

Sensor technology PSEN®



- ▶ Devices for position monitoring ▶ Safety switches
- ▶ Safety gate systems ▶ Light beam devices
- ▶ Safe camera systems ▶ Control and signal devices











Pilz is your solution supplier for all automation tasks. Including standard control functions. Pilz developments protect man, machine and the environment. Pilz has a tradition as a family-run company stretching back over 60 years. Real proximity to customers is visible in all areas, instilling confidence through individual consultation, total flexibility and reliable service. Worldwide, round the clock, in 31 subsidiaries and branches, as well as 21 sales partners on every continent.

More than 1 900 staff, each one of them an ambassador for safety, make sure that your company's most valuable asset – your staff – can work safely and free from injury.



Further information: www.pilz.com + Webcode 0837



Automation solutions from Pilz – at home in every industry.









The safe solution: Sensor and control technology.

Safe sensor technology PSEN®

Pilz sensors PSEN and control and signal devices PIT guarantee that machinery and complex plants can be used efficiently while still complying with standards intended to protect man and machine. The versatile portfolio provides individual solutions for every requirement: from monitoring of positions, covers, safety gates and areas to three-dimensional zone monitoring.

Based on different technologies such as RFID or camera-based, PSEN sensor technology offers maximum safety along with barrier-free access to the work process where possible. When combined with safe control technology from Pilz, you get a cost-effective, all-in-one solution.

Contents

Automation: complete and simple!	6	Product group: light beam devices	52
		▶ Light beam devices PSENopt	54
Product area: sensor technology	8	▶ Light beam devices PSENopt Advanced	56
Product group: devices for position monitoring		Product group: safe camera systems	
▶ Safe proximity switch PSENini	12	▶ Camera-based protection system PSENvip	68
▶ Safe rope pull switch PSENrope	14	▶ Safe camera system SafetyEYE	72
▶ Rotary encoder PSENenco	16		
		Product group: control and signal devices	
Product group: safety switches	18	▶ Emergency stop pushbutton PITestop	76
Mechanical safety switch PSENmech	20	▶ Operating mode selector switch PITmode	84
Magnetic safety switch PSENmag	24	▶ Manually operated control device PITjog	88
Coded safety switch PSENcode	30	▶ Enabling switch PITenable	90
▶ Safety bolt PSENbolt	38		
▶ Safe hinge switch PSENhinge	40	Product range:	
		decentralized modules PDP67 and PDP20	92
Product group: safety gate systems	42		
▶ Safety gate system PSENslock	44	Cable accessories: sensor technology	94
▶ Safety gate system PSENsgate	48		
		Accessories: sensor technology	110
		Index	119





Automation solutions for your plant and machinery – complete and simple.

Pilz offers you solutions for complete automation. From sensor technology to control and drive technology – with safety and automation included. On all components and systems, simple commissioning, simple handling and simple diagnostics play an important role!

Profit from flexible automation solutions for small machines or even large, networked plants. Regardless of whether you want to standardize your safety, implement safety and automation in the periphery or are looking for the solution for complete automation.

Pilz solutions are embedded into the relevant system environment – whether a new structure or a retrofit – and open for a variety of interfaces and functionalities.

The perfect combination:

Control technology enables numerous application options, including monitoring of electrical



and functional safety, through to complete machine control.

STATE AUTOMATION

In combination with the various control systems, safe **sensors** and **decentralized modules** guarantee the efficient use of plant and machinery in compliance with standards. Ready-to-install systems and universally compatible solutions offer high potential savings.

In the area of **drive technology**, the offer includes drive-integrated safety functions, safe logic functions and the connection of visualization, sensor and actuator technology.

▶ High scalability for individual solutions

One system for safety and automation

Your plant or machinery are completed with **operator and graphics devices** from Pilz.

Design, programming, configuration, commissioning, diagnostics and visualization can be achieved quickly and simply using Pilz automation software.

Pilz offers scalable solutions to suit each requirement – from sensor technology to control and drive technology.



► For every requirement – Safe sensors PSEN®

Pilz offers a wide range of safe sensors that conform to international standards and have been tested and approved by certification bodies. As the Pilz sensors were developed, great value was placed on performance, robustness, quality and easy of operation.

Free choice for your application

Safe sensors are suitable for use on covers, flaps, rolling doors, safety gates, cams, electrosensitive protective equipment and for position detection. In the overview you'll find the right sensors to suit your safety requirement. For example, if your safety gate needs a sensor with no guard locking function, with non-contact operation and the highest level of manipulation protection, PSENcode is the right choice.

The right technology

The high variability of safe sensors PSEN is apparent in the different technologies: whether mechanical, magnetic, RFID, optical or camera-based – Pilz has used its know-how and experience to make optimum use of all technologies.

Protection for your investment

Pilz sensors fit perfectly into your plant environment and also enable Pilz components to be retrofitted to your plant or machine. PSEN are also compatible with products and interfaces from other manufacturers. Selection guide – Sensor technology PSEN

Covers/flaps/rolling doors

Yes

Guard locking device



Position detection/cams

Safety gates



Areas/zones





No

Keep up-to-date on sensor technology PSEN:

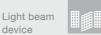


Dead voltage closed		 Safety gate system PSENsgate Mechanical safety switch PSENmech (me1S) Safety bolt PSENbolt with PSEN me1S (spring force) 	From page 48 From page 20 From page 38
Dead voltage open		 Safety gate system PSENslock Mechanical safety switch PSENmech (me1M) Safety bolt PSENbolt with PSEN me1M (magnetic force) 	From page 44 From page 20 From page 38
Mechanical		 ▶ Safety bolt PSENbolt with PSEN ma1.4 ▶ Safe hinge switch PSENhinge 	From page 38 From page 40
Non-contact	Normal manipulation protection	 Magnetic safety switch PSENmag Safety bolt PSENbolt with PSEN ma1.4 	From page 24 From page 38
Non-contact	Highest manipulation protection	 Coded safety switch PSENcode Safety bolt PSENbolt with PSENcode 	From page 30 From page 38
	Without counterpart	▶ Safe proximity switch PSENini	From page 12
Non-contact	With counterpart	 ▶ Magnetic safety switch PSENmag ▶ Coded safety switch PSENcode 	From page 24 From page 30
Area monit press t		 ▶ Light beam devices PSENopt ▶ Light beam devices PSENopt Advanced ▶ Camera-based protection system PSENvip 	From page 54 From page 56 From page 68
Zone moni	toring (3D)	▶ Safe camera system SafetyEYE	From page 72











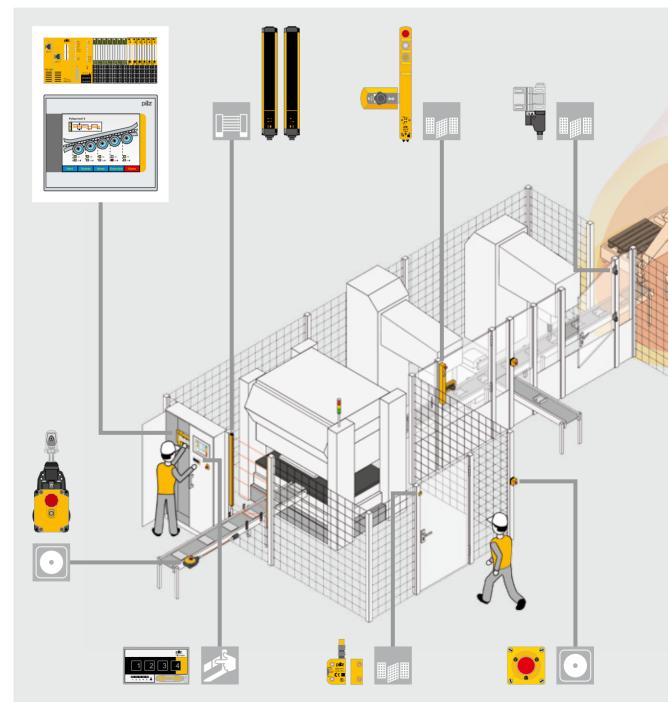






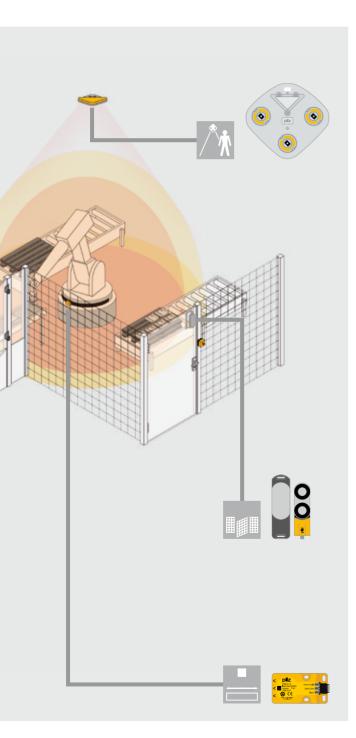
Versatile product portfolio – Safe sensor technol

While high plant efficiency is a requirement in an industrial environment, it's important not to neglect the protection of man, machine and the environment: from commissioning to high availability during operation. Pilz sensors PSEN provide a safe, flexible solution.



The complete, one-stop solution that's safe and economical: sensor and control technology from Pilz.

ogy PSEN®



High compatibility

Sensors from the various product ranges are compatible and can be connected in series. That reduces the inputs during installation, as well as saving time and costs during configuration and commissioning.

For any budget

As a ready-to-install system, potential engineering savings is not the only benefit offered from safe sensors PSEN. Many sensors are equipped with different operating principles, enabling the solution to be geared towards your requirement.

Quality with safety

The product design has been developed individually for each PSEN product range, both technically and functionally; it's been attractively engineered, with a safe, sophisticated concept. Pilz is certified to EN ISO 9001 and our safety products have been developed for use in accordance with EN ISO 13849-1 and EN/IEC 62061.

Based on the different features and functionalities, our sensors can be divided into various product ranges. The graphic on this double page will help you choose. If you have specific requirements, we have the right products and solutions:

- ▶ Devices for position monitoring from page 12
- ▶ Safety switches from page 18
- ▶ Safety gate systems from page 42
- ▶ Light beam devices from page 52
- ▶ Safe camera systems from page 68
- ▶ Control and signal devices from page 76

Keep up-to-date on sensor technology PSEN:



Control and signal devices



▶ Safe proximity switch PSENini

Safe monitoring without actuators – that's what the safe proximity switch PSENini provides. It detects the approach of metallic objects without the use of contacts and supplies the necessary safe signals about positions and end limits. PSENini can also generate the pulse for counting tasks or for detecting rotational movements.







PSEN in1p

Applications for PSENini

- ▶ Cams
- ▶ Rolling doors
- ▶ Pulse generator for counting tasks or rotational movements

High productivity and long service life

Compared with mechanical switches, PSENini provides the ideal prerequisites for high productivity and a long service life: non-contact, non-wearing operation, plus high switching frequencies.

The safe proximity switch is also insensitive to vibration and dust.

High savings potential in series

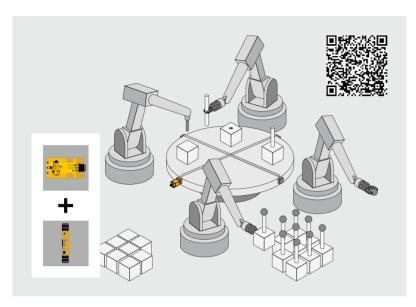
Take advantage of the high savings potential of PSENini, even under the highest safety requirements, because you can also connect PSENini in series with safety switches PSENcode and safety gate systems PSENslock and PSENsgate.





Type code for PSENini

Product area Pilz SENsors Product range in - PSENini Operation Non-contact, inductive Series Connection type p Connector, M12, 8-pin (series connection integrated in sensor) n Male connector, M12, 5-pin



Components for your safe solution	Order number
Sensor: PSEN in1p	545 000
Connection: PSEN cable, M12, 8-pin, 5 m	540320
Evaluation device: PNOZ s3	751 103

The optimum solution: monitoring the position of the turntable with proximity switch PSENini and safety relay PNOZsigma.

Your benefits at a glance

- Investment protection: can be combined directly with a wide range of evaluation devices
- ▶ User-friendly: rapid diagnostics via LED
- ► Economical and flexible: series connection means less wiring and fewer inputs
- Greater productivity thanks to short reaction time
- ▶ Highly versatile:
 - Suitable for counterpieces made of a variety of metals
 - Insensitive to shock
- Long product service life due to wear-free function







Selection guide - Safe proximity switch PSENini



PSEN in1p

Туре	Connection type	Series connection in combination with PSENini, PSENslock, PSENcode 1)	Order number
PSEN in1p	Male connector, M12, 8-pin	Y junction (cable separator)PDP67 F 4 code	545 000
PSEN in1n	Male connector, M12, 5-pin	PDP67 F 8DI ION	545 003

¹⁾ Up to PL e of EN ISO 13849-1 and SIL CL 3 of EN/IEC 62061

Common features

- Typical operating distance (steel): 15 mm
- Diagnostic interface: 3 LEDs (status of actuator, status of inputs, supply voltage/error)
- Directions of actuation: 1
- Approach directions: 1
- Dutputs: 2 safety outputs and 1 signal output
- Inputs (PSEN in1p): 2 safety inputs

Cable and other accessories:



Further information and technical documentation on the safe proximity switch PSENini:



Safe rope pull switch PSENrope

Whether on the assembly line or machine – where safety in the production area is concerned, the safe rope pull switch PSENrope is a proven, reliable solution. PSENrope switches off functional processes through manual operation. It offers maximum safety: that's because the emergency stop function can be triggered at any point along the rope.



Optimum safety solution is as simple as that

PSENrope is flexible to use, easy to install and simple to operate. Whether it's a first-time installation or upgrade: the safe rope pull switch PSENrope simplifies installation with its sophisticated technical details.

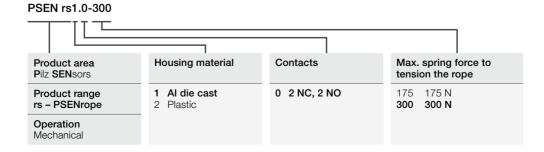
Durable - even under extreme conditions

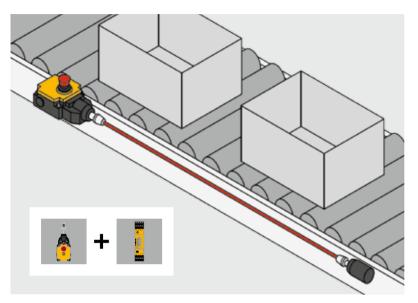
As the operating range of rope pull switches is limited only by the length of the rope, even large plants can be safeguarded using PSENrope. Due to its rugged finish, PSENrope is reliable even under extreme environmental conditions.





Type code for PSENrope





Greater safety on the production line: the rapid emergency stop with rope pull switch PSENrope in combination with the safety relay PNOZsigma.

Your benefits at a glance

- ▶ High level of safety:
 - Safe from manipulation
 - Wiring space physically separate from mechanics
 - Dual function mushroom-type pushbutton and pull-to-release in one
- ▶ Whether it's a first-time installation or upgrade: PSENrope simplifies installation
- ▶ Suitable for indoor and outdoor use thanks to rugged, hardwearing metal or plastic housing









Selection guide - Safe rope pull switch PSENrope



PSEN rs1.0-175

Туре	Housing material	Maximum rigging length	Order number
PSEN rs1.0-175	Al die cast	37.5 m	570301
PSEN rs1.0-300	Al die cast	75.0 m	570300
PSEN rs2.0-175	Plastic	37.5 m	570303
PSEN rs2.0-300	Plastic	75.0 m	570302

Common features

- ▶ Suitable for applications up to:
 - PL e of EN ISO 13849-1
 - SIL CL 3 of EN/IEC 62061
- ▶ Integrated E-STOP pushbutton
- ▶ Contacts: 2 NC, 2 NO
- ▶ Protection type: IP67

- ▶ Ambient temperature:
 - PSEN rs1.0: -30 ... +80 °C
 - PSEN rs2.0: -25 ... +70 °C
- Dimensions (H x W x D) in mm:
 - PSEN rs1.0: 237 x 90.0 x 88 - PSEN rs2.0: 294 x 42.5 x 88

Cable and other accessories:



Accessories

Туре	Features	Order number
PSEN rs spring 175	Counterspring, 175 N	570310
PSEN rs spring 300	Counterspring, 300 N	570311
PSEN rs pulley 75	Return pulley, diameter: 75 mm	570312
PSEN rs pulley flex	Block rope pulley, rotatable	570313
PSEN rs rope d3/d4 50 m	▶ Rope diameter: 3 mm	570314
PSEN rs rope d3/d4 100 m	Insulation diameter: 4 mmPVC-coated, red	570315

Technical documentation on the safe rope pull switch PSENrope:



Rotary encoder PSENenco

The rotary encoders PSENenco are used to determine position and speed. The rotary encoder is an absolute encoder that is used in the automation system PSS 4000. It supplies diverse, absolute position values, which are verified in the software block. The rotary encoder has a magnetic and an optical measuring system and thus combines two units in one.





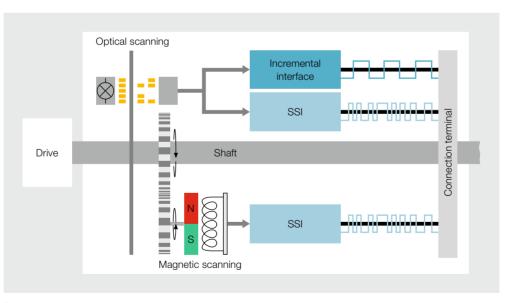




PSEN enc m2 eCAM

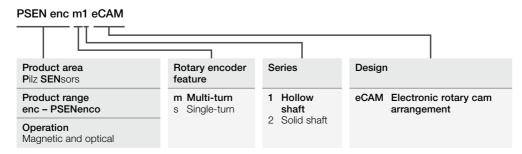
Standard rotary encoder, but safe

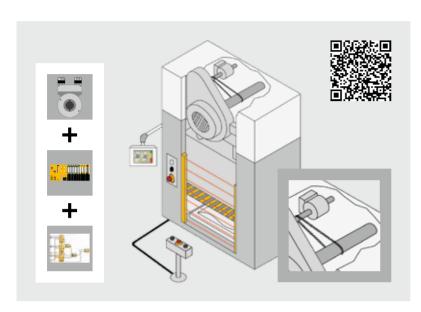
The rotary encoder PSENenco is a standard encoder – but through the combination of the control system PSSuniversal PLC, the rotary encoder and software blocks, the system reaches SIL CL 3 and PL e.



Redundant, dual-channel rotary encoder

Type code for PSENenco





Components for your safe solution	Order number
Sensor: PSEN enc m1 eCAM	544 021
Connection: Signal cable, min. 0.25 mm², shielded, stranded pair	-
Evaluation device: PSSu PLC1 FS SN SD	312070

The optimum solution: rotary encoder, control system and software = safe electronic rotary cam arrangement.

Application of PSENenco

The rotary encoder PSENenco is used in the mechanical press sector, for instance. The Pilz "safe electronic rotary cam arrangement" solution completely replaces conventional mechanical rotary cam arrangements. Further application areas can be found anywhere that safe position detection is required.

Your benefits at a glance

- ▶ Safe evaluation of speed and position
- ➤ The safe monitoring function is transferred to the user software
- High flexibility when monitoring limit values due to dynamic limit value monitoring in the user program
- Mechanical rotary cam arrangement is replaced by the safe electronic rotary cam arrangement PSS 4000 incl. PSENenco

Selection guide - Rotary encoder PSENenco



PSEN enc m1 eCAM

Туре	Function	Rotary encoder feature	Order number
PSEN enc m1 eCAM	Absolute encoder	Multi-turn, hollow shaft	544 021
PSEN enc m2 eCAM	Absolute encoder	Multi-turn, solid shaft	544022
PSEN enc s1 eCAM	Absolute encoder	Single-turn, hollow shaft	544011
PSEN enc s2 eCAM	Absolute encoder	Single-turn, solid shaft	544012

Common features

- ▶ Two encoders in one housing
- Diverse, 2-channel (1 x optical, 1 x magnetic)
- ▶ 2 SSI interfaces
- ▶ SIL CL 3 and PL e in the automation system PSS 4000

More information on the rotary encoder PSENenco:



Safety switches

Safety switches from Pilz are used for cost-optimized safety gate and position monitoring and meet the requirements of EN ISO 14119 (successor standard to EN 1088) at particularly low cost. That's why they are used for applications in mechanical engineering as well as in the packaging or pharmaceutical industry and many other sectors.













Safety switches are available with various designs and operating principles and can even be used under difficult environmental conditions. Additional costs can be saved when connected in series.

