. In case of a sudden failure, the flaps close very quickly thus ensuring that the turbine does not run in overspeed. The exact position of the flap is monitored by inclination transmitters.

VAG-Armaturen GmbH, Mannheim, Germany

## Water management



### Weir position for inlet and outlet control

A Tainter gate is a controllable retaining weir regulating the inlet or outlet of a body of water. It consists of a plate and a support structure mounted on a trunnion. The plate is lowered into the water or drawn up by rods or chains. The pivot point of the plate may be above or below the weir. Inclination transmitters are used for exact positioning and monitoring of the opening angle of the weir gate.

## Marine engineering

### Cutter suction dredger

Cutter suction dredgers are used to increase fairway depth in waterways and to dig for minerals. A structure, which can be lowered and holds the cutter and the suction tube, is attached to the bow of the ship. The vacuum resulting at the suction orifice takes in the loosened rock and pumps it ashore. Inclination transmitters are used to monitor the exact position and depth of the structure.



## Waterways

### Position monitoring of a bascule bridge

A bascule bridge is a moveable bridge crossing other traffic routes - frequently waterways - which require a larger clearance only occasionally. The moveable span rotates around a horizontal axis and is balanced by a counterweight under the firm part of the bridge. Inclination transmitters are used to measure the exact position of the parts of the bridge and to monitor whether the target position is exceeded or not reached.





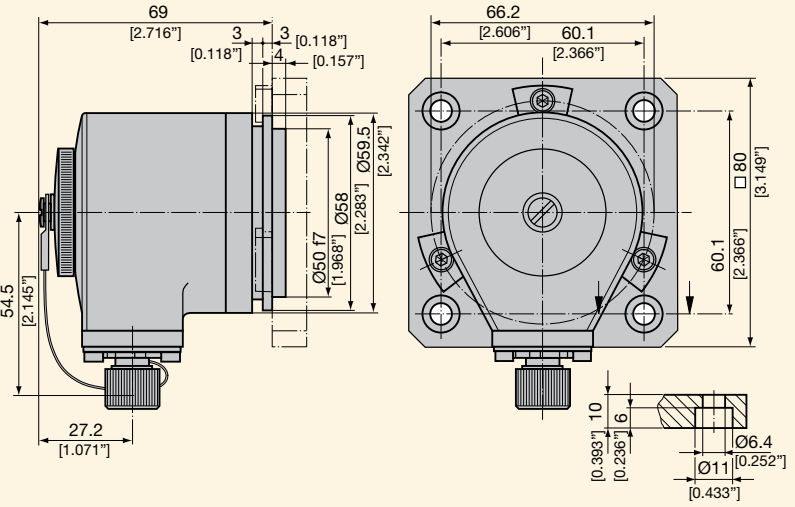
## Oil and gas production



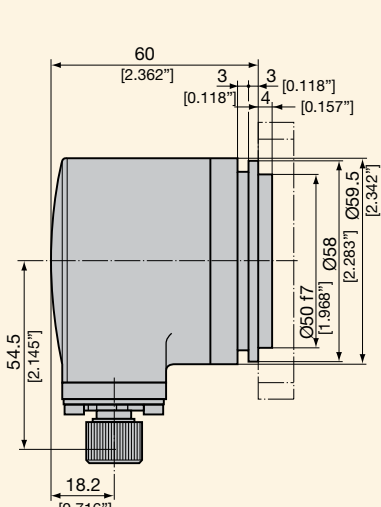
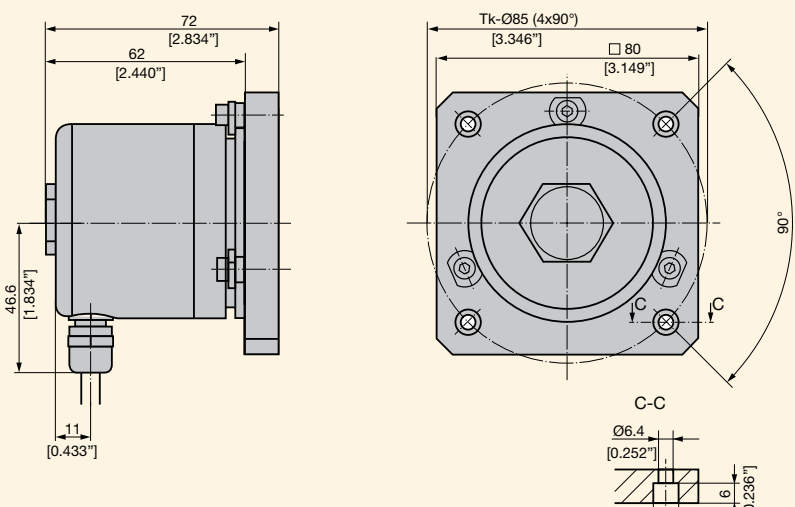
### Alignment of the crude oil production pump

The crude oil or gas pump conveys the exploited medium to the surface. To ensure efficient production, the pump has to be aligned exactly above the bore hole. Inclination transmitters safeguard the exact alignment of the crude oil or gas pump in relation to the bore hole.