Choose the optimum switch for your application:

- Mechanical PSENmech offers personal and process protection with safe guard locking
- Non-contact, magnetic with concealed installation
 PSENmag is the most economical solution –
 for the highest safety requirements
- Non-contact, unique, fully coded PSENcode allows maximum freedom in installation thanks to the highest manipulation protection for guards, as required in EN ISO 14119
- Non-contact, coded − PSENcode x.19n is suitable for safe monitoring and distinguishing up to three positions

Safety bolt – the robust, cost-effective solution for a rugged industrial environment

The safety bolt PSENbolt is particularly suitable for safety gates that are difficult to adjust or in areas where safety gates are often opened and closed. What you get is a complete solution comprising safety switch, handle and bolt.

Safe hinge switch – packaged hinge and safety switch

The combination of hinge and safety switch is the optimum solution for hinged safeguards. Designed as one functional and installation unit, the safe hinge switch PSENhinge offers high flexibility in installation, connection and adjustment.

Selection guide - Safety switches and safe hinge switches					
Туре	Safety switch PSENmech	Safety switch PSENmag	Safety switch PSENcode	Safety switch PSENcode	Hinge switch PSENhinge
Operation/Coding	Mechanical	Non-contact, magnetic	Non-contact, coded	Fully coded, unique fully coded	Mechanical
Application					
Covers	*	*	*	*	
Flaps	+	*	*	*	*
Hinged safety gates	*	*	*	*	*
Sliding safety gates	+	*	*	*	
Rolling doors		*	*	*	
Position detection		*	*	*	
Guard locking device	With	Without	Without	Without	Without
IP protection type	IP67	IP67/IP6K9K	IP67/IP6K9K	IP67/IP6K9K	IP67
Performance Level 1)					
PL e	2 x	1 x	1 x	1 x	2 x
PL d	1 x + FE ²⁾	1 x	1 x	1 x	1 x + FE ²⁾
PL c	1 x	1 x	1 x	1 x	1 x
Classification in accordance with EN ISO 14119					
Туре	2	4	4	4	1
Coding level	Low	Low	Low	High	-

¹⁾ Achievable Performance Level depends on application

Keep up-to-date on Safety switches:



²⁾ FE = Fault exclusion

Mechanical safety switch PSENmech

The mechanical safety switch PSENmech is suitable for safe monitoring of a movable guard and can lock the safety gate securely.



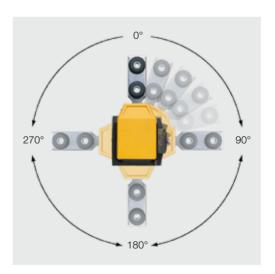


PSEN me1

PSENmech uses increased extraction force on the actuator to prevent the safety gate from being opened unintentionally. It complies with the standard EN ISO 14119 due to its coded actuators.

Secure safety gate monitoring with guard locking guarantees the safety of personnel and processes. One type of the mechanical safety switch PSEN me1 fulfils two safety functions:

- ▶ Avoids an unexpected start-up when PSEN me1 is unlocked or not closed
- Safety gate locked by the PSEN me1 while the motor speed is > 0.

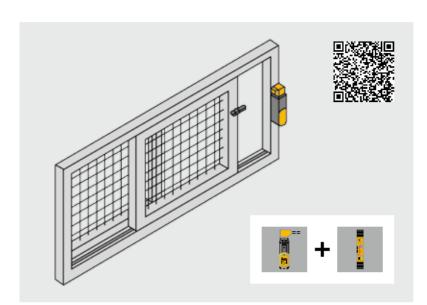


Universal actuation directions provide flexibility during installation.

Type code for PSENmech

PSEN me1.2S/1AR

	1		
Product area Pilz SENsors	Product series	Series 1: Type of guard locking/ supply voltage	Series/actuator type
Product range me – PSENmech	1 With guard locking, dimensions:	S Spring force, 24 VAC/DC (2 NC, 2 NO)	1AS Standard, Series 1 1AR Radius, Series 1
Operation Mechanical	170 x 42.5 x 51 mm	.2S Spring force, 110, 230 VAC (2 NC, 2 NO) M Magnetic force, 24 VAC/DC (2 NC, 2 NO) .21S Spring force, 110, 230 VAC (3 NC, 1 NO)	



	Components for your safe solution	Order number
	Sensor: PSEN me1M/1AS	570 004
	Connection: Cable, depending on function, e.g. 8 x 0.5 mm ²	-
ĺ	Evaluation device: PNOZ s3	751 103

The optimum solution: monitoring sliding gates using the safety switch PSENmech and safety relay PNOZsigma.

Your benefits at a glance

- Safe, complete solution in conjunction with Pilz evaluation devices for applications with high safety requirements
- ► Flexibility and speed during installation due to:
 - Compact design
 - Radius or standard actuator
- Up to four horizontal and four vertical approach directions
- Long product service life due to the robust design and high mechanical load capacity
- Suitable for a variety of applications due to the wide operating temperature range
- Housing is insensitive to dirt, dust-tight and waterproof

Cable and other accessories:





Keep up-to-date on the entire program and on the mechanical safety switch PSENmech:



Selection guide – PNOZmech

Mechanical safety switch PSENmech with separate actuator and guard locking device

Common features

- Safety switch for monitoring the position of movable guards in accordance with EN 60947-5-3
- ▶ Suitable for applications up to:
 - PL e of EN ISO 13849-1
 - SIL CL 3 of EN/IEC 62061
- ► Can be connected to all Pilz evaluation devices
- Directions of actuation:
 - PSEN me1: eight
 - PSEN me3: four
 - PSEN me4: eight
- Dimensions

(H x W x D, excl. actuator):

- PSEN me1: 170 x 42.5 x 51.0 mm
- PSEN me3: 90 x 52.0 x 33.0 mm
- PSEN me4: 100 x 31.0 x 30.5 mm
- ▶ Ambient temperature:
 - PSEN me1:
 - -25 ... +70 °C/-13 ... +158 °F
 - PSEN me3/me4:
 - -30 ... +80 °C/-22 ... +176 °F
- ▶ Connection terminals:
- PSEN me1: spring-loaded terminals
- PSEN me3/me4: screw terminals
- ▶ Protection type:
 - PSEN me1: IP67
 - PSEN me3/me4: IP65



PSEN me1S/1AS



PSEN me3/2AR



PSEN me4/4AS

Type (switch/actuator)	Type of guard locking
PSEN me1S/1AS	Spring force
PSEN me1.2S/1AS	Spring force
PSEN me1S/1AR	Spring force
PSEN me1.2S/1AR	Spring force
PSEN me1M/1AS	Magnetic force
PSEN me1M/1AR	Magnetic force
PSEN me1.21S/1AR	Spring force
PSEN me3/2AS	-
PSEN me3.2/2AS	-
PSEN me3.2/2AR	-
PSEN me4.1/4AS	-
PSEN me4.2/4AS	-

Actuator type	Contacts	Supply voltage/contact load Utilisation category AC-15	Auxiliary release	Holding force	Extraction force	Order number (Unit) 1)
Standard	7 7 7	24 VAC/DC	*	1 500 N	min. 27 N	570 000
Standard	7 7 7	110 230 VAC	*	1500 N	min. 27 N	570 006
Radius	7 7 1	24 VAC/DC	*	1 500 N	min. 27 N	570 001
Radius	7 7 1	110 230 VAC	•	1 500 N	min. 27 N	570 007
Standard	7 7 1	24 VAC/DC		1 500 N	min. 27 N	570 004
Radius	7 7 1	24 VAC/DC		1 500 N	min. 27 N	570 005
Radius	7 7 7 1	110 230 VAC	*	1 500 N	min. 27 N	570 008
Standard	7	240 V/3.0 A		-	10 N	570210
Standard	7 7 1	240 V/1.5 A		-	10 N	570230
Radius	7 7 1	240 V/1.5 A		-	10 N	570232
Standard	7 7	240 V/3.0 A		-	10 N	570245
Standard	7 7 1	240 V/1.5 A		-	10 N	570251











Cable and other accessories:



Technical documentation on the mechanical safety switch PSENmech:



√hy Webcode 5174

¹⁾ Unit comprising switch and actuator

²⁾ Applies for application of PSEN me1.2

Magnetic safety switch PSENmag

Magnetic safety switches are used both for monitoring the position of guards in accordance with EN 60947-5-3 and for position monitoring. Thanks to economical series connection, PSENmag offers maximum safety at a "low price" and is easily integrated into the existing system environment.











PSEN ma1.4a

Manipulation protection

The concealed installation of the sensor – as defined in accordance with EN ISO 14119 – prevents manipulation. Other ways of manipulation are excluded if the actuator is secured using safety screws (one-way screws). If the highest manipulation protection is required, we recommend PSENcode due to the RFID technology and the key lock principle.

High requirements - implemented economically

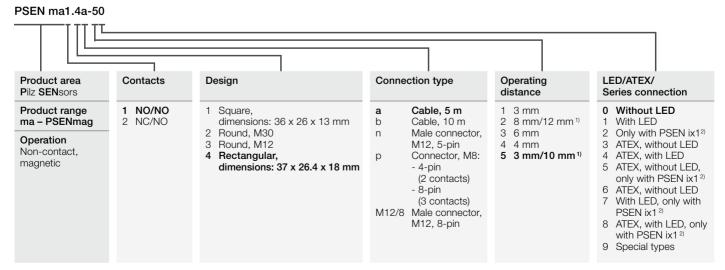
Use PSENmag wherever a high category is specified, heavy soiling occurs or strict hygiene requirements are to be met.

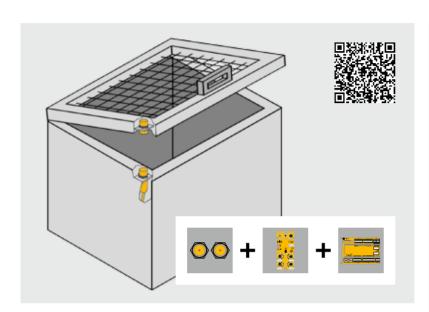
The rugged, fully encapsulated housing in conjunction with the non-contact, magnetic operating principle guarantees a long product service life.

Flexible application

The compact design of the PSENmag saves installation space. A large selection of connectors and cables plus an assured operating distance of 3 to 12 mm enable flexible assembly and rapid, simple installation.

Type code for PSENmag



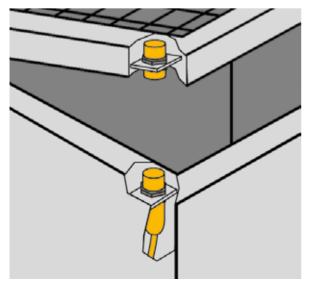


Components for your safe solution	Order number
Sensor: PSEN ma1.3n-20/PSEN ma1.3-12	506238
Connection: PSS67 cable, M12, straight, socket/M12, straight, connector, 5 m	380209
Decentralized periphery: PDP67 F 8DI ION	773 600
Connection: PSEN cable, straight, M12, 5-pin	630311
Evaluation device: PNOZmulti	773 100

The optimum solution: monitoring a cover using the PSENmag safety switch and the configurable control system PNOZmulti.

Your benefits at a glance

- Safe complete solution with TÜV certification for applications of the highest categories
- Economical thanks to:
 - Space and time-saving installation
 - Long product service life as it is mechanically non-wearing
 - User-friendly diagnostics via an additional signal contact and LED
- Can be used with heavy soiling and strict hygiene regulations IP67/IP6K9K, ECOLAB tested
- ► High level of safety, even in potentially explosive areas







Cable and other accessories:



Keep up-to-date on the non-contact, magnetic safety switch PSENmag:



Selection guide – PSENmag

Magnetic safety switch PSENmag - Square design

Common features

- Dual-channel safety switch for monitoring the position of movable guards in accordance with EN 60947-5-3
- Approved for applications up to Performance Level e of EN ISO 13849-1 and SIL CL 3 of EN/IEC 62061 in conjunction with safety relays PNOZ s3, PNOZ s4, PNOZ s5, PNOZ e1p, PNOZ e1.1p, PNOZ e1vp, PNOZ e5.11p
- ▶ Optional signal contact
- Direct connection, via PDP67, PDP20 or via the interface PSEN ix1, see accessories from page 94
- ▶ Protection type:
 - Cable versions: IP6K9K
 - Connector versions: IP67
- ► Flexible installation due to the housing design and pigtail cable
- Protective caps included for better manipulation protection



PSEN ma1.4a



PSEN ma1.4p

Type (switch/actuator)	Assured operating distance
PSEN ma1.4a-50/PSEN ma1.4-10	10 mm
PSEN ma1.4a-51/PSEN ma1.4-10	10 mm
PSEN ma1.4a-52/PSEN ma1.4-10	10 mm
PSEN ma1.4a-57/PSEN ma1.4-10	10 mm
PSEN ma1.4p-50/PSEN ma1.4-10	10 mm
PSEN ma1.4p-51/PSEN ma1.4-10	10 mm
PSEN ma1.4p-52/PSEN ma1.4-10	10 mm
PSEN ma1.4p-57/PSEN ma1.4-10	10 mm
PSEN ma1.4n-50/PSEN ma1.4-10	10 mm
PSEN ma1.4n-51/PSEN ma1.4-10	10 mm
PSEN ma1.4-51M12/8-0.15m/ PSEN ma1.4-10	10 mm
PSEN ma1.4a-57/PSEN ma1.4-03	3 mm
PSEN ma1.4a-50/PSEN ma1.4-03	3 mm
PSEN ma1.4a-51/PSEN ma1.4-03	3 mm
PSEN ma1.4a-52/PSEN ma1.4-03	3 mm
PSEN ma1.4p-50/PSEN ma1.4-03	3 mm
PSEN ma1.4p-51/PSEN ma1.4-03	3 mm
PSEN ma1.4p-57/PSEN ma1.4-03	3 mm
PSEN ma1.4p-52/PSEN ma1.4-03	3 mm
PSEN ma1.4n-50/PSEN ma1.4-03	3 mm
PSEN ma1.4n-51/PSEN ma1.4-03	3 mm
PSEN ma1.4-51M12/8-0.15m/ PSEN ma1.4-03	3 mm
PSEN 1.1p-23/PSEN 1.1-20	8 mm
PSEN 1.1p-25/PSEN 1.1-20	8 mm

Contacts	Single connection	Series connection via	LED	ATEX	Connection type Cable/connector	Order number (Unit) 1)
1 1	•	-			5 m	506322
4 4 4	*	-	*		5 m	506326
4 4		PSEN ix1			5 m	506323
4 4 4		PSEN ix1	*		5 m	506327
1 1	•	-			M8, 4-pin, pigtail, 25 cm	506334
4 4 4	•	-	*		M8, 8-pin, pigtail, 25 cm	506338
1 1		PSEN ix1			M8, 4-pin, pigtail, 25 cm	506335
4 4 4		PSEN ix1	*		M8, 8-pin, pigtail, 25 cm	506339
4 4	*	PDP67			M12, 5-pin, pigtail, 15 cm	506342
4 4 4	•	PDP67	*		M12, 5-pin, pigtail, 15 cm	506343
4 4 4	*	-	•		M12, 8-pin, pigtail, 15 cm	506345
1 1 1		PSEN ix1	*		5 m	506325
4 4	*	-			5 m	506320
4 4 4	*	-	*		5 m	506324
4 4		PSEN ix1			5 m	506321
4 4	•	-			M8, 4-pin, pigtail, 25 cm	506332
4 4 4	*	-	*		M8, 8-pin, pigtail, 25 cm	506336
4 4 4		PSEN ix1	*		M8, 8-pin, pigtail, 25 cm	506337
1 1		PSEN ix1			M8, 4-pin, pigtail, 25 cm	506333
1 1	*	PDP67			M12, 5-pin, pigtail, 25 cm	506340
7 7 7	*	PDP67			M12, 5-pin, pigtail, 25 cm	506341
4 4 4	*	-	*		M12, 8-pin, pigtail, 15 cm	506344
1 1	*	-		*	M8, 4-pin	504223
7 7		PSEN ix1		*	M8, 4-pin	504 225

TÜV











Cable and other accessories:



Technical documentation on the magnetic safety switch PSENmag:



¹⁾ Unit comprising switch and actuator

Selection guide – PSENmag

Magnetic safety switch PSENmag - Round design

Common features

- Dual-channel safety switch for monitoring the position of movable guards in accordance with EN 60947-5-3
- Approved for applications up to Performance Level e of EN ISO 13849-1 and SIL CL 3 of EN/IEC 62061 in conjunction with safety relays PNOZ s3, PNOZ s4, PNOZ s5, PNOZ e1p, PNOZ e1.1p, PNOZ e1vp, PNOZ e5.11p



- ▶ With signal contact
- Direct connection, via PDP67, PDP20 or via the interface PSEN ix1, see accessories from page 94
- ▶ Protection type:
 - Cable versions: IP67
 - Connector versions: IP67

Type (switch/actuator)	Assured operating distance
▶ M12 housing	
PSEN ma1.3a-20/PSEN ma1.3-08	8 mm
PSEN ma1.3a-22/PSEN ma1.3-08	8 mm
PSEN ma1.3b-20/PSEN ma1.3-08	8 mm
PSEN ma1.3b-22/PSEN ma1.3-08	8 mm
PSEN ma1.3p-20/PSEN ma1.3-08	8 mm
PSEN ma1.3n-20/PSEN ma1.3-08	8 mm
PSEN ma1.3-20M12/8-0.15m/ PSEN ma1.3-08	8 mm
PSEN ma1.3p-22/PSEN ma1.3-08	8 mm
PSEN ma1.3b-23/PSEN ma1.3-08	8 mm
PSEN ma1.3b-25/PSEN ma1.3-08	8 mm
PSEN ma1.3a-20/PSEN ma1.3-12	12 mm
PSEN ma1.3a-22/PSEN ma1.3-12	12 mm
PSEN ma1.3b-20/PSEN ma1.3-12	12 mm
PSEN ma1.3b-22/PSEN ma1.3-12	12 mm
PSEN ma1.3p-20/PSEN ma1.3-12	12 mm
PSEN ma1.3n-20/PSEN ma1.3-12	12 mm
PSEN ma1.3-20M12/8-0.15m/ PSEN ma1.3-12	12 mm
PSEN ma1.3p-22/PSEN ma1.3-12	12 mm
PSEN ma1.3b-23/PSEN ma1.3-12	12 mm
PSEN ma1.3b-25/PSEN ma1.3-12	12 mm

Contacts	Single connection	Series connection via	LED	ATEX	Connection type Cable/connector	Order number (Unit) ¹⁾
4 4 4	*	-	•		5 m	506 220
4 4 4		PSEN ix1	•		5 m	506 221
4 4 4	•	-	•		10 m	506 222
1 1 1		PSEN ix1	•		10 m	506 223
4 4 4	*	-	*		M8, 8-pin, pigtail, 25 cm	506226
1 1 1	*	PDP67	*		M12, 5-pin, pigtail, 15 cm	506228
1 1 1	*	-	•		M12, 8-pin, pigtail, 15 cm	506229
4 4 4		PSEN ix1	*		M8, 8-pin, pigtail, 25 cm	506227
7 7 7	*	-	*	*	10 m	506224
7 7 7		PSEN ix1	*	+	10 m	506225
4 4 4	*	-	•		5 m	506230
7 7 7		PSEN ix1	*		5 m	506231
7 7 7	*	-	*		10 m	506232
7 7 7		PSEN ix1	*		10 m	506233
7 7 7	*	-	*		M8, 8-pin, pigtail, 25 cm	506236
7 7 7	*	PDP67	*		M12, 5-pin, pigtail, 25 cm	506238
4 4 4	*	-	*		M12, 8-pin, pigtail, 15 cm	506239
4 4 4		PSEN ix1	*		M8, 8-pin, pigtail, 25 cm	506237
7 7 7	*	-	•	*	10 m	506234
4 4 4		PSEN ix1	*	*	10 m	506 235

TUV











Cable and other accessories:



Technical documentation on the magnetic safety switch PSENmag:



¹⁾ Unit comprising switch and actuator

Coded safety switch PSENcode

The non-contact, coded safety switch PSENcode is used both for monitoring the position of guards in accordance with EN 60947-5-3 and simple position monitoring.















s4.1p PSEN

Highest level of manipulation protection in the smallest space

With PSENcode you have the smallest, coded safety switch with integrated evaluation and built-in manipulation protection thanks to RFID technology.

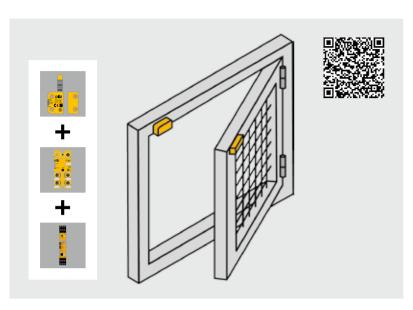
In the unique, fully coded version, PSENcode has the highest level of manipulation protection: the sensor only accepts a single actuator (key lock principle). The coded PSENcode is accepted by other PSENcode actuators. The fully coded PSENcode only accepts one actuator. In contrast to the unique, fully coded safety switch, it's possible to teach-in a new actuator on the switch retrospectively.

Position monitoring with distinction

When several positions need to be monitored and also distinguished safely, PSENcode x.19n is the right choice (from page 34).

Type code for PSENcode

PSEN cs2.13p Product area Coding/design Additional functions Connection type Pilz SENsors Product range 1.1 Coded, Without ATEX Cable, 5 m¹⁾ cs - PSENcode With magnetic latching b large design 2.1 Fully coded, With ATEX Male connector, M12, 5-pin n Operation large design With max. Connector, M12, 8-pin Non-contact. Unique, fully coded, three actuators (large design) coded large design Connector, M8, 8-pin Transponder 3.1 Coded, (compact, slimline design) (RFID) compact design M12 Connector, M12, 8-pin With safe 4.1 Fully coded, (compact, slimline design) semiconductor compact design outputs 4.2 Unique, fully coded, compact design 5.1 Coded. slimline design Fully coded, slimline design 6.2 Unique, fully coded, slimline design



Components for your safe solution	Order number
Sensor: PSEN cs4.2 M12, 8-pin, 0.15 m/PSEN cs4.1	541 209
Connection: PSEN cable, M12, 8-pin, straight, connector/M12, 8-pin, straight, connector, 5 m	540341
Decentralized periphery: PDP67 F 4 code	773 603
Connection: PDP67 cable, M12, 8-pin, straight, connector, 30 m	380704
Evaluation device: PNOZ s3	751 103

The optimum solution: monitoring swing gates using the safety switch PSENcode and safety relay PNOZsigma.

Your benefits at a glance

- Highest level of safety and plant availability
- ► Highest manipulation protection offers maximum freedom in installation
- ➤ Simple project configuration, as the unit is highly versatile:
 - Insensitive to shock and vibration
 - Can be used with heavy soiling and strict hygiene regulations IP67/IP6K9K
 - Flexible installation
- Economical:
 - Space-saving installation due to the compact housing
 - Highest level of safety even when connected in series with PSENcode, PSENini, PSENslock and PSENsgate

Simple implementation saves time and money

Save costs, from project configuration through to commissioning: used in conjunction with Pilz control technology, PSENcode provides a complete, co-ordinated solution that's economical and safe.

Thanks to integrated evaluation and standard interfaces, PSENcode is open to products from other manufacturers. It fits perfectly into your environment and can be used to upgrade your plant.



High flexibility due to multiple actuation directions (PSEN cs1/PSEN cs5), multiple mounting configurations (PSEN cs3/PSEN cs5) for the actuators and compact/slimline design (PSEN cs3/PSEN cs5).

Keep up-to-date on the coded safety switch PSENcode:



Selection guide – PSENcode

Energy saving by Pile

Common features

- Safety switch for monitoring the position of movable guards
- ▶ Approved for applications up to PL e of EN ISO 13849-1, up to SIL CL 3 of EN/IEC 62061
- Integrated evaluation and standard interfaces (OSSD) for connection to evaluation devices from Pilz or other manufacturers
- ▶ Series connection with PSENcode, PSENini, PSENslock and PSENsgate approved up to PL e of EN ISO 13849-1, up to SIL CL 3 of EN/IEC 62061
 - With 8-pin connector
 via Y junction (cable separator)
 or PDP67 F 4 code
 - With 5-pin connector via PDP67 F 8DI ION
- Protection type:
 - Cable version: IP6K9K
 - Connector version: IP67
- ▶ Diagnostic interface with 3 LEDs
- Outputs: 2 safety outputs and 1 signal output
- ▶ Housing form:
- PSEN cs1/PSEN cs2: 75 x 40 x 40 mm
- PSEN cs3/PSEN cs4: 37 x 26 x 18 mm
- PSEN cs5p/PSEN cs6p: 98 x 26 x 13 mm
- PSEN cs5n/PSEN cs6n:
 98 x 26 x 19 mm
- Drill hole spacing:
 - PSEN cs3/PSEN cs4: 22 mm
 - PSEN cs5/PSEN cs6: 22 mm
- Sensing faces:
 - PSEN cs1/PSEN cs2: 4
 - PSEN cs3/PSEN cs4: 1
 - PSEN cs5/PSEN cs6: 4
- ▶ Typical operating distance:
 - PSEN cs1/PSEN cs2: 21 mm
 - PSEN cs3/PSEN cs4: 11 mm
 - PSEN cs5/PSEN cs6: 11 mm, 5 mm, 10 mm (M8 connection) or 7 mm (M12 connection)
- Magnetic latching PSEN cs5.11/ PSEN cs6.11/PSEN cs6.21: Typ. 25 N

Coded safety switch PSENcode with 8-pin connector and integrated series





PSEN cs1.1p



PSEN cs4.1a



PSEN cs5.1p

Type (switch/actuator)

PSEN cs1.1p/PSEN cs1.1

PSEN cs1.13p/PSEN cs1.1

PSEN cs2.1p/PSEN cs2.1

PSEN cs2.13p/PSEN cs2.1 PSEN cs2.2p/PSEN cs2.1

PSEN cs3.1 M12/8-0.15m/PSEN cs3.1

PSEN cs3.1 M12/8-1.5m/PSEN cs3.1

PSEN cs3.1a/PSEN cs3.1

PSEN cs3.1p/PSEN cs3.1

PSEN cs4.1 M12/8-0.15m/PSEN cs4.1

PSEN cs4.1a/PSEN cs4.1

PSEN cs4.1p/PSEN cs4.1

PSEN cs4.2 M12/8-0.15m/PSEN cs4.1

PSEN cs4.2a/PSEN cs4.1

PSEN cs4.2p/PSEN cs4.1

PSEN cs5.1 M12/8/PSEN cs5.1 M12

PSEN cs5.1p/PSEN cs5.1

PSEN cs5.11 M12/8/PSEN cs5.11 M12

PSEN cs6.1 M12/8/PSEN cs6.1 M12

PSEN cs6.1p/PSEN cs6.1

PSEN cs6.11 M12/8/PSEN cs6.11 M12

PSEN cs6.2 M12/8/PSEN cs6.1 M12

PSEN cs6.2p/PSEN cs6.1

PSEN cs6.21 M12/8/PSEN cs6.11 M12

Coded safety switch PSENcode with 5-pin connector for PDP67 F 8DI ION



PSEN cs3.1n

Type (switch/actuator)

PSEN cs1.1n/PSEN cs1.1 PSEN cs2.1n/PSEN cs2.1

PSEN cs2.2n/PSEN cs2.1

PSEN cs3.1n/PSEN cs3.1 PSEN cs4.1n/PSEN cs4.1

PSEN cs4.2n/PSEN cs4.1

PSEN cs5.1n/PSEN cs5.1 M12

PSEN cs6.1 n/PSEN cs6.1 M12

PSEN cs6.2n/PSEN cs6.1 M12

connection				
Type of coding	Size	Additional functions	Connection type	Order number (Unit) 2)
Coded ³⁾	Large	-	Connector, M12, 8-pin	540 000
Coded ³⁾	Large	With ATEX	Connector, M12, 8-pin	540 005
Fully coded 4)	Large	-	Connector, M12, 8-pin	540 100
Fully coded 4)	Large	With ATEX	Connector, M12, 8-pin	540 105
Unique, fully coded 5)	Large	-	Connector, M12, 8-pin	540 200
Coded ³⁾	Compact	-	Connector, M12, 8-pin, pigtail, 15 cm	541 009
Coded ³⁾	Compact	-	Connector, M12, 8-pin, pigtail, 1.5 m	541 014
Coded ³⁾	Compact	-	Cable, 5 m	541 011
Coded ³⁾	Compact	-	Connector, M8, 8-pin	541 010
Fully coded 4)	Compact	-	Connector, M12, 8-pin, pigtail, 15 cm	541 109
Fully coded 4)	Compact	-	Cable, 5 m	541 111
Fully coded 4)	Compact	-	Connector, M8, 8-pin, pigtail, 15 cm	541 110
Unique, fully coded 5)	Compact	-	Connector, M12, 8-pin, pigtail, 15 cm	541 209
Unique, fully coded ⁵⁾	Compact	-	Cable, 5 m	541211
Unique, fully coded 5)	Compact	-	Connector, M8, 8-pin, pigtail, 15 cm	541210
Coded ³⁾	Slimline	-	Connector, M12, 8-pin	542 009
Coded ³⁾	Slimline	-	Connector, M8, 8-pin	542 000
Coded ³⁾	Slimline	Magnetic latching	Connector, M12, 8-pin	542011
Fully coded 4)	Slimline	-	Connector, M12, 8-pin	542 109
Fully coded 4)	Slimline	-	Connector, M8, 8-pin	542 100
Fully coded 4)	Slimline	Magnetic latching	Connector, M12, 8-pin	542111
Unique, fully coded 5)	Slimline	-	Connector, M12, 8-pin	542209
Unique, fully coded 5)	Slimline	-	Connector, M8, 8-pin	542200
Unique, fully coded 5)	Slimline	Magnetic latching	Connector, M12, 8-pin	542211











Type of coding	Size	Additional functions	Connection type	Order number (Unit) ²⁾
Coded ³⁾	Large	-	Connector, M12, 5-pin	540 003
Fully coded 4)	Large	-	Connector, M12, 5-pin	540 103
Unique, fully coded 5)	Large	-	Connector, M12, 5-pin	540 203
Coded ³⁾	Compact	-	Connector, M12, 5-pin, pigtail, 15 cm	541 003
Fully coded 4)	Compact	-	Connector, M12, 5-pin, pigtail, 15 cm	541 103
Unique, fully coded 5)	Compact	-	Connector, M12, 5-pin, pigtail, 15 cm	541 203
Coded ³⁾	Slimline	-	Connector, M12, 5-pin	542 003
Fully coded 4)	Slimline	-	Connector, M12, 5-pin	542 103
Unique, fully coded 5)	Slimline	-	Connector, M12, 5-pin	542 203

Cable and other accessories:



Technical documentation on the coded safety switch PSENcode:



Webcode 5184

¹⁾ For all PSEN cs3/cs4 ²⁾ Unit comprising switch and actuator

³⁾ Coded = Switch accepts any PSENcode actuator

 $^{^{\}mbox{\tiny 4)}}$ Fully coded = Switch accepts only one PSENcode actuator, teach-in up to 8 times

⁵⁾ Unique, fully coded = Switch accepts only one PSENcode actuator, no teach-in facility

Coded safety switch PSENcode for position mon

Three positions – one safe sensor: one coded safety switch type is suitable for monitoring up to three positions safely. In this economical solution, PSENcode also distinguishes safely between positions.









PSEN cs1.19n

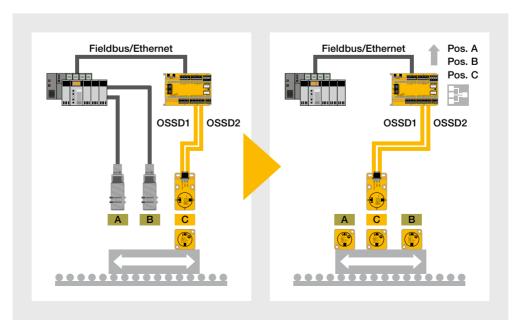
The coded safety switch PSEN csx.19n enables quick, user-friendly diagnostics via LED display, whether you use the compact or the large design. Thanks to the connection type (M12 connector, 5-pin), the new PSENcode fits perfectly into any system environment.

Solution for standard and safety

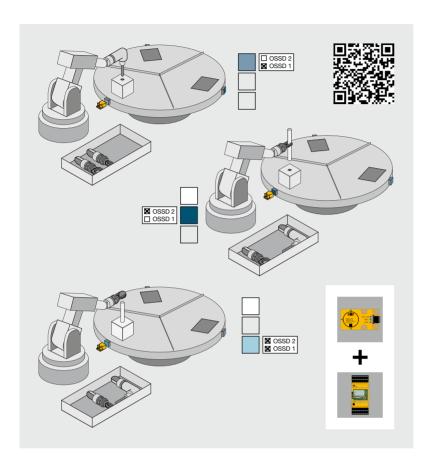
Previously, two standard proximity switches and one safe sensor were necessary to monitor three positions within an application. The coded safety switch PSEN csx.19n enables a more efficient solution because it can replace two standard sensors. The coded safety switch PSENcode simplifies the application considerably. Actuator arms, sensor wiring and I/O channels are surplus to requirements, as are proximity switches. As a result you can reduce the costs and effort involved in standard and safety-related position detection.







itoring



Your benefits at a glance

- ▶ Economical solution, as only one sensor is required to monitor three positions safely
- ▶ Reduced costs thanks to safe inputs on the evaluation device and cable accessories
- Clear LED display enables rapid diagnostics
- Long product service life thanks to non-contact action principle
- Safe, complete solution: when combined with the configurable small control system PNOZmulti Mini
- ➤ Simple configuration with the software module in the PNOZmulti Configurator

Components for your safe solution	Order number
Sensor: PSEN cs1.19n/PSEN cs1.19	540 303
Connection: PSEN cable, M12, 5-pin, 3 m	630310
Evaluation device: PNOZ mm0p	772 000
Spring-loaded terminals (1 set)	751 008

The optimum solution: monitoring positions using the safety switch PSENcode and configurable small control system PNOZmulti Mini.

Actuator used	Achievable safety level in accordance with EN ISO 13849-1 (per actuator)			
	OSSD 1&2	OSSD 1	OSSD 2	
OSSD 1&2	PL e	-	-	
OSSD 1, OSSD 2	-	PL d 1)	PL d 1)	
OSSD 1&2, OSSD 1, OSSD 2	PL d 1)	PLc	PL c	

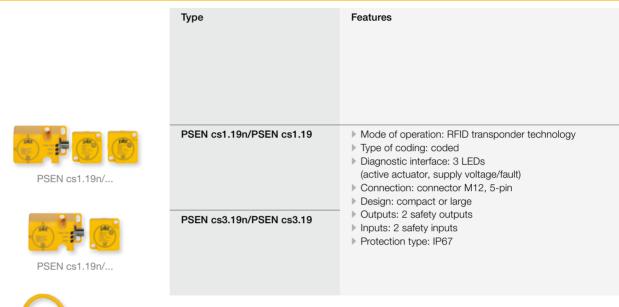
¹⁾ With additional diagnostics, stuck-at-faults and wiring errors such as short circuits and shorts across contacts are detected. (Feasibility check)

Keep up-to-date on the coded safety switch PSENcode:



► Selection guide – PSENcode for position monito

Coded safety switch PSENcode - Sets



Coded safety switch PSENcode

PSEN cs3.19n/...



PSEN cs3.19n - 1switch

Туре	Order number
PSEN cs1.19n – 1switch	540353
PSEN cs1.19 - OSSD 1&2 - 1actuator	540380
PSEN cs1.19 - OSSD 1 - 1actuator	540382
PSEN cs1.19 - OSSD 2 - 1actuator	540383
PSEN cs3.19n – 1switch	541 353
PSEN cs3.19 - OSSD 1&2 - 1actuator	541 380
PSEN cs3.19 - OSSD 1 - 1actuator	541382
PSEN cs3.19 - OSSD 2 - 1actuator	541 383



PSEN cs1.19 - OSSD 1 - 1actuator

ring

		Actuation Typical				
Actuator minimu	Actuator minimum distance		Typical operating	Order number		
between 2 actuators	between 2 sensors		distance	Sensor with 3 actuators (OSSD 1, OSSD 2, OSSD 1&2)	Sensor with 2 actuators (OSSD 1, OSSD 2)	Sensor with 1 actuator (OSSD 1&2)
40 mm	400 mm	4	11 mm	540303	540305	540304
20 mm	100 mm	1	15 mm	541 303	541305	541304





Cable and other accessories:



Technical documentation on the coded safety switch PSENcode:



√hy Webcode 5184

Safety bolt PSENbolt

In conjunction with Pilz safe control technology, the safety bolt PSENbolt offers you the safe, complete solution comprising safety switch, handle and bolt. This removes the need for expensive in-house engineering.





The combinable solution for secure safety gate monitoring

PSENbolt is particularly suitable for safety gates that are difficult to adjust or in areas where safety gates are often opened and closed frequently, because as well as protection against defeat and manipulation protection, long life of the material is also guaranteed.

Longer service life for the integrated safety switch

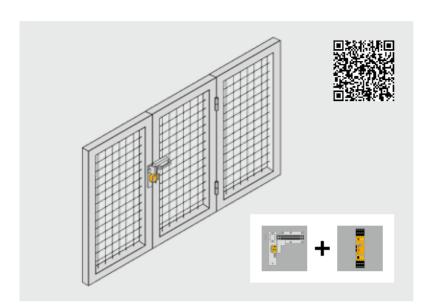
The actuator is guided into the actuator head of the safety switch PSEN me1 mechanically. This guarantees that the actuator is inserted correctly into the safety switch when the guard is closed. At the same time it provides mechanical protection for the switch.

As a combination of two safety switches, the safety bolt PSENbolt enables secure safety gate monitoring with the coded safety switch PSENcode up to the highest category PL e of EN ISO 13849-1 / SIL CL 3 of EN/IEC 62061 and safe guard locking with the mechanical safety switch PSENmech in one.

Type code for PSENbolt

PSEN b4.1

Product area Pilz SENsors	Escape release/locking pin	Can be combined with
Product range b - PSENbolt	Without escape release, without locking pin	▶ Mechanical safety switches PSENmech with guard locking (PSEN me1 series)
Operation Depends on the selected safety switch:	2 With escape release, with locking pin, can be deactivated 2.1 With escape release, with locking pin, cannot be deactivated	Non-contact, coded safety switches PSENcode (series PSEN cs1, PSEN cs2)
MechanicalMagneticCoded	 Without escape release, without locking pin With escape release, with locking pin, can be deactivated With escape release, with locking pin, cannot be deactivated 	Non-contact, coded safety switches PSENcode (series PSEN cs3, PSEN cs4)
	Without escape release, without locking pin	Mechanical safety switch PSEN me1 and non-contact, coded safety switches PSENcode (PSEN cs3, PSEN cs4)



Components for your safe solution	Order number
Sensor: PSEN b4.1 combined with PSEN cs4.1n/PSEN cs4.1	540 041 541 103
Connection: PSEN cable, M12, 5-pin, 5 m	630311
Evaluation device: PNOZ s4	751 104

The optimum solution: monitoring swing gates using the safety bolt PSENbolt with PSENcode and safety relay PNOZsigma.

Your benefits at a glance

- ▶ Reduced development and installation expense
- Cost-optimized solution comprising safety switch, handle and bolt:
 - Simple combination of up to two switches
 - Long-lasting thanks to mechanical protection for safety switch
 - Reduced installation work thanks to a terminal that secures the cable (PSEN b5)
 - Highest manipulation protection and protection against defeat with safety switches PSENcode (RFID)
- Escape release available as an option
- High availability: locking pin protects the bolt from closing unintentionally

Selection guide - Safety bolt PSENbolt





Туре	Can be combined with	Escape release	Locking pin	Order number 3)
PSEN b1	▶ PSEN me1 ▶ PSEN cs1 ▶ PSEN cs2			540010
PSEN b2		*	1)	540 020
PSEN b2.1	I OLIN CSZ	*	2)	540 021
PSEN b3	▶ PSEN cs3 ▶ PSEN cs4			540 030
PSEN b4		*	1)	540 040
PSEN b4.1		*	• 2)	540 041
PSEN b5	▶ PSEN me1▶ PSEN cs3▶ PSEN cs4			540015

1) Can be deactivated

²⁾ Cannot be deactivated

3) Order number for handle and bolt

Approvals depend on the selected safety switch

Cable and other accessories:



Latest information and technical documentation on the safety bolt PSENbolt:



Safe hinge switch PSENhinge

Safe hinge switches PSENhinge provide a safe, complete solution for guards, comprising hinge and safety switch. Enjoy the benefits of a safe, complete solution in conjunction with Pilz control technology.





PSEN hs1.1p

For guards

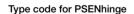
PSENhinge is suitable for rotatable and hinged gates as well as flaps. High manipulation protection is achieved by concealing the installation within the guard. Safe hinge switches from Pilz can also be used where there is heavy soiling, as they conform to protection type IP67.

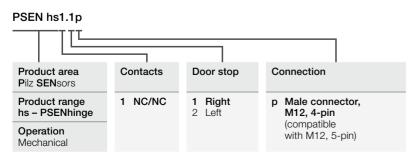
With re-adjustable switching point

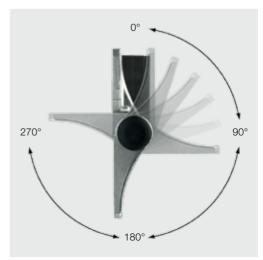
Designed as one functional and installation unit, PSENhinge offer a high level of flexibility in installation, connection and adjustment. They allow systems to be attached to the right or left, for optimum cable feed at a switching point between 0° and 270°. Even after setting the switching point, the user can still correct the setting of the hinge with the integrated precision adjustment system.