# Technical data

|  | KINAX N702   | KINAX N702-SSI  |
|--|--|---|
|  |     |  |
| <b>Article No.</b>                           | 157 083  | 157 562   |
| <b>Type</b>                                  | 1-axis   |   |
| <b>Measuring principle</b>                   | magnetic / hall-sensor   |   |
| <b>Pendulum damping</b>                      | silicon oil  |   |
| <b>Measuring range</b>                       | 0 ... 360°   |   |
| <b>Signal adjustment</b>                     | programming by keys  |   |
| <b>Basic accuracy</b>                        | ± 0,2°   |   |
| <b>Resolution</b>                            | 12 Bit   | 14 Bit  |
| <b>Transient response</b>                    | at 25° tilt < 1 sec.   |   |
| <b>Output</b>                                | 4 ... 20 mA / 3-wire circuit   | SSI / binary code / 6-wire circuit  |
| <b>Operating voltage</b>                     | 9 ... 36 VDC   | 9 ... 33 VDC  |
| <b>Temperature range</b>                     | -30°C ... +70°C  |   |
| <b>Temperature influence</b>                 | 0.1° / 10K (>100°)   |   |
| <b>Housing protection (acc. to EN 60529)</b> | IP 66  |   |
| <b>Annual mean relative humidity</b>         | ≤ 95%  |   |
| <b>Housing material</b>                      | aluminium coated   |   |
| <b>Electrical connection</b>                 | sensor plug M12x1, 5-pole  | sensor plug M12x1, 8-pole   |
| <b>Reverse polarity protection</b>           | yes  |   |
| <b>Test voltage</b>                          | 500 Veff., 50 Hz, 1 min.   |   |
| <b>Emitted interference</b>                  | EN 61 000-6-4  |   |
| <b>Immunity to interference</b>              | EN 61 000-6-2  |   |
| <b>Weight</b>                                | approx. 0.3 kg   |   |
| <b>Dimensions</b>                            |  |   |

|  | KINAX N702-CANopen  |  | KINAX N702-INOX   |            |             |
|--|---|--|---|------------|-------------|
|  |    |  |    |            |             |
| <b>Article No.</b>                           | 157 554   | 172 479                                  | 172 487   | 172 495    | 172 502     |
| <b>Type</b>                                  | 1-axis  |  |   |            |             |
| <b>Measuring principle</b>                   | magnetic / hall-sensor  |  |   |            |             |
| <b>Pendulum damping</b>                      | silicon oil   |  |   |            |             |
| <b>Measuring range</b>                       | 0 ... 360°  |  |   |            |             |
| <b>Signal adjustment</b>                     | preset sensitivity  | programming via control line             |   |            |             |
| <b>Basic accuracy</b>                        | ± 0,2°  |  |   |            |             |
| <b>Resolution</b>                            | 14 bit  | 12 Bit                                   |   |            |             |
| <b>Transient response</b>                    | at 25° tilt < 1 sec.  |  |   |            |             |
| <b>Output</b>                                | CANopen / 5-wire circuit  | 4 ... 20 mA / 2-wire circuit             |   |            |             |
| <b>Operating voltage</b>                     | 9 ... 33 VDC  | 8 ... 33 VDC                             |   |            |             |
| <b>Temperature range</b>                     | -30°C ... +70°C   |  |   |            |             |
| <b>Temperature influence</b>                 | 0.1° / 10K (>100°)  |  |   |            |             |
| <b>Housing protection (acc. to EN 60529)</b> | IP 66   | IP 68 / IP 69K                           |   |            |             |
| <b>Annual mean relative humidity</b>         | ≤ 95%   | ≤ 100%                                   |   |            |             |
| <b>Housing material</b>                      | aluminium coated  | stainless steel INOX AISi 316Ti (1.4571) |   |            |             |
| <b>Electrical connection</b>                 | sensor plug M12x1, 5-pole   | Cable 1.5m                               | Cable 3.0m  | Cable 5.0m | Cable 10.0m |
| <b>Reverse polarity protection</b>           | yes   |  |   |            |             |
| <b>Test voltage</b>                          | 500 Veff., 50 Hz, 1 min.  |  |   |            |             |
| <b>Emitted interference</b>                  | EN 61 000-6-4   |  |   |            |             |
| <b>Immunity to interference</b>              | EN 61 000-6-2   |  |   |            |             |
| <b>Weight</b>                                | approx. 0.3 kg  | approx. 1.1 kg                           |   |            |             |
| <b>Dimensions</b>                            |  |  |  |            |             |

# Accessories

| Article No. | Item   | Description   |
|-------------|--|---|
| 168 105     | Plug connector M12x1 / 5-pole  | For easy cable assembly on site   |
| 168 113     | Plug connector M12x1 / 8-pole  |   |
| 168 353     | Kit mounting clamp N7xx  | For direct assembly of the inclination transmitter on the object to be measured. At least three clamps are required.                |
| 172 619     | Kit mounting clamp INOX  |   |
| 168 379     | Mounting plate N7xx  | For direct assembly of the inclination transmitter on the object to be measured. Additional three clamps are required for assembly. |
| 172 627     | Mounting plate INOX  |   |
| 169 757     | Connecting cable for KINAX N702, plug connector M12x1/ 5-pole, cable length 3m |   |



168 105 / 168 113



168 353



168 379

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