Maximum flexibility

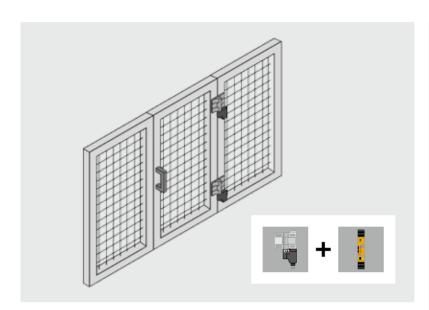
The change kit can be used to redefine the switching point when the plant is upgraded.







High level of flexibility for the design: the switching point on PSENhinge can be set between 0° and 270°.



	Components for your safe solution	Order number
	Sensor: PSEN hs1.1p	570270
	Connection: PSEN cable, M12, 4-pin, 5 m	630301
ĺ	Evaluation device: PNOZ s3	751 103

The optimum solution: monitoring swing gates safely using the hinge switches PSENhinge and safety relay PNOZsigma.

Selection guide - Safe hinge switch PSENhinge



PSEN hs1.1p

Туре	Door stop	Order number ¹⁾	
PSEN hs1.1p	Right	570270	
PSEN hs1.2p	Left	570271	

1) Order number for hinge and safety switch

Common features

- ▶ Hinge switches for monitoring the position of movable guards in accordance with EN 60947-5-3
- Can be used in applications up to PL e of EN ISO 13849-1, SIL CL 3 of EN/IEC 62061 if two switches are used
- ▶ Connection type: Male connector, M12, 4-pin
- Contacts: 2 NC
- ▶ Protection type: IP67
- ▶ Plastic-bodied design

Your benefits at a glance

- ▶ Safe, complete solution for rotatable/hinged guards, comprising hinge and safety switch
- In conjunction with Pilz control systems, can be used for applications with high safety requirements
- Manipulation-proof and space-saving, as it's integrated directly within the safeguard
- ▶ Highest flexibility in installation, connection and adjustment:
 - Switching point is free to set from 0° to 270° and is re-adjustable
 - Protection type IP67
- ▶ User-friendly:
 - Slot fastening for mounting on profiles
 - Simple readjustment by means of integrated precision adjustment system
 - Systems can be attached to right and left
- Low maintenance:
 - Rugged version for high mechanical loads
 - Resistant to soiling









Accessories: blank hinge and change kit



Latest information and technical documentation on safe hinge switches PSENhinge:



Safety gate systems

Safety gate systems are used for guard protection. If a guard is opened, hazardous machine movements must be brought to a stop in accordance with EN ISO 14119 and a restart must be prevented (interlocking). It must not be possible to either defeat or manipulate the guards.





Pilz safety gate systems are particularly effective in meeting this requirement and incorporate additional functionalities for greater economy:

- ▶ PSENslock Safety gate monitoring with process guarding
- ▶ PSENsgate Safety gate monitoring with safe guard locking and control elements









Туре	PSENslock	PSENsgate
Application on guards		
Covers	*	
Flaps	*	
Hinged safety gates	*	*
Sliding safety gates	*	
Operating principle	Non-contactCodedTransponder technology	MechanicalCodedTransponder technology
Manipulation protection	Very high 1)	Very high 1)
Position monitoring	PL e of EN ISO 13849-1	PL e of EN ISO 13849-1
Guard locking device	Process guard locking (magnetic interlock)	Safe guard locking up to PL e of EN ISO 13849-1 SIL CL 3 of EN/IEC 62061
Auxiliary/escape release	No	Integrated
Emergency stop pushbutton	No	Integrated
Illuminated button for request and reset	No	2 or 2 + 2 additional pushbuttons
Additional functions	 Series connection possible with PSENini, PSENcode, PSENslock, PSENsgate Optional closing lock 	 Series connection possible with PSENini, PSENcode, PSENslock, PSENsgate Additional control elements (LED) Broken pin and broken bolt are detected Closing lock (padlock on the bolt) Enabling switch can be connected

¹⁾ When unique, fully coded version is used

Keep up-to-date on Secure safety gate systems:



Safety gate system PSENslock

The safety gate system PSENslock offers secure safety gate monitoring based on the non-contact, coded safety switch with electromagnetic process guarding of 500 N or 1000 N (BG GS-ET 19).









PSEN sI-0.5p



PSEN sl-1.0p ... VA

Stringent protection of man and machine

PSENslock is a safe alternative to existing mechanical technology for safety gate monitoring. Highest possible manipulation protection and low wear and tear ensure a long service life and protect your investment. Combined with Pilz control technology, you receive a safe, complete solution for guard monitoring.

Whether separately or in series, PSENslock is configured for the highest categories in safety gate monitoring.

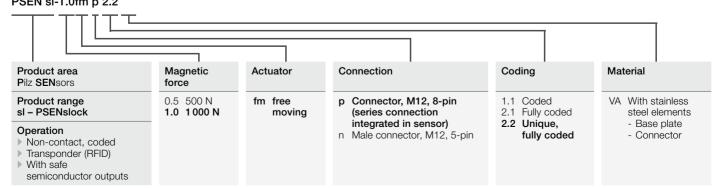
Save time and costs during commissioning

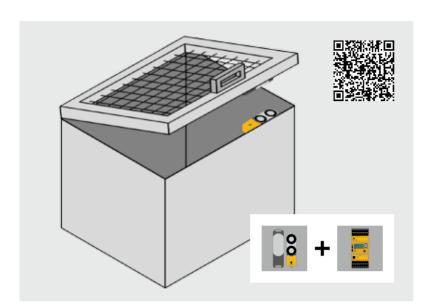
Thanks to its different assembly directions, PSENslock can be installed and commissioned quickly and easily. It is optimized for mounting on the popular 45 mm profiles.

With the free moving anchor plate (free moving actuator), even gates requiring high tolerances can be monitored and locked.

Type code for PSENslock

PSEN sl-1.0fm p 2.2





Components for your safe solution	Order number
Sensor: PSEN sl-1.0p 2.2/PSEN sl-1.0	570 602
Connection: PSEN cable, M12, 8-pin, 5 m	540320
Evaluation device: PNOZ m B0 - Spring loaded terminals (1 set)	772 100 751 008

The optimum solution: guard locking on the flap using the safety gate system PSENslock, evaluated using the configurable control system PNOZmulti 2.

Your benefits at a glance

- Secure safety gate monitoring for the highest safety requirements
- ▶ High availability for your plant:
 - Highest level of manipulation protection (coding)
 - Process protection via magnetic guard locking
- ▶ Rapid commissioning:
 - Four assembly directions
 - Tolerant to gate misalignment
 - Flexible connection via connector
- User-friendly diagnostics via double-sided LED display
- Save power, as the magnet on PSENslock is optimized for energy efficiency



PSENslock with free moving anchor plate (free moving actuator)





Keep up-to-date on the safety gate system PSENslock:



Selection guide – PSENslock

Safety gate system PSENslock



Common features

- Safety gate systems for monitoring the position of movable guards in accordance with EN 60947-5-3
- Suitable for applications up to PL e of EN ISO 13849-1, SIL CL 3 of EN/IEC 62061 with magnetic guard locking for process protection tasks
- ▶ Series connection up to PL e of EN ISO 13849-1:
- PSENini, PSENcode, PSENslock with 5-pin connection for decentralized module PDP67 F8 DI ION
- PSENslock and Pilz sensor technology with 8-pin connection for passive junction PDP67 F 4 code or PSEN Y junction (cable separator)
- ▶ Electrical data:
 - Supply voltage: 24 VDC
 - Voltage tolerance: -15 ... +10 %
 - Outputs: 2 safety outputs and 1 signal output
- Mechanical data:
 - Vertical and lateral offset:
 +/-3 / +/-5 mm
 - Protection type: IP67



PSEN sI-0.5



PSEN sI-0.5 ... fm



PSEN sI-1.0p 1.1 VA/ PSEN sI-1.0

Type (switch/actuator)	Holding force
PSEN sl-0.5n 1.1/PSEN sl-0.5	500 N
PSEN sI-0.5n 1.1/PSEN sI-0.5fm 3)	500 N
PSEN sl-0.5n 2.1/PSEN sl-0.5	500 N
PSEN sI-0.5n 2.1/PSEN sI-0.5fm ³⁾	500 N
PSEN sI-0.5n 2.2/PSEN sI-0.5	500 N
PSEN sI-0.5n 2.2/PSEN sI-0.5fm 3)	500 N
PSEN sl-1.0n 1.1/PSEN sl-1.0	1 000 N
PSEN sl-1.0n 1.1/PSEN sl-1.0fm ³⁾	1 000 N
PSEN sl-1.0n 2.1/PSEN sl-1.0	1 000 N
PSEN sl-1.0n 2.1/PSEN sl-1.0fm 3)	1 000 N
PSEN sl-1.0n 2.2/PSEN sl-1.0	1 000 N
PSEN sl-1.0n 2.2/PSEN sl-1.0fm 3)	1 000 N
PSEN sI-0.5p 1.1/PSEN sI-0.5	500 N
PSEN sI-0.5p 1.1/PSEN sI-0.5fm ³	500 N
PSEN sI-0.5p 2.1/PSEN sI-0.5	500 N
PSEN sI-0.5p 2.1/PSEN sI-0.5fm ³⁾	500 N
PSEN sI-0.5p 2.2/PSEN sI-0.5	500 N
PSEN sI-0.5p 2.2/PSEN sI-0.5fm ³⁾	500 N
PSEN sl-1.0p 1.1/PSEN sl-1.0	1 000 N
PSEN sl-1.0p 1.1/PSEN sl-1.0fm ³⁾	1 000 N
PSEN sl-1.0p 2.1/PSEN sl-1.0	1 000 N
PSEN sl-1.0p 2.1/PSEN sl-1.0fm ³	1 000 N
PSEN sl-1.0p 2.2/PSEN sl-1.0	1 000 N
PSEN sl-1.0p 2.2/PSEN sl-1.0fm ³	1 000 N
PSEN sl-1.0p 1.1 VA/PSEN sl-1.0	1 000 N

Type of coding	Power consumption ¹⁾	Dimensions (H x V	/ x D) in mm	Connection type (connector)	Order number
		Safety guard locking device	Actuator		(Unit) ²⁾
Coded 4)	4.8 W	122 x 45 x 44	138 x 52 x 23	M12, 5-pin	570 503
Coded ⁴⁾	4.8 W	122 x 45 x 44	138 x 52 x 23	M12, 5-pin	570 563
Fully coded 5)	4.8 W	122 x 45 x 44	138 x 52 x 23	M12, 5-pin	570 504
Fully coded 5)	4.8 W	122 x 45 x 44	138 x 52 x 23	M12, 5-pin	570 564
Unique, fully coded ⁶⁾	4.8 W	122 x 45 x 44	138 x 52 x 23	M12, 5-pin	570 505
Unique, fully coded ⁶⁾	4.8 W	122 x 45 x 44	138 x 52 x 23	M12, 5-pin	570 565
Coded 4)	7.2 W	172 x 45 x 44	188 x 52 x 23	M12, 5-pin	570 603
Coded 4)	7.2 W	172 x 45 x 44	188 x 52 x 23	M12, 5-pin	570 663
Fully coded 5)	7.2 W	172 x 45 x 44	188 x 52 x 23	M12, 5-pin	570 604
Fully coded 5)	7.2 W	172 x 45 x 44	188 x 52 x 23	M12, 5-pin	570 664
Unique, fully coded ⁶⁾	7.2 W	172 x 45 x 44	188 x 52 x 23	M12, 5-pin	570 605
Unique, fully coded ⁶⁾	7.2 W	172 x 45 x 44	188 x 52 x 23	M12, 5-pin	570 665
Coded ⁴⁾	4.8 W	122 x 45 x 44	138 x 52 x 23	M12, 8-pin	570 500
Coded ⁴⁾	4.8 W	122 x 45 x 44	138 x 52 x 23	M12, 8-pin	570 560
Fully coded 5)	4.8 W	122 x 45 x 44	138 x 52 x 23	M12, 8-pin	570501
Fully coded 5)	4.8 W	122 x 45 x 44	138 x 52 x 23	M12, 8-pin	570561
Unique, fully coded ⁶⁾	4.8 W	122 x 45 x 44	138 x 52 x 23	M12, 8-pin	570 502
Unique, fully coded 6)	4.8 W	122 x 45 x 44	138 x 52 x 23	M12, 8-pin	570 562
Coded ⁴⁾	7.2 W	172 x 45 x 44	188 x 52 x 23	M12, 8-pin	570 600
Coded 4)	7.2 W	172 x 45 x 44	188 x 52 x 23	M12, 8-pin	570 660
Fully coded 5)	7.2 W	172 x 45 x 44	188 x 52 x 23	M12, 8-pin	570601
Fully coded 5)	7.2 W	172 x 45 x 44	188 x 52 x 23	M12, 8-pin	570661
Unique, fully coded ⁶⁾	7.2 W	172 x 45 x 44	188 x 52 x 23	M12, 8-pin	570 602
Unique, fully coded ⁶⁾	7.2 W	172 x 45 x 44	188 x 52 x 23	M12, 8-pin	570 662
Coded ⁴⁾	7.2 W	172 x 45 x 44	188 x 52 x 23	M12, 8-pin	570630









Cable and other accessories:



Technical documentation on the safety gate system PSENslock:



Webcode 5193

 $^{^{1)}\,\}mathrm{Gate}\,\,\mathrm{locked}$ $^{2)}\,\mathrm{Unit}\,\,\mathrm{comprising}\,\,\mathrm{switch}$ and actuator $^{-3)}\,\mathrm{Free}\,\,\mathrm{moving}$

⁴⁾ Switch accepts any PSENslock actuator

 $^{^{\}rm 5)}$ Switch accepts only one PSENslock actuator, teach-in up to 8 times

⁶⁾ Switch accepts only one PSENslock actuator, no teach-in facility

Safety gate system PSENsgate

PSENsgate offers secure safety gate monitoring, protecting personnel and plant to the highest category PL e in a single system.



Save time and components

You can benefit from a high savings potential: use just one turnkey system and all your safety functions and control elements are integrated.

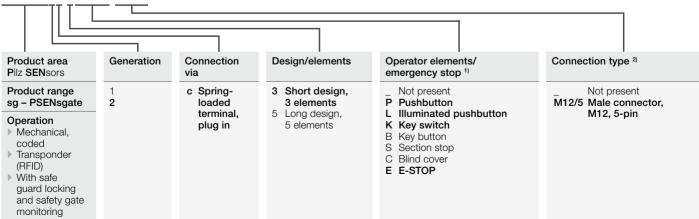
A number of new system types are available to select, with optional integratable control and operator elements such as pushbuttons, key switches, illuminated buttons, section stop, emergency stop or escape release.

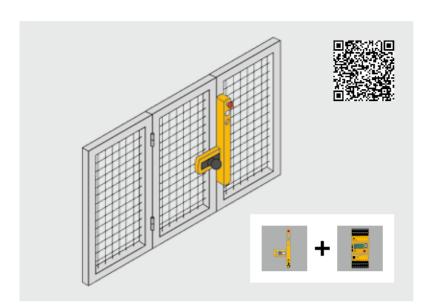
Economical solution

When combined with safe control technology from Pilz, what you get is a complete safety gate monitoring solution that's safe and economical. It is also easy to connect in series with many other sensors PSENini, PSENcode and PSENslock. The robust design is another convincing feature of the PSENsgate.

Type code PSENsgate

PSEN sg2c-5LPKLE-M12/5





Components for your safe solution	Order number
Sensor: PSEN sg2c-3LPE	570 800
Connection: Cable, depending on function, e.g. 16 x 0.25 mm ²	-
Evaluation device: PNOZ m B0 - Spring loaded terminals (1 set)	772 100 751 008

The optimum solution: monitoring a safety gate using the safety gate system PSENsgate and the configurable control system PNOZmulti 2.

Your benefits at a glance

- ▶ Greater flexibility: large selection of different control and operator elements, e.g. key switches, emergency stops, plus the ability to connect enabling switches
- Maximum safety: just one switch per safety gate for personal and plant protection up to PL e
- ▶ Engineering and costs are minimized: one product rather than several individual components
- Time saving: reduced installation and wiring effort thanks to a turnkey system with integratable control elements and optional emergency stop
- ➤ Simple assembly: for right and left-hinged gates
- For universal use: suitable for all 45 mm profiles
- ► Energy efficient: reduced current consumption (gate lock max. 2 W)





Keep up-to-date on the safety gate system PSENsgate:

(h) Webcode 6474

Selection guide – PSENsgate

Safety gate system PSENsgate



Common features

- Safety gate systems for monitoring the position of movable guards in accordance with EN 60947-5-3
- ➤ Suitable for applications up to PL e of EN ISO 13849-1, SIL CL 3 of EN/IEC 62061
- Series connection in combination with PSENsgate, PSENini, PSENcode, PSENslock up to PL e of EN ISO 13849-1, SIL CL 3 of EN/IEC 62061:
 - With 8-pin connector via Y junction (cable separator) or PDP67 F 4 code
- ▶ Electrical data:
- Supply voltage: 24 VDC
- Outputs: 2 (semiconductor, each max. 500 mA)
- Signal output: 500 mA
- "Safe range" input (solenoid pin): 1.5 A, 150 ms
- Power consumption depends on configuration (gate locked): max. 2 W
- Voltage tolerance: -15/+10 %
- ▶ Mechanical data:
 - Vertical and lateral offset: +/-5 / +/-5 mm
- Holding force, swing gate: 2000 N
- Connection type: Plug-in spring-loaded terminals
- Protection type: IP65/54
- ▶ Type of coding:
- Coded
- Unique, fully coded (Version 2.2)
- PSENsgate must be used in conjunction with the auxiliary release. The escape release is optional (see Accessories, page 111)



PSEN sg2c-3LPE



PSEN sg2c-5LPLLE

Туре	No. of pushbuttons Emergency stop
▶ Short unit type	
PSEN sg2c-3LPE	1
PSEN sg2c-3LBE	1
PSEN sg2c-3LPS	-
PSEN sg2c-3LBS	-
PSEN sg2c-3LPC	-
PSEN sg2c-3LBC	-
PSEN sg2c-3LPE 2.2	1
▶ Long unit type	
PSEN sg2c-5LPLLE	1
PSEN sg2c-5LBLLE	1
PSEN sg2c-5LPLLS	-
PSEN sg2c-5LBLLS	-
PSEN sg2c-5LPLLC	-
PSEN sg2c-5LBLLC	-
PSEN sg2c-5LPLLE 2.2	1
▶ Long unit type: Connection type M12,	5-pin
PSEN sg2c-5LPKLE-M12/5	1
PSEN sg2c-5LBKLE-M12/5	1
PSEN sg2c-5LPKLS-M12/5	-
PSEN sg2c-5LBKLS-M12/5	-
PSEN sg2c-5LPKLC-M12/5	-
PSEN sg2c-5LBKLC-M12/5	-
PSEN sg2c-5LPKLE-M12/5 2.2	1

				Dimensions (H x W x D) in mm	Type of coding	Order number
Section stop	Pushbutton	Key button	Key switch			
-	2	-	-	445 x 200 x 105	Coded	570 800
-	1	1	-	445 x 200 x 105	Coded	570 802
1	2	-	-	445 x 200 x 105	Coded	570804
1	1	1	-	445 x 200 x 105	Coded	570806
-	2	-	-	445 x 200 x 105	Coded	570808
-	1	1	-	445 x 200 x 105	Coded	570810
-	2	-	-	445 x 200 x 105	Unique, fully coded	570880
-	4	-	-	546 x 200 x 105	Coded	570812
=	3	1	-	546 x 200 x 105	Coded	570814
1	4	-	-	546 x 200 x 105	Coded	570816
1	3	1	-	546 x 200 x 105	Coded	570818
-	4	-	-	546 x 200 x 105	Coded	570820
=	3	1	-	546 x 200 x 105	Coded	570822
-	4	-	-	546 x 200 x 105	Unique, fully coded	570882
-	3	-	1	558.5 x 200 x 105	Coded	570824
-	2	1	1	558.5 x 200 x 105	Coded	570826
1	3	-	1	558.5 x 200 x 105	Coded	570828
1	2	1	1	558.5 x 200 x 105	Coded	570830
-	3	-	1	558.5 x 200 x 105	Coded	570832
-	2	1	1	558.5 x 200 x 105	Coded	570834
_	3	-	1	558.5 x 200 x 105	Unique, fully coded	570884









Cable and other accessories:



Technical documentation on the safety gate system PSENsgate:



√hy Webcode 6474

Light beam devices

When the production process requires active intervention, light beam devices from the product range PSENopt provide optimum protection for plant and machinery. PSENopt provides finger, hand and body protection in accordance with EN/IEC 61496-1/-2, depending on the requirement. A comprehensive range of accessories and light beam devices with advanced functionalities such as muting, blanking or cascading support flexible application on any machine.



Access guarding



Body protection



Hand protection



Finger protection





For safe access to the production process

PSENopt offers greater productivity, while safeguarding access to the work process. Save costs:

- ▶ PSENopt devices have a compact design and therefore save space
- ▶ They can quickly be incorporated, operated and maintained on your plant
- ▶ Protected fields and detection capability can be set up to be process-oriented

PSENopt Advanced - for every discipline

The light beam devices PSENopt Advanced enable maximum flexibility thanks to their multifunctionality: depending on the requirement, either muting or blanking is implemented, with or without cascading, using the same light beam device. Their full functionality can be used in conjunction with the configurable control system PNOZmulti.

PSENopt - With semiconductor outputs

PSENopt light beam devices, curtains and grids with semiconductor outputs are suitable for all Type 2 and 4 applications in accordance with EN/IEC 61496-1/-2. Read more on page 54.



Simple commissioning

As single beams can be shown in the software PSENopt Configurator, it is much easier to align and monitor the light beam devices; reaction times can be reduced to a minimum through rapid diagnostics.

Select the appropriate compliant PSENopt

Carry out a safety assessment and then assess the risk in accordance with EN/IEC 61496-1/-2. You can then use this information to work out the appropriate light grid resolution for your application, in accordance with EN ISO 13855.

Select the electrosensitive protective device that best meets your needs. This will mean greater safety for finger, hand and body, compatible with a wide range of applications.

ESPE inspection

With its independent inspection body (accredited by the German Accreditation Body DAkkS), Pilz is your partner for the internationally valid safety inspection of your electrosensitive protective equipment.





For every application, the right optical safety sensor PSENopt				
Туре	PSENopt		PSENopt Advance	ed
Resolution	Finger, hand, body protection as well as access protection		Finger and hand protection	
Approved in accordance with EN/IEC 61496-1/-2	Type 2	Type 4	Type 2	Type 4
Can be used in applications in accordance with				
EN ISO 13849-1	PL d	PL e	PL d	PL e
EN/IEC 62061	SIL CL 2	SIL CL 3	SIL CL 2	SIL CL 3
Functions/features	Feedback loop monitoring, reset, acknowledgement, diagnostics		Feedback loop mor acknowledgement, muting, blanking, c	diagnostics and

Resolution/No. of beams	Finger protection (14 mm)	Hand protection (30 mm)	Body protection (2-4 beams)
Height of protected field			
Standard	150 1800 mm	150 1800 mm	500 1 200 mm
Advanced	300 1800 mm	300 1800 mm	-
Operating range	0.2 7 m	0.2 20 m	0.5 50 m
Light grid reaction time	11 68 ms	9 43 ms	14 ms

Keep up-to-date on light beam devices PSENopt:



Light beam devices PSENopt

Thanks to their compact dimensions, simple installation technology and optimum performance, PSENopt are an ideal solution when high productivity is required along with safe access to the work process, during insertion work, for example.











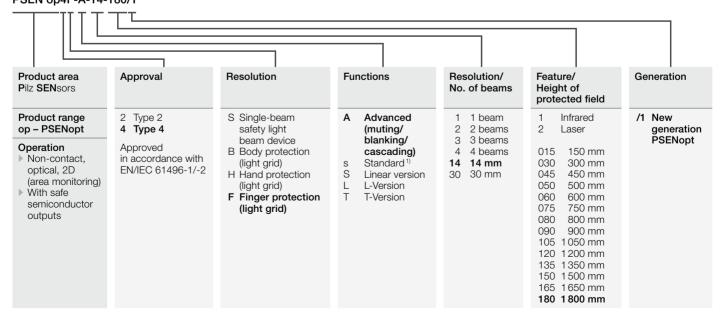
PSEN op4S

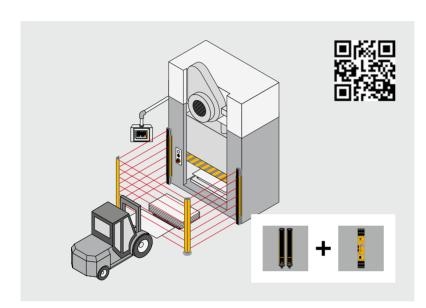
As safeguards on plant/machinery access points or danger zones, light beam devices PSENopt provide finger, hand or body protection in accordance with EN/IEC 61496-1/-2.

The wide range of accessories opens up every area of application: light beam devices achieve protection type IP6K9K in protective housings and are therefore suitable for humid environments where there are high demands on hygiene. The mirrors enable the light grid beams to be easily deflected, securing a larger protected field without using additional light grids. Thanks to post protectors, the light grids are protected against shock, collision or vibration, even in rugged industrial environments.

Type code for PSENopt

PSEN op4F-A-14-180/1





Components for your safe solution	Order number
Sensor: PSEN op4H-s-30-090/1	630 765
Connection: PSEN op cable, shielded, straight, M12, 4-pin, 5 m PSEN op cable, shielded, straight, M12, 8-pin, 5 m	630304 630314
Evaluation device: PNOZ s3 (for one light grid) PNOZ mm0p (for multiple light grids) - Spring-loaded terminals (1 set)	751 103 772 000 751 008

The optimum solution: monitoring the infeed area on a press using the light grid PSENopt and safety relay PNOZsigma.

Your benefits at a glance

- ▶ Economical:
 - Protected fields and detection capability can be set up to be process-oriented
 - Cost savings with PSENopt integration, operation and maintenance
- One-stop shop extensive portfolio with test rods, alignment guide and muting lamps is ideal for combination with safe control technology
- Higher productivity due to reduced access times
- Rapid assembly, installation and commissioning
- Simple maintenance thanks to built-in diagnostic function via LED

New accessories: deviating mirrors, post protector, front protection, protective housing







Cable and other accessories:



Keep up-to-date on light beam devices PSENopt:



Light beam devices PSENopt Advanced

The multifunctional light beam devices PSENopt Advanced are used for the advanced functions muting, blanking and/or cascading. Configuration is intuitive via the software PSENopt Configurator. Reaction times can be reduced to a minimum through rapid diagnostics.

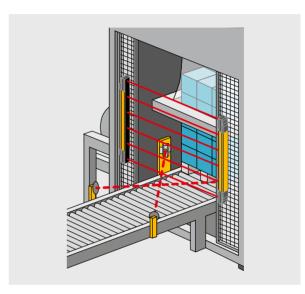






Rapid commissioning

Light beam devices PSENopt Advanced are easy to commission using the software PSENopt Configurator. You can also take advantage of short reaction times thanks to rapid diagnostics.



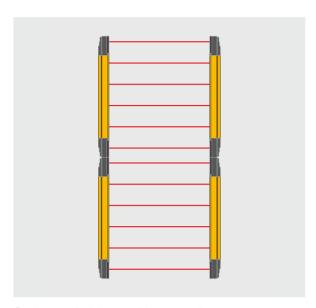
Muting with crossed muting sensors.

Muting to distinguish between a person and material

PSENopt devices with muting function are suitable for transporting material into and out of a danger zone, when loading or unloading pallets for example.







Continuous single beams during cascading, without "dead zones", increase safety.

Cascading function without "dead zones" for effective protection against encroachment into and behind the protected area

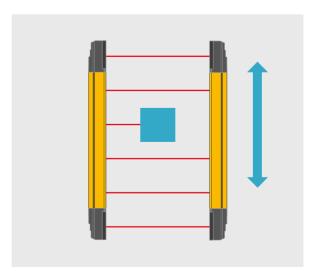
Adjacent protected fields can easily be safeguarded using the cascading function. Just connect master and slave quickly and simply using a convenient plug-in connector; also combines finger and hand protection.

Blanking for a flexible, uninterrupted production process

You can use the blanking function to blank out a defined area of the light grid. The safety function will not be triggered when the material to be processed passes through. Blanking can be implemented in two different ways: fixed blanking and floating blanking.

Your benefits at a glance

- Simple operation and commissioning with the new software PSENopt Configurator
- Short reaction times thanks to rapid diagnosis of fault states
- ▶ High flexibility:
- Three functionalities in one light grid: muting, blanking, cascading
- Flexible installation thanks to coding
- Higher level of safety, as there are no "dead zones"



Floating blanking: two beams are blanked out. Any object that interrupts more than two beams will be detected.

New accessories: deviating mirrors, post protector, front protection, protective housing



Cable and other accessories:



Keep up-to-date on light beam devices PSENopt Advanced:



Selection guide – PSENopt

Single-beam safety light beam devices PSEN op2S/4S

Common features

- ▶ PL e/SIL CL 3 in conjunction with
 - Safety relay PNOZ e7p
 - Configurable control systems PNOZmulti: PNOZ m0p, PNOZ m1p, PNOZ m2p
- Programmable control system PSS: PSS DI2O T
- ▶ Supply voltage: 20 ... 30 VDC
- Design: M18



PSEN op4S-1-2

Type

PSEN op2S-1-1

PSEN op4S-1-1

PSEN op4S-1-2

Body protection: Type 2 - Light grid PSEN op2B

Common features

- Compliant and approved in accordance with:
- EN/IEC 61508
- EN/IEC 61496-1/-2
- For use in applications up to:
 - PL d in accordance with EN ISO 13849-1
 - SIL CL 2 of EN/IEC 62061
- ▶ Function selection:
- Manual/automatic restart
- Muting (total/partial) via DIP switch
- Override function
- ▶ Semiconductor outputs
- ▶ Supply voltage: 24 VDC
- ▶ Connection:
- Receiver Rx: 1 x connector, M12, 8-pin;
- 1 x connector, M12, 5-pin
- Transmitter Tx: 1 x connector, M12, 5-pin;
- 1 x connector, M12, 4-pin
- Dimensions: 35 x 41.2 mm



PSEN op2B-3-080/1

Type

PSEN op2B-2-050/1

PSEN op2B-3-080/1

PSEN op2B-4-090/1

PSEN op2B-4-120/1

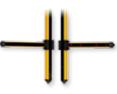
Body protection: Type 4 - Light grid PSEN op4B

Common features

- ▶ Compliant and approved in accordance with:
 - EN/IEC 61508
 - EN/IEC 61496-1/-2: Type 4
- For use in applications up to:
 - PL e of EN ISO 13849-1
- SIL CL 3 of EN/IEC 62061
- ▶ Function selection:
- Manual/automatic restart
- Muting (total/partial) via DIP switch
- Override function
- Semiconductor outputs
- ▶ Supply voltage: 24 VDC
- Connection:
 - Receiver Rx: 1 x connector, M12, 8-pin; 1 x connector, M12, 4-pin
 - Transmitter Tx: 1 x connector, M12, 5-pin; 1 x connector, M12, 4-pin
- Dimensions: 35 x 41.2 mm
- ▶ Sets contain light grids with 050/080 length, Muting arm in L- / T-configuration plus bracket
- ▶ Benefits of the set:
- Pre-configured muting sensors
- Simple connection



PSEN op4B-2-050/1



PSEN op4B-L-050/1

Type

▶ Body protection, muting

PSEN op4B-2-050/1

PSEN op4B-3-080/1

PSEN op4B-4-090/1

PSEN op4B-4-120/1

Sets comprising light grid, muting

PSEN op4B-L-050/1

PSEN op4B-L-080/1

PSEN op4B-T-050/1

PSEN op4B-T-080/1

Resolution/No. of beams	Approved in accordance with EN/IEC 61496-1/-2	Features	Operating range	Response time	Order number ¹⁾
Access guarding (1 beam)	Type 2	Infrared	0 8 m	1.0 ms max.	630 380
Access guarding (1 beam)	Type 4	Infrared	0 8 m	1.0 ms max.	630381
Access guarding (1 beam)	Type 4	Laser	0 40 m	330 µs max.	630382





Resolution/No. of beams	Height of protected field	Operating range	Response time	Order number ¹⁾
2 beams	500 mm	0.5 50 m	14 ms	630 804
3 beams	800 mm	0.5 50 m	14 ms	630 805
4 beams	900 mm	0.5 50 m	14 ms	630 806
4 beams	1 200 mm	0.5 50 m	14 ms	630807

Resolution No. of bear		leight of protected field	Operating range	Response time	Order number ¹⁾
2 beams		500 mm	0.5 50 m	14 ms	630 800
3 beams		800 mm	0.5 50 m	14 ms	630 801
4 beams		900 mm	0.5 50 m	14 ms	630 802
4 beams	1	200 mm	0.5 50 m	14 ms	630 803
arm and br	acket ³⁾				
2 beams		500 mm	0.5 50 m ²⁾	14 ms	630808
3 beams		800 mm	0.5 50 m ²⁾	14 ms	630 809
2 beams		500 mm	0.5 50 m ²⁾	14 ms	630810
3 beams		800 mm	0.5 50 m ²⁾	14 ms	630811

 $^{\rm 1)}$ Order number for transmitter, receiver and mounting bracket respectively (one unit) $^{\rm 2)}$ When muting arms are used

3) Muting arms can also be ordered separately (see Page 116)

New accessories: deviating mirrors, post protector, front protection, protective housing



Cable and other accessories:



Technical documentation on light beam devices PSENopt:



Selection guide – PSENopt

Hand protection: Type 2 - Light grid PSEN op2H

Common features

- ▶ Compliant and approved in accordance with:
 - EN/IEC 61508
 - EN/IEC 61496-1/-2
- For use in applications up to:
 - PL d in accordance with EN ISO 13849-1
- SIL CL 2 of EN/IEC 62061
- ▶ Automatic restart
- ▶ Semiconductor outputs
- ▶ Supply voltage: 24 VDC
- ▶ Connection:
 - Receiver Rx: Male connector, M12, 5-pin
 - Transmitter Tx: Male connector, M12, 4-pin
- Dimensions: 32.3 x 36.9 mm



PSEN op2H-s-30-060/1

Type

Hand protection, standard

PSEN op2H-s-30-015/1
PSEN op2H-s-30-030/1
PSEN op2H-s-30-045/1

PSEN op2H-s-30-060/1

PSEN op2H-s-30-075/1

PSEN op2H-s-30-090/1

PSEN op2H-s-30-105/1

PSEN op2H-s-30-120/1 PSEN op2H-s-30-135/1

PSEN op2H-s-30-150/1

PSEN op2H-s-30-165/1

PSEN op2H-s-30-180/1

Hand protection: Type 4 - Light grid PSEN op4H

Common features

- ▶ Compliant and approved in accordance with:
 - EN/IEC 61508
 - EN/IEC 61496-1/-2: Type 4
- For use in applications up to:
 - PL e of EN ISO 13849-1
 - SIL CL 3 of EN/IEC 62061
- ▶ Function selection:
- Manual/automatic restart
- Feedback loop monitoring (EDM)
- ▶ Connection:
 - Receiver Rx: Male connector, M12, 8-pin
 - Transmitter Tx: Male connector, M12, 4-pin
- ▶ Safe semiconductor outputs: 2
- ▶ Supply voltage: 24 VDC
- Dimensions:
 - PSENop 4H-s-30-xxx/1: 32.3 x 36.9 mm



PSEN op4H-s-30-090/1

ype

▶ Hand protection, standard

PSEN op4H-s-30-015/1 PSEN op4H-s-30-030/1

PSEN op4H-s-30-045/1 PSEN op4H-s-30-060/1

PSEN op4H-s-30-075/1

PSEN op4H-s-30-090/1
PSEN op4H-s-30-105/1

PSEN op4H-s-30-120/1

PSEN op4H-s-30-135/1
PSEN op4H-s-30-150/1

PSEN op4H-s-30-165/1
PSEN op4H-s-30-180/1

Resolution	Height of protected field	Operating range	Response time	Order number ¹⁾
30 mm	150 mm	0.2 19 m	8 ms	630720
30 mm	300 mm	0.2 19 m	9 ms	630721
30 mm	450 mm	0.2 19 m	11 ms	630722
30 mm	600 mm	0.2 19 m	12 ms	630723
30 mm	750 mm	0.2 19 m	14 ms	630724
30 mm	900 mm	0.2 19 m	15 ms	630725
30 mm	1 050 mm	0.2 19 m	17 ms	630726
30 mm	1 200 mm	0.2 19 m	18 ms	630727
30 mm	1 350 mm	0.2 19 m	20 ms	630728
30 mm	1 500 mm	0.2 19 m	21 ms	630729
30 mm	1 650 mm	0.2 19 m	23 ms	630730
30 mm	1 800 mm	0.2 19 m	24 ms	630 731





Resolution	Height of protected field	Operating range	Response time	Order number ¹⁾
30 mm	150 mm	0.2 19 m	8 ms	630760
30 mm	300 mm	0.2 19 m	9 ms	630761
30 mm	450 mm	0.2 19 m	11 ms	630 762
30 mm	600 mm	0.2 19 m	12 ms	630 763
30 mm	750 mm	0.2 19 m	14 ms	630 764
30 mm	900 mm	0.2 19 m	15 ms	630 765
30 mm	1 050 mm	0.2 19 m	17 ms	630 766
30 mm	1 200 mm	0.2 19 m	18 ms	630 767
30 mm	1 350 mm	0.2 19 m	20 ms	630 768
30 mm	1 500 mm	0.2 19 m	21 ms	630 769
30 mm	1 650 mm	0.2 19 m	23 ms	630770
30 mm	1 800 mm	0.2 19 m	24 ms	630771

¹⁾ Order number for transmitter, receiver and mounting bracket respectively (one unit)

New accessories: deviating mirrors, post protector, front protection, protective housing



Cable and other accessories:



Technical documentation on light beam devices PSENopt:



Selection guide – PSENopt

Finger protection: Type 4 – Light grid PSEN op4F

Common features

- ▶ Compliant and approved in accordance with:
 - EN/IEC 61508
 - EN/IEC 61496-1/-2: Type 4
- For use in applications up to:
 - PL e of EN ISO 13849-1
 - SIL CL 3 of EN/IEC 62061
- ▶ Function selection:
 - Via DIP switch, manual/automatic reset
 - Feedback loop monitoring
- ▶ Connection:
 - Receiver Rx: Male connector, M12, 8-pin
 - Transmitter Tx: Male connector, M12, 4-pin
- ▶ Safe semiconductor outputs: 2
- ▶ Supply voltage: 24 VDC
- Dimensions:
 - PSENop 4F-s-14-xxx/1: 32.3 x 36.9 mm
 - Other PSENop 4F: 35 x 40 mm



PSEN op4F-s-14-060/1

Type Finger protection, standard PSEN op4F-s-14-015/1 PSEN op4F-s-14-030/1 PSEN op4F-s-14-045/1 PSEN op4F-s-14-060/1 PSEN op4F-s-14-075/1 PSEN op4F-s-14-090/1 PSEN op4F-s-14-105/1 PSEN op4F-s-14-105/1 PSEN op4F-s-14-150/1 PSEN op4F-s-14-150/1 PSEN op4F-s-14-150/1 PSEN op4F-s-14-165/1

PSEN op4F-s-14-180/1

Resolution	Height of protected field	Operating range	Response time	Order number ¹⁾
14 mm	150 mm	0.2 6 m	11 ms	630740
14 mm	300 mm	0.2 6 m	15 ms	630741
14 mm	450 mm	0.2 6 m	18 ms	630742
14 mm	600 mm	0.2 6 m	22 ms	630743
14 mm	750 mm	0.2 6 m	25 ms	630744
14 mm	900 mm	0.2 6 m	29 ms	630745
14 mm	1 050 mm	0.2 6 m	33 ms	630746
14 mm	1 200 mm	0.2 6 m	36 ms	630747
14 mm	1 350 mm	0.2 6 m	40 ms	630748
14 mm	1 500 mm	0.2 6 m	43 ms	630749
14 mm	1 650 mm	0.2 6 m	47 ms	630 750
14 mm	1 800 mm	0.2 6 m	50 ms	630751





¹⁾ Order number for transmitter, receiver and mounting bracket respectively (one unit)

New accessories: deviating mirrors, post protector, front protection, protective housing



Cable and other accessories:



Technical documentation on light beam devices PSENopt:



Selection guide – PSENopt Advanced

Hand protection, muting: Type 2 - Light grid PSEN op2H

Common features

- ▶ Compliant and approved in accordance with:
 - EN/IEC 61508
 - EN/IEC 61496-1/-2: Type 4
- For use in applications up to:
 - PL d in accordance with EN ISO 13849-1
 - SIL CL 2 of EN/IEC 62061
- ▶ Function selection:
- Manual/automatic restart
- Muting (total/partial) via soft keys
- Feedback loop monitoring (EDM)
- Override function
- Operating range reduction
- ▶ Semiconductor outputs: 2 pieces
- No dead zones
- ▶ Supply voltage: 24 VDC
- ▶ Connection:
 - Receiver Rx: 1 x connector, M12, 12-pin; 1 x connector, M12, 5-pin
 - Transmitter Tx: 1 x connector, M12, 5-pin
- Dimensions: 35 x 40.8 mm



PSEN op2H-A-30-...

Type

Hand protection, muting

PSEN op2H-A-30-030/1 PSEN op2H-A-30-045/1

PSEN op2H-A-30-060/1

PSEN op2H-A-30-075/1

. 62.1 662.1 71 66 6767

PSEN op2H-A-30-090/1

PSEN op2H-A-30-105/1

PSEN op2H-A-30-120/1

PSEN op2H-A-30-135/1

PSEN op2H-A-30-150/1

PSEN op2H-A-30-165/1

PSEN op2H-A-30-180/1

Hand protection, muting, blanking, cascading: Type 4 - Light grid PSEN op4H

Common features

- ▶ Compliant and approved in accordance with:
 - EN/IEC 61508
- EN/IEC 61496-1/-2: Type 4
- ▶ For use in applications up to:
 - PL e of EN ISO 13849-1
- SIL CL 3 of EN/IEC 62061
- ▶ Function selection:
- Manual/automatic restart
- Muting (total/partial) via soft keys/software
- Fixed/floating blanking via soft keys/software
- Cascading
- Feedback loop monitoring (EDM)
- Beam-coding
- Override function
- Operating range reduction
- Programming software (online/offline) and monitoring
- ▶ Semiconductor outputs: 2 pieces
- No dead zones
- ▶ Supply voltage: 24 VDC
- ▶ Connection:
 - Receiver Rx: 1 x connector, M12, 12-pin;
 1 x connector, M12, 5-pin (for muting only)
 - Transmitter Tx: 1 x connector, M12, 5-pin
- Dimensions: 35 x 40.8 mm



PSEN op4H-A-30-...

Type

▶ Hand protection, muting, blanking,

PSEN op4H-A-30-030/1 PSEN op4H-A-30-045/1

PSEN op4H-A-30-060/1 PSEN op4H-A-30-075/1

PSEN op4H-A-30-090/1

PSEN op4H-A-30-105/1 PSEN op4H-A-30-120/1

PSEN op4H-A-30-135/1

PSEN op4H-A-30-150/1

PSEN op4H-A-30-165/1
PSEN op4H-A-30-180/1

Resolution	Height of protected field	Operating range	Response time	Order number ¹⁾
30 mm	300 mm	0.2 20 m	13 ms	631 040
30 mm	450 mm	0.2 20 m	14 ms	631 041
30 mm	600 mm	0.2 20 m	15 ms	631 042
30 mm	750 mm	0.2 20 m	16 ms	631 043
30 mm	900 mm	0.2 20 m	17 ms	631 044
30 mm	1 050 mm	0.2 20 m	18 ms	631 045
30 mm	1 200 mm	0.2 20 m	19 ms	631 046
30 mm	1350 mm	0.2 20 m	19 ms	631 047
30 mm	1 500 mm	0.2 20 m	20 ms	631 048
30 mm	1 650 mm	0.2 20 m	21 ms	631 049
30 mm	1 800 mm	0.2 20 m	22 ms	631 050





Resolution	Height of protected field	Operating range	Response time	Order number ¹⁾
cascading				
30 mm	300 mm	0.2 20 m	13 ms	631 020
30 mm	450 mm	0.2 20 m	14 ms	631 021
30 mm	600 mm	0.2 20 m	15 ms	631 022
30 mm	750 mm	0.2 20 m	16 ms	631 023
30 mm	900 mm	0.2 20 m	17 ms	631 024
30 mm	1 050 mm	0.2 20 m	18 ms	631 025
30 mm	1 200 mm	0.2 20 m	19 ms	631 026
30 mm	1 350 mm	0.2 20 m	19 ms	631 027
30 mm	1 500 mm	0.2 20 m	20 ms	631 028
30 mm	1 650 mm	0.2 20 m	21 ms	631 029
30 mm	1 800 mm	0.2 20 m	22 ms	631 030

1) Pigtail cables are not supplied with the device

New accessories: deviating mirrors, post protector, front protection, protective housing



Cable and other accessories:



Technical documentation on light beam devices PSENopt:



Selection guide – PSENopt Advanced

Finger protection, muting, blanking, cascading: Type 4 - Light grid PSEN op4F

Common features

- ▶ Compliant and approved in accordance with:
 - EN/IEC 61508
 - EN/IEC 61496-1/-2: Type 4
- For use in applications up to:
 - PL e of EN ISO 13849-1
 - SIL CL 3 of EN/IEC 62061
- ▶ Function selection:
- Manual/automatic restart
- Muting (total/partial) via soft keys/software
- Fixed/floating blanking via soft keys/software
- Cascading
- Feedback loop monitoring (EDM)
- Beam-coding
- Override function
- Operating range reduction
- Programming software (online/offline) and monitoring
- ▶ Semiconductor outputs: 2 pieces
- No dead zones
- ▶ Supply voltage: 24 VDC
- ▶ Connection:
 - Receiver Rx: 1 x connector, M12, 12-pin;
 1 x connector, M12, 5-pin (for muting only)
 - Transmitter Tx: 1 x connector, M12, 5-pin
- Dimensions: 35 x 40.8 mm



PSEN op4F-A-14-...

▶ Finger protection, muting, blanking, PSEN op4F-A-14-030/1 PSEN op4F-A-14-045/1 PSEN op4F-A-14-060/1 PSEN op4F-A-14-075/1 PSEN op4F-A-14-090/1 PSEN op4F-A-14-105/1 PSEN op4F-A-14-120/1 PSEN op4F-A-14-150/1 PSEN op4F-A-14-150/1 PSEN op4F-A-14-150/1

PSEN op4F-A-14-180/1

Type

Height of protected field	Operating range	Response time	Order number ¹⁾
300 mm	0.2 7 m	15 ms	631 000
450 mm	0.2 7 m	17 ms	631 001
600 mm	0.2 7 m	19 ms	631 002
750 mm	0.2 7 m	20 ms	631 003
900 mm	0.2 7 m	22 ms	631 004
1 050 mm	0.2 7 m	24 ms	631 005
1 200 mm	0.2 7 m	26 ms	631 006
1 350 mm	0.2 7 m	27 ms	631 007
1 500 mm	0.2 7 m	29 ms	631 008
1 650 mm	0.2 7 m	31 ms	631 009
1 800 mm	0.2 7 m	33 ms	631 010
	900 mm 1050 mm 1500 mm	300 mm 0.2 7 m 450 mm 0.2 7 m 600 mm 0.2 7 m 750 mm 0.2 7 m 900 mm 0.2 7 m 1050 mm 0.2 7 m 1200 mm 0.2 7 m 1500 mm 0.2 7 m 1500 mm 0.2 7 m 1650 mm 0.2 7 m	protected field 300 mm 0.2 7 m 15 ms 450 mm 0.2 7 m 17 ms 600 mm 0.2 7 m 19 ms 750 mm 0.2 7 m 20 ms 900 mm 0.2 7 m 22 ms 1050 mm 0.2 7 m 24 ms 1200 mm 0.2 7 m 26 ms 1350 mm 0.2 7 m 27 ms 1500 mm 0.2 7 m 29 ms 1650 mm 0.2 7 m 31 ms





1) Pigtail cables are not supplied with the device

New accessories: deviating mirrors, post protector, front protection, protective housing



Cable and other accessories:



Technical documentation on light beam devices PSENopt:



Camera-based protection system PSENvip for

The camera-based protection system PSENvip is a mobile protection system. It is used for the safe monitoring of press brakes. When installed on the upper die, the system detects even the smallest foreign body in the protected field between the transmitter and receiver.



Finger protection



Bending angle is recorded



PSENvip RL D Set

Innovative optical system for high productivity

An innovative optical system is used: the visible light beams are transmitted to the receiver via a telecentric lens (vision parallel). As a result, PSENvip provides high availability and therefore better productivity compared to laser-based systems.

Highly robust thanks to resistant technology

PSENvip is insensitive to reflections and external/diffused light, as well as vibration and temperature stratification (e.g. due to heated tools). The longer service life of the light source reduces maintenance costs. As the light is safe for eyes, PSENvip provides a higher level of safety than conventional systems.

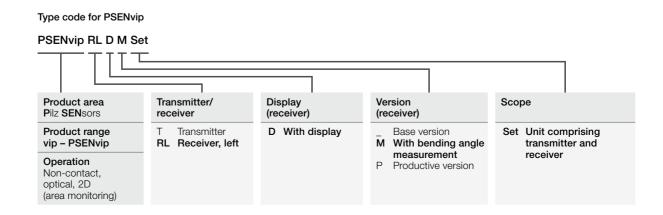
Fast, simple original equipment and tool change

Precision adjustment on original equipment and after tool change can be made quickly and simply thanks to the innovative technology and software. This reduces setup times to a minimum.

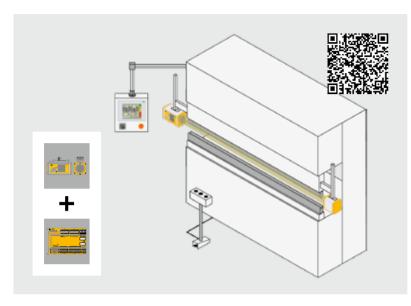
In conjunction with descriptive information on the display, it guarantees productive work practices in complete safety. Time savings and intuitive handling make for happy operators.

Forming technology more efficient than ever

The PSENvip type with bending angle measurement records relevant control data from the bending process: the plate is detected automatically and the bending angle measured. Consistently high production quality and easy handling bring competitive advantages.



press brakes

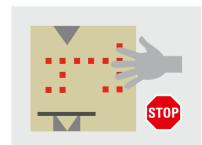


Components for your safe solution	Order number
Sensor: PSENvip RL D Set	583 000
Connection: PSEN op cable, shielded, straight, M12, 4-pin, 5 m PSEN op cable, shielded, straight, M12, 8-pin, 5 m	630304 630314
Evaluation device: PNOZ m2p - Spring loaded terminals (1 set)	773 120 783 100

Safe and effective press braking with the base version: camera-based protection system PSENvip and configurable safety system PNOZmulti.

Your benefits at a glance

- Highest level of safety for press brakes in accordance with the most current safety standards and EN 12622
- Highly robust, resistant to vibration
- ▶ Higher level of operator safety:
 - LED light is safe for eyes
 - New, innovative evaluation of protected field
 - Detection zone certified up to 10 m
- Higher productivity and availability thanks to
 - Innovative optical system
 - Tolerance to vibration, temperature stratification, reflections, external/diffused light
- ▶ User-friendly:
 - Software-supported precision adjustment after tool change
 - User-friendly operation via integrated display



Foreign bodies in the optical field are detected immediately and the press operation is stopped.

Flexible application with integrated protection against reaching behind the system

The protected field enables flexible application in back gauge or box bending mode. One system protects the danger zone on the press from both front and behind.

Special purpose presses can also be equipped with PSENvip, as the system is certified for detection zones up to 10 m. Accessories:



Keep up-to-date on the camera-based protection system PSENvip:



Productive version PSENvip plus PSS 4000 FAST





Productive and safe

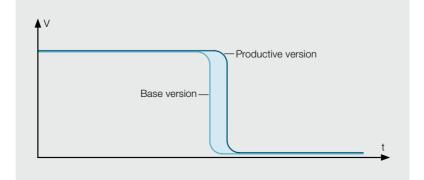
When combined with the Fast Control Unit in the automation system PSS 4000, dynamic muting mode with the productive version of PSENvip enables a productivity increase of up to 50% compared with the base version.

The control system PSSuniversal PLC performs two central tasks in this process: it monitors dynamic muting and it monitors the speed profile during the braking process. Fast, local muting is enabled by the "intelligence" of the I/O module. This allows even coils and valves to be switched off rapidly. As a result the total reaction time is shortened and the overrun distance of the upper tool is reduced to a minimum. The functions are available as blocks in the software platform PAS4000.

As a result, it's possible to approach the plate for longer at high speed during the bending process. So the time that the upper tool travels at reduced speed is reduced to a minimum.

Your benefits at a glance

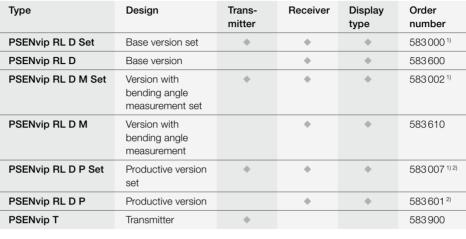
- Increase productivity by up to 50% over the base version thanks to dynamic muting mode
- Plate position is checked
- Speed is monitored
- Approach the plate at high speed for longer
- Flexible adjustment to the respective application thanks to the wide range of I/O modules in the control system PSSuniversal PLC
- Innovative, productive system with compatible hardware and software with TÜV concept approval
- ▶ Plus all the benefits of PSENvip (see page 69)



Selection guide - Camera-based protection system PSENvip















- ¹⁾ PSENvip (sets) include: transmitter, receiver, adjustment plates, adjustment templates with magnet and a test piece
- ²⁾ In combination with the control system PSSuniversal PLC, PSSu K F FCU Fast Control Unit and 2 counter modules PSSu E F ABS SSI can be used

Features of bending angle measurement

- ▶ Distance between workpiece (plate) and receiver: max. 1.5 m
- ▶ Sheet thickness: 2 ... 4 mm
- ▶ Bending angle: 50 ... 160°
- ► Temperature range (environment): +10 ... +40 °C

Common features

- Detection zone:
 - Length: 0.1 ... 10 m - Height: max. 19 mm
 - Width: 38 mm
- ▶ Reaction time: 4 ms
- ► Compliant and approved in accordance with EN 12622
- For use in applications up to
 - Type 4 in accordance with EN/IEC 61496-1/-2
 - PL e of EN ISO 13849-1
 - SIL CL 3 of EN/IEC 61508

Cable and other accessories:



Keep up-to-date on: Camera-based protection system PSENvip:



PSS 4000 FAST Control Unit



Control system PSSuniversal PLC







Safe Camera System SafetyEYE®

SafetyEYE is a "sight-based" safety technology for zone monitoring. It combines intelligent sensor technology with effective control.







PSEN se Starter Set 1

Three-dimensional monitoring and control

The safe camera system SafetyEYE protects your plant from a bird's eye view, because the sensing device is installed above the zone to be monitored. Where today's applications require a multitude of sensors, a three-dimensional protective cocoon surrounds the danger zone or the object that is to be monitored. This guarantees free access to the work area and means that workstations can be designed with ergonomics in mind.

Barrier-free protection

The first safe camera system for three-dimensional zone monitoring detects and reports objects that encroach into warning and detection zones.

Various actions can be assigned: for example, hazardous movements may be slowed down or brought to an emergency stop, acoustic or optical warning messages may be triggered or an alarm message issued to safety personnel.

Maximum productivity, highly versatile

The use of SafetyEYE is indispensable where man and machine work in close co-operation. After all, in a work situation it's important to meet both the production speed as well as the high demands on safety.

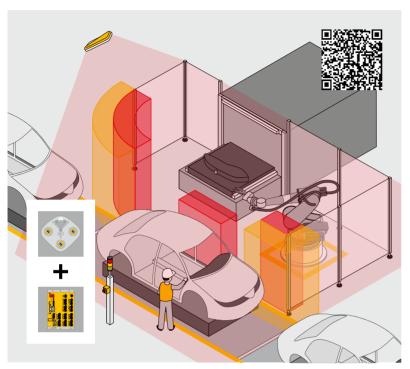
Detection zones set up rapidly at the click of a mouse

Innovative 3D technology and user-friendly software enable even complex applications to be monitored and controlled with one system. Virtual warning and detection zones are set up intuitively using the SafetyEYE Configurator. You define the zones, combine them into groups or switch zone arrangements to suit your needs. This lowers your costs, reduces the number of components to a minimum and cuts expenditure on installation and engineering.





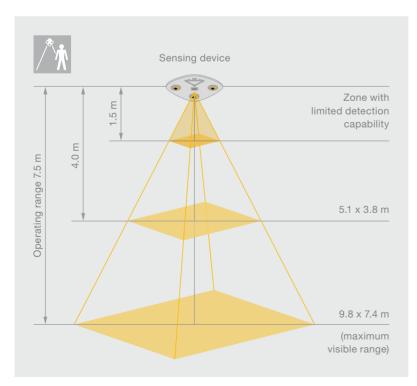
SafetyEYE enables man and machine to work together safely.



Leading technology: sensor and analysis unit combined with the programmable control system PSS.

Your benefits at a glance

- ► High level of safety and manipulation protection
- Economical solution for three-dimensional monitoring and control
- Ergonomic workstations for higher productivity
- Efficient work practices for high cost-effectiveness
- User-friendly software with the SafetyEYE Configurator



▶ Body protection, up to 7.5 m operating range

- Arm protection, up to 4 m operating range
- Max. visible range approx. 72 m²
- Lighting from 300 lux required (depending on the background)
- ▶ for applications up to PL d EN ISO 13849-1, SIL 2 (EN IEC 61508), DIN EN 61496
- Protection types for sensing device: IP65, analysis unit: IP20

Accessories:



Keep up-to-date on safe camera systems SafetyEYE:



► Selection guide – SafetyEYE®

Safe camera systems SafetyEYE - Starter Set



PSEN se Starter Set 1

1	Туре	Features	
1	PSEN se Starter Set 1	 Body protection, up to 7.5 m operating range Maximum visible range approx. 72 m² Lighting from 300 lux required, depending on the background Protection types: Sensing device IP65 Analysis unit IP20 	 ▶ Designed in accordance with all relevant norms and standards: - SIL CL 2 of EN/IEC 61508 - PL d of EN ISO 13849-1 - In accordance with DIN EN 61496-1 ▶ Suitable for worldwide use
	PSEN se Starter Set 1 UL	As Starter Set 1 with UL certified of	components

Sensing device



PSEN se SU AM3 65

Туре	Designation
PSEN se SU AM3 65	Sensing device

Analysis unit and programmable control system



PSEN se AU AM3



PSS SB 3075-3 ETH-2 SE

Туре	Designation
PSEN se AU AM3	Analysis unit (2nd generation), 482.6 mm/19" module for rack-mounting
PSS 3047-3 ETH-2 SE	Programmable control system with pre-installed user program for SafetyEYE (32 digital inputs, 6 of which are alarm outputs; 12 single-pole outputs, 4 of which are test pulse outputs; 3 dual-pole outputs; Ethernet interfaces)
PSS SB 3075-3 ETH-2 SE	Programmable control system with pre-installed user program for SafetyEYE (48 digital inputs, 6 of which are alarm outputs; 18 single-pole outputs, 4 of which are test pulse outputs; 9 dual-pole outputs; SafetyBUS p and Ethernet interfaces)

Starter Set contains		Order number
PSEN se SU AM3 65 PSEN se PA 250 PSEN se AU AM3 PSEN se AU AM2 Rear Mount PSS 3047-3 ETH-2 SE PSS ZKL 3047-3 PSEN se TO Body 140 PSEN se Cable FO2C 30	 PSEN se Cable ETH Patch 1 (2 cables) PSEN se Cable ETH Patch 5 CFast Card (2 pieces) PIT si3.1 indicator light unit PSEN se SM 6 PSEN se SM 10 PSEN se RM 6 PSEN se RM 6 PSEN se RM 10 	581 300
Components of Starter Set 1 plus PS	▶ SafetyEYE Assistant and Configurator	581 301









Dimensions (H x W x D) in mm	Protection type 1)	Ambient temperature ²⁾	Supply voltage	Order number
82.0 x 292.0 x 292.0	IP65	0 50°C		581 130 ³⁾

Dimensions (H x W x D) in mm	Protection type 1)	Ambient temperature 2)	Supply voltage	Order number
312.0 x 483.0 x 405.0	IP54 ⁴ /IP20 ⁵⁾	0 40°C	110 240 V AC	581 131 ³⁾
246.4 x 123.6 x 162.0	IP20	0 60°C	24 VDC	300 123 ³⁾
246.4 x 160.2 x 162.0	IP20	0 60 °C	24 VDC	300 253

Note: This leaflet considers the current development status. Please refer to the Internet for the latest technical details.

Accessories:



Technical documentation on the safe camera systems SafetyEYE:



Training – Basic SafetyEYE Course:



¹⁾ In accordance with EN 60529 ²⁾ In accordance with EN 60068-2-14 ³⁾ Included with the Starter Set

⁴⁾ Mounting (e.g. control cabinet) ⁵⁾ Housing

Emergency stop pushbutton PITestop

In accordance with the Machinery Directive, plant and machinery must be fitted with emergency stop equipment so that a hazard can be averted or reduced in the case of an emergency. That's why you should use the standard-compliant emergency stop pushbutton PITestop to shut down your system in a hazardous situation.



PIT es3s



PIT es1u

PITestop are available with and without imprinted emergency stop symbol. If the emergency stop is imprinted, the standardized emergency stop symbol must be used in accordance with EN ISO 13850.

Enhanced protection from the safety professionals

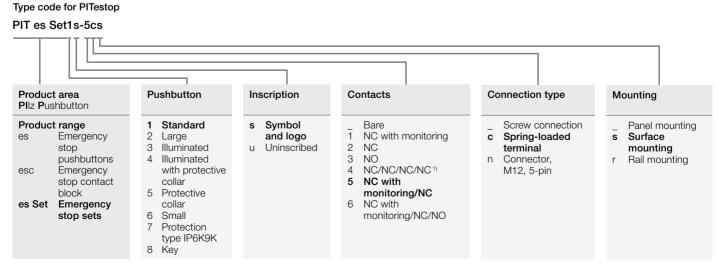
In a dangerous situation, emergency stop control devices are operated manually, triggering a signal to halt a potentially hazardous movement. By generating the emergency stop command the emergency stop control device is latched in. This must be maintained until the control device is released manually.

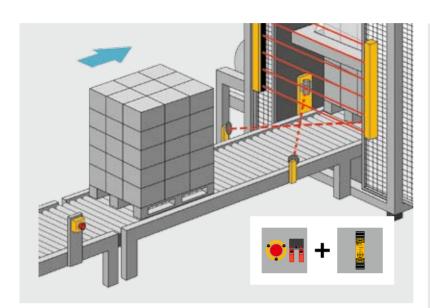
Safe all over the world

For worldwide use, the emergency stop pushbuttons PITestop meet all the relevant international standards and regulations, such as EN/IEC 60947-5-1, EN/IEC 60947-5-5 and EN ISO 13850. Suitable for applications up to SIL CL 3 of EN/IEC 62061 and PL e of EN ISO 13849-1, they also meet UL and CE requirements. Designed to protection type IP65, the pushbutton is released by turning it to the left or right. A black stripe around the shaft is covered when the mushroom-type pushbutton is operated, thereby indicating the switch position.

Contact block with monitoring

Pilz offers contact blocks with monitoring. "Self monitoring" is a N/O contact connected in series, which breaks the circuit in the event of a fault. This additional function provides a fast, safe solution for panel mount applications, at no extra cost.

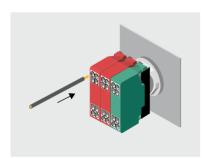


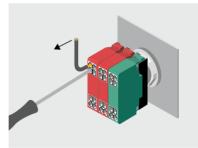


The optimum solution: emergency stop pushbutton PIT es Set1s-5c and safety relay PNOZ X2.8PC.

Push-in technology

Spring-loaded terminals (push-in technology) make PITestop easy to install and robust against vibration.





Reduce installation expense with quick-connect technology (push-in technology).

Your benefits at a glance

- Standard-compliant
 mushroom-type pushbutton
 for emergency stop
- A variety of emergency stop pushbuttons provide the highest level of safety in every situation: illuminated, with key, for hygiene environments (IP6K9K)
- Fast, easy assembly through panel and surface mount version as well as push-in technology
- Contact blocks and pushbuttons can be individually combined thanks to the modular structure
- ➤ Emergency stop symbol removes the need for additional labelling in the operator's language
- Enhanced operational safety thanks to contact block with monitoring (panel mount version)

You can assemble modular emergency stop pushbuttons PITestop – Example:						
	PIT pushbutton	Contact block bracket	Contact block	Optional: Surface mount housing		
	100					
Туре	PIT es1s	PIT MHR 3	PIT esc1	PIT es box		
Order number	400 131	400330	400315	400 200		

Keep up-to-date on emergency stop pushbutton PITestop:



► Selection guide – PITestop

The choice is yours: pre-assembled sets or modular compilation.

Sets for panel mounting





PIT es Set1s-5



PIT es Set3s-5c

Туре	Components
PIT es Set1s-1	PIT es1s, PIT MHR3, PIT esc1
PIT es Set1s-1c	PIT es1s, PIT es holder3c, PIT esc1c
PIT es Set1s-5	PIT es1s, PIT MHR3, PIT esc1, PIT esc2
PIT es Set1s-5c	PIT es1s, PIT es holder3c, PIT esc1c, PIT esc2c
PIT es Set2s-5	PIT es2s, PIT MHR3, PIT esc1, PIT esc2
PIT es Set2s-5c	PIT es2s, PIT es holder3c, PIT esc1c, PIT esc2c
PIT es Set3s-5	PIT es3s, PIT MHR3, PIT esc1, PIT esc2
PIT es Set3s-5c	PIT es3s, PIT es holder3c, PIT esc1c, PIT esc2c
PIT es Set5s-5	PIT es5s, PIT MHR3, PIT esc1, PIT esc2
PIT es Set5s-5c	PIT es5s, PIT es holder3c, PIT esc1c, PIT esc2c
PIT es Set6.1	PIT es6.10, PIT esb6.10, without monitoring
PIT es Set7u-5	PIT es7u, PIT MHR3, PIT esc1, PIT esc2
PIT es Set7u-5c	PIT es7u, PIT es holder3c, PIT esc1c, PIT esc2c
PIT es Set8s-5	PIT es8s, PIT MHR3, PIT esc1, PIT esc2
PIT es Set8s-5c	PIT es8s, PIT es holder3c, PIT esc1c, PIT esc2c
PIT es Set1s-6	PIT es1s, PIT MHR3, PITesc1, PIT esc2, PIT esc3
PIT es Set1s-6c	PIT es1s, PIT es holder3c, PIT esc1c, PIT esc2c, PIT esc3c

Sets for surface mounting



PIT es Set1s-5s



PIT es Set6u-5nr

Туре	Components
PIT es Set1s-5s	PIT es1s, PIT MHR3, PIT esc1, PIT esc2, PIT es box
PIT es Set1s-5cs	PIT es1s, PIT es holder3c, PIT esc1c, PIT esc2c, PIT es box
PIT es Set3s-5s	PIT es3s, PIT MHR3, PIT esc1, PIT esc2, PIT es box
PIT es Set5s-5s	PIT es5s, PIT MHR3, PIT esc1, PIT esc2, PIT es box
PIT es Set6u-5cr	Emergency stop, narrow surface mount housing for rail assembly
PIT es Set1s-6s	PIT es1s, PIT MHR3, PIT esc1, PIT esc2, PIT esc3, PIT es box
PIT es Set1s-5ns	PIT es1s, PIT MHR3, PIT esc1, PIT esc2, PIT es box
PIT es Set3s-5ns	PIT es3s, PIT MHR3, PIT esc1, PIT esc2, PIT es box
PIT es Set6u-5nr	Emergency stop, narrow surface mount housing for rail assembly

Contacts	Inscribed with emergency stop symbol and logo		Can be combined with surface mount housing	Order number	
	With	Without		Screw terminal	Spring-loaded terminal
b	+		*	400 430	-
7	•		*	-	400 431
7 7	+		*	400 432	-
7 7	+		*	-	400 433
オーオー	+		*	400 434	-
7 7	+		*	-	400 435
7 7	*		*	400 436	-
7 7	+		*	-	400 437
7 7	+		*	400438	-
7 7	+		*	-	400 439
7 7		*		400620	-
7 7		*	*	400 441	-
7 7		+	*	-	400 442
7 7	+		*	400 443	-
7 7	+		*	-	400 444
7 7 1	+		*	400 445	-
7 7 1	*		*	-	400 446

Contacts	Inscribed w stop symbo	rith emergency ol and logo	Order number		
	With	Without	Screw terminal	Spring-loaded terminal	5-pin M12 connection
オ オ	*		400 447	-	-
7 7	*		-	400 448	-
7 7	*		400 449	-	-
7 7	+		400 450	-	-
7 7		•	-	400 451	-
7 7 1	+		400 452	-	-
7 7	+		-	-	400 453
ナ ナ	+		-	-	400 454
7 7		*	-	-	400 455

N/C, positive-opening

N/O, signal contact

Keep up-to-date on emergency stop pushbutton PITestop:



► Technical details – PITestop

Emergency stop pushbutton

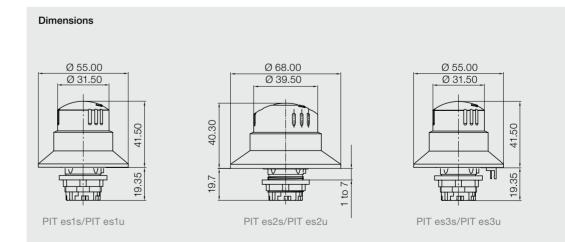
Common features

- ▶ Application range: EN/IEC 60947-5-1 and EN/IEC 60947-5-5
- ▶ Protection type: IP65; PIT es7u: IP6K9K
- Mounting hole: 22.3 mm
- ▶ 127500 operations
- ➤ Connection options: Connection to contact blocks of type PIT esc
- ▶ Dimensions: see dimensioned drawings
- ▶ Pushbutton color: red
- Twist to release: clockwise or counter clockwise; PIT es8s and PIT es8u: clockwise only



PIT es6.10

Type PIT es1s PIT es1u PIT es2s PIT es2u PIT es3s PIT es3s-c PIT es3u PIT es3u-c PIT es4s PIT es4u PIT es5s PIT es5u PIT es6.10 PIT es7u PIT es8s PIT es8u

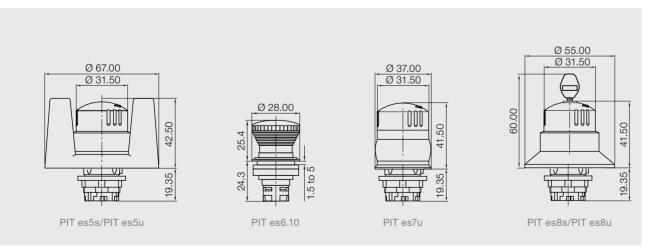


PIT es8s

Pushbutton	Order number		
	Inscribed with emergency s	stop symbol and logo	
	With	Without	
Standard	400 131	-	
Standard	-	400 531	
Large	400132	-	
Large	-	400 532	
Illuminated, incl. contact block (screw terminal)	400 133	-	
Illuminated, incl. contact block (spring-loaded terminal)	400143	-	
Illuminated, incl. contact block (screw terminal)	-	400 533	
Illuminated, incl. contact block (spring-loaded terminal)	-	400 543	
Illuminated with protective collar, incl. contact block (screw terminal)	400 134	-	
Illuminated with protective collar, incl. contact block (screw terminal)	-	400 534	
With protective collar	400 135	-	
With protective collar	-	400 535	
Small	-	400 610	
Protection type IP6K9K	-	400 537	
Key	400138	-	
Key	-	400 538	







Keep up-to-date on emergency stop pushbutton PITestop:



► Technical details - PITestop

Contact blocks for panel and surface mounting

Common features

- Application range: SIL CL 1, 2 or 3 of EN/IEC 62061, PL c, d or e of EN ISO 13849-1, EN/IEC 60947-5-1
- ▶ Rated operating voltage U_e: 250 VAC (3 A), 24 VDC (2 A)
- ▶ Connection: Screw connections 2 x 2.5 mm², finger-proof in accordance with VBG 4
- ► Contact material: Hard silver Ag/Ni
- Min. current:
 - 1 mA (screw terminals)
 - 5 mA (spring-loaded terminals)
- Min. voltage: 5 V
- ▶ Mounting type: Panel mount
- Mounting depth:
 - Screw terminals: 59 mm
 - Spring-loaded terminals: 52 mm



PIT esc1



PIT esc2c





PIT esb6.10

Type

PIT esc1

PIT esc2

PIT esc3

PIT esc4 PIT esc1c

PIT esc2c

PIT esc3c

PIT esb6.10

Accessories



PIT es box



symbol



PIT es holder3c

Type

PIT es box

PIT MHR3

PIT MHR5

PIT es holder3c

PIT es backplate symbol

PIT es backplate language

PIT connected to safe control technology (examples)



PSEN ix1



PNOZ mm0p

Type PSEN ix1

PNOZ mm0p

Contacts	Order number	
	Screw terminal	Spring-loaded terminal
7	400 315	-
7	400 320	-
4	400 310	-
7 7 7 7	400 324	-
7	-	400316
7	-	400321
4	-	400311
ナーナ	-	400360
		Screw terminal

N/C, positive-opening

N/O, signal contact

Method	Features	Order number
Surface mount housing for use in combination with PITestop pushbuttons and contact blocks	Protection type: IP65, protection class: II, 2 perforated openings for the stuffing box connection, cable entry ISO 20 mm (PG13.5), dimensions (H x W x D) in mm: 61.5 x 72 x 72, also available as a pre-assembled set, see Page 78	400 200
Contact block bracket for screw connections	3 slots	400330
Contact block bracket for screw connections	5 slots, max. 3 contact blocks may be fitted to ensure protection against defeat	400340
Contact block bracket for spring-loaded connections	3 slots	400331
Backplate with 3 emergency stop symbols	Suitable for all pushbuttons except PIT es2 and PIT es5 – not suitable for the PIT es box and the narrow, surface mount housing	400334
Backplate with emergency stop text in 3 languages: English, French, German	Suitable for all pushbuttons except PIT es2 and PIT es5 – not suitable for the PIT es box and the narrow, surface mount housing	400335

Method	Features	Order number
Multiple interface for PIT es Set1s-5 (400 432), for example	 Connection of several emergency stop pushbuttons or safety switches to PNOZ safety relays Max. 13 PSEN ix1 can be connected in series Connection of max. 50 emergency stop pushbuttons Volt-free signal outputs to evaluate the switch status Connection via spring-loaded terminals 	535 120
Configurable small control systems PNOZmulti Mini e.g. for monitoring emergency stop pushbutton PIT es Set3s-5 (400 436)	Can be configured with PNOZmulti Configurator, exchangeable program memory, 20 inputs, 4 safe semiconductor outputs (SIL CL 3), 4 test pulse outputs, supply voltage 24 VDC, voltage/current/power: 24 VDC/2 A/48 W, outputs in semiconductor technology, dimensions H x W x D in mm: 102/98 x 45 x 120	772000

Operating mode selector switch PITmode

The operating mode selector switch PITmode provides two functions in one compact unit: selection of operating mode and authorization control for machine access. PITmode safely displays operating mode and authorization via LED; the display is also protected against manipulation. The evaluation device safely detects the operating mode and switches over reliably.



PIT m3.2p

The coded key gives every user the machine enables that match his abilities. Identification numbers can be used to assign authorizations in the machine control system, which serve as access authorizations or password levels. As an option, the operating mode selector switch is also available with pictograms for machine tools – ideal for international applications.

PITmode can be used on plant and machinery in which a range of control sequences and operating modes are used.

The safe, complete solution

The evaluation device safely identifies and evaluates the selected operating mode. Pilz supplies a series of evaluation devices that are suitable for use with PITmode:

- ▶ Configurable safety system PNOZmulti, configurable small control system PNOZmulti Mini and configurable control system PNOZmulti 2
- ▶ Programmable control systems PSS
- Control systems from the automation system PSS 4000



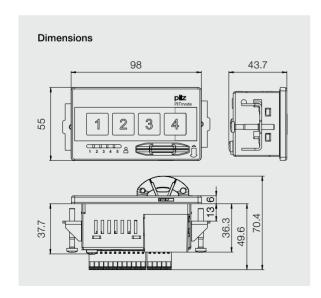


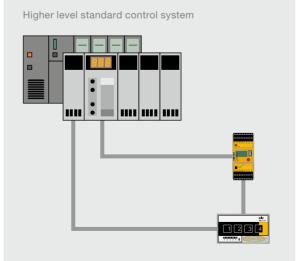


The optimum solution: select operating modes with PITmode and the configurable control system PNOZmulti 2.

Your benefits at a glance

- Safe switching of operating mode through self-monitoring
- Saves space, as operating mode selector switch and access authorization are combined in one unit
- Pushbuttons available with/without pictograms for machine tools
- ▶ High level of manipulation protection through universal coding
- Rapid identification of the selected operating mode and authorization level via LED





The safe, complete solution: PITmode and configurable control system PNOZmulti 2.

Keep up-to-date on operating mode selector switches PITmode:



► Technical details – PITmode

Selection guide - Operating mode selector switch PITmode



PIT m3.1p



PIT m3.2p



PIT m3 key mode 2

Туре	Technical features
PIT m3.1p	Operating mode selector switch: Keys with digits
PIT m3.2p	Operating mode selector switch: Keys with digits
PIT m3.2p machine tools pictogram	Operating mode selector switch: Keys with digits and pictograms for machine tools
PIT m3.3p	Operating mode selector switch: Keys with digits
PIT m3.3p machine tools pictogram	Operating mode selector switch: Keys with digits and pictograms for machine tools
PITmode starter set	Starter set consisting of: PIT m3.2p machine tools pictogram PIT m3p key mode 1 PIT m3p key mode 2 PIT m3p key mode 3 PIT m3p key mode 4 PIT m3p key service PIT m3.2p terminal set spring load Screwdriver
PIT m3p key mode 1	Transponder key, authorization 1
PIT m3p key mode 2	Transponder key, authorization 2
PIT m3p key mode 3	Transponder key, authorization 3
PIT m3p key mode 4	Transponder key, authorization 4
PIT m3p key service	Transponder key, service function
PIT m3.1p terminal set spring load	Spring loaded terminals (1 set) for PIT m3.1p
PIT m3.2p terminal set spring load	Spring loaded terminals (1 set) for PIT m3.2p
PIT m3.2p screw terminal set angled	Screw terminals, angled (1 set) for PIT m3.2p
PIT m3.2p screw terminal set	Screw terminals, straight (1 set) for PIT m3.2p

	Dimensions (H x W x D) in mm	Order number
Number of selectable operating modes: - PIT m3.1p, PIT m3.2p, PIT m3.2p machine tools pictogram: 5 - PIT m3.3p, PIT m3.3p machine tools pictogram: 3 Operating mode selected via operator keys	97 x 116 x 46	402 220
The evaluation device safely identifies and evaluates the selected operating mode (non-contact with key via RFID technology) Evaluation with safe evaluation devices PNOZmulti, PSS and control systems from the automation system PSS 4000 Identification management, i.e. access and task authorizations	55 x 98 x 42.3	402 230
can be assigned in the higher level standard control system Mode of operation: Transponder technology Supply voltage: 24 VDC -15 % 10 % Ambient temperature: 0 +55 °C	55 x 98 x 42.3	402 231
Protection type: IP54 (installed) Safety-related characteristic data: - PL d of EN ISO 13849-1 - SIL CL 2 of EN/IEC 62061	55 x 98 x 42.3	402 240
	55 x 98 x 42.3	402 241
	-	402 299
	-	402 211
	-	402 212
	-	402 213
	-	402 214
	-	402 215
	-	402 301
	-	402 302
	-	402 303
	_	402 305

Keep up-to-date on operating mode selector switches PITmode:



Manually operated control device PITjog

The manually operated control device PITjog can be used as an enabling switch. For example it is used when processes within the plant or machine's danger zone are being monitored while the safety gate is open.



Safe within the danger zone

In contrast to a conventional enabling switch, both hands are required to operate the PITjog. Access to the danger zone using one hand, whether by carelessness or accident, is prevented. Additional protection measures may be required depending on the result of the risk analysis.

The complete solution

Add the final touch to your solution! Allow staff to work safely within the danger zone of your plant or machine in conjunction with approved evaluation devices from Pilz:

- Two-hand control devices P2HZ
- ▶ Safety relay PNOZ s6
- ▶ Safety relay PNOZ e2.1p
- ▶ Two-hand module from the modular safety system PNOZmulti
- ▶ Programmable control systems PSS with standard function block SB059
- Control systems from the automation system PSS 4000

Selection guide - Manually operated control device PITjog

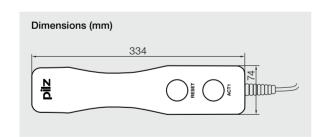


Туре	Method	Operating voltage	Ambient temperature	Protection type
PIT js2	Manually operated control device	24 VAC/DC	-10 °C +55 °C	IP50
PIT js holder	Wall holder for PIT js2	-	-	-

PIT js holder



The optimum solution: two-hand monitoring with the manually operated control device PITjog and the safety relay PNOZ s6.





Dimensions	Housing material	Coiled cable		Order number
((H x W x D) in mm		Length	Length, stretched	
334 x 74 x 60	PC-ABS blend UL 94V0	1 m	4 m	401 100
310 x 83 x 71.5	Rust-proof steel	-	-	401 200

Keep up-to-date on the manually operated control device PITjog:



Enabling switch PITenable

Safe setup and maintenance with one hand – the enabling switch PITenable is a manually operated control device. It is used when working inside the danger zone of a plant or machine, when the effect of the safeguard has to be suspended, e.g. during setup or maintenance. The 3 stages allow the PITenable to be operated with one hand.



3-fold safe enabling, off-on-off

Operation is in three stages: In stage 1, the switch is not operated. The machine runs with the safety functions activated. Stage 2 activates the enabling function; the switch is in its middle setting. The machine runs while the protective effect of the movable guards is suspended. Stage 3 is a protective function which brings the machine to a standstill if the switch is suddenly released or fully depressed. This function protects the operator, should he overreact in a shock situation.







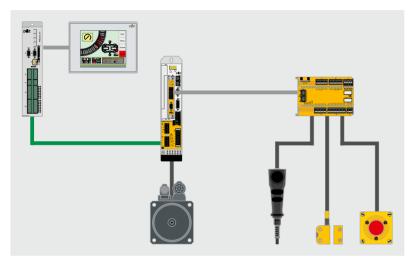
3-stage enabling switch: off-on-off.

Selection guide - Enabling switch PITenable



Туре	Method	Connection
PIT en1.0p-5m-s	Enabling switch, 3-stage	Male connector, M12, 5-pin
PIT en1.1a-5m-s	Enabling switch, 3-stage	Open coiled cable
PIT en1.0a-5m-s	Enabling switch, 3-stage	Open cable
PIT en1.0 holder	Wall holder for PIT en	

Safety with the approved all-in-one solution: to evaluate the PITenable Pilz offers the safe evaluation devices PNOZmulti, PSS and the control systems of the automation system PSS 4000.



The safe, all-in-one solution with safe control and drive technology.

Dimensions (mm) 125 (5000)

Your benefits at a glance

- Ability to work safely inside a plant or machine's danger zone
- Easy to monitor processes with the safety gate open
- Flexible one-handed operation thanks to3-stage enabling switch
- Operator is protected should he overreact with shock or panic
- ► Ergonomically moulded housing for comfortable operation
- ▶ Maintenance-free
- ▶ High manipulation protection

Technical features	Order number
Color: black	401 110
Departing temperature: 0°C 50°C	401 112
 Front protection type: IP65 Electrical life: min. 100 000 cycles 	401 111
Departing voltage/current: 125 VAC/0.3 A or 30 VDC/0.7 A	401 201
Housing material: polypropylene	
▶ Length of connection cable: 5 m	
▶ Safety-related characteristic data: B _{10d} 100 000 operations	

Keep up-to-date on the manually operated enabling switch PITenable:



Decentralized modules PDP67 and PDP20

With the PDP67 modules you can achieve a high level of decentralization. The digital input module monitors safety functions in the field and enables up to 64 sensors to be connected (PSENmag, PSENcode, PSENini, PSENslock, PSENmech and PSENhinge).



PDP67 F 8DI ION

Type code for decentralized modules PDP67

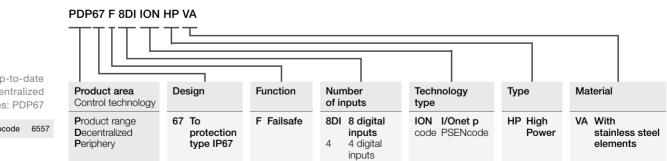
Decentralized and passive - decentralized safety

The passive junction collects and forwards the signals and can be connected to up to four sensors (PSENini, PSENcode and PSENslock).

The ability to connect to various evaluation devices such as PNOZmulti, PNOZmulti Mini, PNOZsigma, or in the future, PSS 4000 control systems, enables a wide range of automation architectures.

PDP67 - Economical and safe

Integrated in dirt and water-repellent IP67 housings, the PDP67 modules can even be used where there are high demands on hygiene. The decentralized modules optimize the installation and wiring effort by removing the need for additional, cost-intensive hardware, such as a control cabinet for example.



Keep up-to-date on decentralized modules: PDP67

(h) Webcode

PDP20

(h) Webcode



PDP20

PDP20 - Series connection up to PL e

The interface module PDP20 F 4 mag is ideally suitable for series connection of contact-based sensors, with N/O / N/O contacts such as PSENmag, up to PL e. As such it provides a standard-compliant solution in accordance with EN ISO 13849-1. The interface module can be connected to dual-channel evaluation devices (e.g. PNOZsigma, PNOZmulti, PSS, ...). Up to four sensors can be connected to each PDP20 module.

There is also the option of cascading the PDP20 modules. In this case each cascaded module will provide another three sensor interfaces.

Your benefits at a glance

- Simple installation means less planning, design and installation work
- Easy to implement a modular machine concept
- Just one cable for communication and supply, plug and play via M12 plug-in connector
- Simple diagnostics due to a point-to-point connection between the modules (each module can be identified)
- Individual sensors can be diagnosed on the modules













Selection guide – Modules for alternative connection options for sensors



PDP67 F 8DI ION HP



PDP67 F 4 code

	Туре	Features	Safety	Order number	
	PDP67 F 8DI ION, PDP67 F 8DI ION VA	Decentralized input module for PNOZmulti and PNOZmulti Mini	▶ PL e of EN ISO 13849-1	▶ PDP67 F 8DI ION 773 600▶ PDP67 F 8DI ION VA 773 614	
	PDP67 F 8DI ION HP, PDP67 F 8DI ION HP VA	Decentralized input module for PNOZmulti and PNOZmulti Mini; High Power; additional power supply for PSENslock and PSENopt	▶ SIL CL 3 of EN/IEC 62061		 ▶ PDP67 F 8DI ION HP 773 601 ▶ PDP67 F 8DI ION HP VA _ 773 615
D	PDP67 F 4 code, PDP67 F 4 code VA	Passive junction PSENcode		▶ PDP67 F 4 code 773 603▶ PDP67 F 4 code VA 773 613	
	PDP67 Connector cs, PDP67 Connector cs VA	Adapter for connection cable to the evaluation device	-	 PDP67 Connector cs 773610 PDP67 Connector cs VA _ 773612 	

PDP20 F 4 mag	Decentralized interface for series connection PSENmag	▶ PL e of EN ISO 13849-1	773310
		SIL CL 3 of EN/IEC 62061	



PSEN Y junction M8-M12/M12	Cable separator, M8, 8-pin	-	540327
PSEN Y junction M12-M12/M12	Cable separator, M12, 8-pin	-	540 328
PSEN T junction M12	Diagnostic connector M12, 8-pin	-	540331

PDP20 F 4 mag

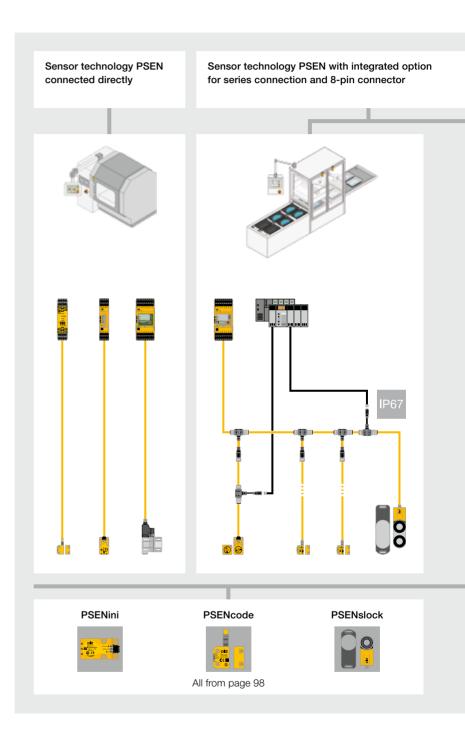
► Cable accessories for sensor technology PSEN®

Safe, complete solutions

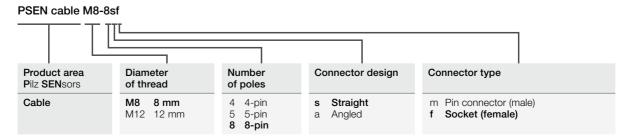
The sensor technology product area PSEN includes an extensive portfolio of accessories in addition to devices for position monitoring, safety switches, safety gate systems, light beam devices and safe camera systems.

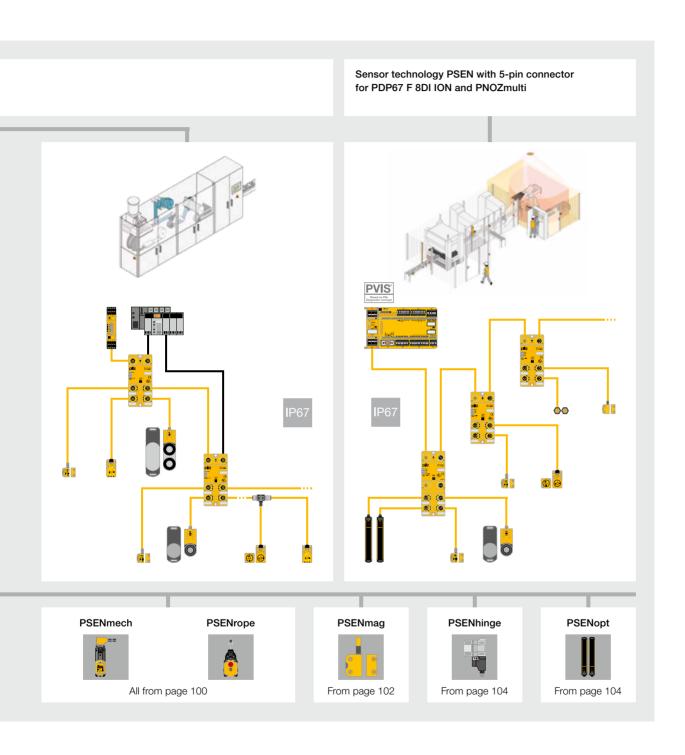
Pilz products can be connected in series and are compatible with products and interfaces from other manufacturers. They fit perfectly into your plant environment and also enable Pilz components to be retrofitted to your plant.

Select the appropriate accessories to meet your requirements and assemble your own individual system solution!



Type code for cable accessories











► Selection guide – Cable for PSENini, PSENcode



PSENini



PSENcode



PSENslock

PSENini, PSENcode and PSENslock - Cable selection for connection to any evaluation device



Туре	Description
PSEN cable M8-8sf	Cable for connection to any evaluation device
PSEN cable M12-8sf	
PSEN cable M12-8af	
PSEN cable M12-5sf	
PSEN cable M12-5af	

PSENini, PSENcode and PSENslock - Cable selection for series connection



PSEN Y junction M12-M12/M12



PSEN cable M8-8sf M8-8sm

Туре	Description
PSEN Y junction M8-M12/M12	Cable separator
PSEN Y junction M12-M12/M12	Cable separator
PSEN T junction M12	Diagnostic connector
PSEN cable M8-8sf M8-8sm	Extension cable
PSEN cable M8-8sf M8-8sm	Extension cable
PSEN cable M8-8sf M8-8sm	Extension cable
PSEN cable M12-8sf M12-8sm	Cable

PSENini, PSENcode and PSENslock - Cable selection for connection to PDP67 F 4 code



PSEN cable M12-8sf



PDP67 F 4 code

Туре	Description
PSEN cable M12-8sf M12-8sm	Cable for connection to PDP67 F 4 code
PSS67/PDP67 cable M12-8sm	Cable for connection to any evaluation device

Туре	Description
PDP67 F 4 code	Passive junction for PSENcode

and PSENslock

Features		Order number (by length)					
Connection 1	Connection 2	2 m	3 m	5 m	10 m	20 m	30 m
Straight, M8, 8-pin, socket	Open cable	533 150	-	533 151	533 152	533 153	533 154
Straight, M12, 8-pin, socket		-	540319	540320	540321	540333	540326
Angled, M12, 8-pin, socket		-	540322	540323	540324	-	540325
Straight, M12, 5-pin, socket		-	630310	630311	630312	630 298	630 297
Angled, M12, 5-pin, socket		-	630347	630348	630349	-	630350

Features	Order number
Series connection PSEN cs3.xx/PSEN cs4.xx with M8 connector, 8-pin	540327
Series connection PSENcode, PSENini, PSENslock with M12 connector, 8-pin	540328
PSENini, PSENcode, PSENslock: Signal outputPSENslock: Lock signal	540331
0.5 m, straight, M8, 8-pin, plug/socket	533 155
1 m, straight, M8, 8-pin, plug/socket	533 156
2 m, straight, M8, 8-pin, plug/socket	533 157
5 m (see table below for additional cable lengths)	540341

Features		Order nur	nber (by len	gth)			
Connection 1	Connection 2	2 m	3 m	5 m	10 m	20 m	30 m
Straight, M12, 8-pin, socket	Straight, M12, 8-pin, plug	540340	-	540341	540342	540343	540344
Straight, M12, 8-pin, plug	Open cable	380 700	-	380701	380702	380703	380704

Features	Order number
Multiple interface PDP67, protection type IP67	773 603
▶ Series connection up to PL e of EN ISO 13849-1, SIL CL 3 of EN/IEC 62061 and Cat. 4 of EN 954-1	

► Selection guide – Cable for PSENini, PSENcode,







PSENslock

PSENini, PSENcode and PSENslock - Cable selection for connection to PDP67 F 8DI ION/PSS67





Туре	Description
PSS67/PDP67 cable M12-5sf M12-5sm	Cable for connection to PDP67 F 8DI ION/PSS67
PSS67/PDP67 cable M12-5af M12-5am	

Туре	Description
PDP67 F 8DI ION	Sensor junction box for decentralized periphery PNOZmulti

Туре	Description
PDP67 cable M12-5sf M12-5sm	Extension cable



PSENmech



PSENmech and PSENrope - Cable selection for connection to PDP67 F 8DI ION/PSS67



PSS67/PDP67 cable



Туре	Description
PSS67/PDP67 cable	Cable for connection to PDP67 F 8DI ION/PSS67

Туре	Description
PDP67 F 8DI ION	Sensor junction box for decentralized periphery PNOZmulti

PSENslock, PSENmech and PSENrope

Features		Order nu	ımber (by len	gth)			
Connection 1	Connection 2	2 m	3 m	5 m	10 m	20 m	30 m
Straight, M12, 5-pin, socket	Straight, M12, 5-pin, plug	-	380 208	380 209	380210	380220	380211
Angled, M12, 5-pin, socket	Angled, M12, 5-pin, plug	-	380212	380213	380214	-	380215

Features	Order number
Multiple interface PDP67, protection type IP67, PL e of EN ISO 13849-1,	773 600
SIL CL 3 of EN/IEC 62061 and Cat. 4 of EN 954-1	

Features	Order number
0.5 m, straight, 5-pin, plug/socket	380710
1 m, straight, 5-pin, plug/socket	380712
1.5 m, straight, 5-pin, plug/socket	380711
2 m, straight, 5-pin, plug/socket	380713

Features		Order nu	ımber (by len	gth)			
Connection 1	Connection 2	2 m	3 m	5 m	10 m	20 m	30 m
Open cable	Straight, M12, 5-pin, plug	-	380705	380709	380 706	380707	380708

Features	Order number
Multiple interface PDP67, protection type IP67, PL e of EN ISO 13849-1, SIL CL 3 of EN/IEC 62061 and Cat. 4 of EN 954-1	773 600

► Selection guide – Cable for PSENmag





PSENmag – C	Cable selection f	or connection to	o any evaluation	device



Туре	Description
PSEN cable M8-4sf	Cable for connection to any evaluation device
PSEN cable M8-4af	
PSEN cable M8-8sf	
PSEN cable M12-8sf	
PSEN cable M12-8af	
PSEN cable M12-5sf	

PSENmag – Accessory selection for series connection



PSEN ix1

Туре	Description
PSEN ix1	Multiple interface (PSEN 1 series), protection type IP20
PSEN i1	Multiple interface (PSEN 2 series), protection type IP20

PSENmag - Cable selection for connection to PDP67 F 8DI ION/PSS67



PSS67/PDP67 cable M12-5sf



PDP67 F 8DI ION

Туре	Description
PSS67/PDP67 cable M12-5sf M12-5sm	Cable for connection to PDP67 F 8DI ION/PSS67
PSS67/PDP67 cable M12-5af M12-5am	
PSS67/PDP67 cable M8-4sf M12-5sm ¹⁾	
PSS67/PDP67 cable M8-4af M12-5am ¹⁾	

Туре	Description
PDP67 F 8DI ION	Sensor junction box for decentralized periphery PNOZmulti

Features		Order nur	Order number (by length)					
Connection 1	Connection 2	2 m	3 m	5 m	10 m	20 m	30 m	
Straight, M8, 4-pin, socket	Open cable	533 111	-	533 121	533 131	-	533 141	
Angled, M8, 4-pin, socket		533 110	-	533 120	533 130	-	533 140	
Straight, M8, 8-pin, socket		533 150	-	533 151	533 152	533 153	533 154	
Straight, M12, 8-pin, socket		-	540319	540320	540321	540333	540326	
Angled, M12, 8-pin, socket		-	540322	540323	540324	-	540325	
Straight, M12, 5-pin, socket		-	630310	630311	630312	630 298	630 297	

Features	Order number
 Series connection up to PL c of EN ISO 13849-1, SIL CL 1 of EN/IEC 62061 and Cat. 2 of EN 954-1 Can be used for connection to: PNOZsigma, PNOZpower, PNOZ X, PNOZmulti, PSS 	535 120
 Series connection up to PL c of EN ISO 13849-1, SIL CL 1 of EN/IEC 62061 and Cat. 2 of EN 954-1 Can be used for connection to: PNOZelog, PNOZmulti, PSS 	535110

Features	Features			Order number (by length)					
Connection 1	Connection 2	2 m	3 m	5 m	10 m	20 m	30 m		
Straight, M12, 5-pin, socket	Straight, M12, 5-pin, plug	-	380 208	380 209	380210	380220	380211		
Angled, M12, 5-pin, socket	Angled, M12, 5-pin, plug	-	380212	380213	380214	-	380215		
Straight, M8, 4-pin, socket	Straight, M12, 5-pin, plug	-	380 200	380201	380 202	-	380 203		
Angled, M8, 4-pin, socket	Angled, M12, 5-pin, plug	-	380204	380 205	380 206	-	380207		

¹⁾ An adapter is also required, order number: 380 300

Features	Order number
Multiple interface PDP67, protection type IP67, PL e of EN ISO 13849-1,	773 600
SIL CL 3 of EN/IEC 62061 and Cat. 4 of EN 954-1	

► Selection guide – Cable for PSENhinge



PSENhinge - Cable selection for connection to any evaluation device

	Туре	Description
PSEN cable M12-4sf	PSEN cable M12-4sf	Cable for connection to any evaluation device
PSEN Cable M12-481	PSEN cable M12-5sf	
	PSEN cable M12-5af	

PSENhinge - Cable selection for connection to PDP67 F 8DI ION/PSS67



PSS67/PDP67 cable M12-5sf



Туре	Description
PSS67/PDP67 cable M12-5sf M12-5sm ¹⁾	Cable for connection to PDP67 F 8DI ION/PSS67
PSS67/PDP67 cable M12-5af M12-5am ¹⁾	

Туре	Description
PDP67 F 8DI ION	Sensor junction box for decentralized periphery PNOZmulti

Features	Features		Order number (by length)				
Connection 1	Connection 2	3 m	5 m	10 m	20 m	30 m	
Straight, M12, 4-pin, socket	Open cable	630 300	630301	630302	-	630 296	
Straight, M12, 5-pin, socket		630310	630311	630312	630298	630297	
Angled, M12, 5-pin, socket		630347	630348	630349	-	630350	

Features		Order numb	Order number (by length)				
Connection 1	Connection 2	3 m	5 m	10 m	20 m	30 m	
Straight, M12, 5-pin, socket	Straight, M12, 5-pin, plug	380 208	380 209	380210	380220	380211	
Angled, M12, 5-pin, socket	Angled, M12, 5-pin, plug	380212	380213	380214	-	380215	

 $^{^{\}mbox{\tiny 1)}}$ An adapter is also required, order number: $380\,300$

Features	Order number
Multiple interface PDP67, protection type IP67, PL e of EN ISO 13849-1, SIL CL 3 of EN/IEC 62061 and Cat. 4 of EN 954-1	773 600

Selection guide – Cable for PSENopt











PSEN op cable M12-5af	

Туре	Description
PSEN op cable M12-4sf	Cable for type 2 light grid and single-beam safety light beam
PSEN op cable M12-4af	devices for connection to any evaluation device
PSEN op cable M12-5sf	Cable for type 2 light grid, for connection to any
PSEN op cable M12-5af	evaluation device
PSEN op cable M12-4sf shielded	Cable for type 4 light grid, for connection to any
PSEN op cable M12-4af shielded	evaluation device
PSEN op cable M12-8sf shielded	
PSEN op cable M12-8af shielded	

PSENopt - Cable selection for connection to PDP67 F 8DI ION/PSS67



PSS67/PDP67 cable M12-5sf

туре
PSS67/PDP67 cable M12-5sf M12-5sm 1)
PSS67/PDP67 cable M12-5af M12-5am 1)

	Description	
1	Cable for connection to	
)	PDP67 F 8DI ION/PSS67 with adapter 1)	



PDP67 F 8DI ION

	Туре	Description
	PDP67 F 8DI ION	Sensor junction box for decentralized periphery PNOZmulti
	PDP67 F 8DI ION HP	Decentralized input module for PNOZmulti, PNOZmulti Mini

PSENopt – Accessory selection for cascadable light grids





Туре	Description
PSEN op connector M12-5f	M12 coupling sockets, for cascade master in standalone mode
PSEN op cable axial M12-5sf shielded	Cable for cascading
PSEN op cable M12-4sf shielded	Cable for L-Muting
PSEN op cableset M12-4sf shielded	Y-cable for T-Muting

Features		Order nun	nber (by lenç	gth)			
Connection 1	Connection 2	3 m	5 m	10 m	20 m	30 m	50 m
Unshielded, straight, M12, 4-pin, socket	Open cable	630 300	630301	630302	-	630 296	630362
Unshielded, angled, M12, 4-pin, socket		630341	630342	630343	-	630344	630363
Unshielded, straight, M12, 5-pin, socket		630310	630311	630312	630 298	630 297	630364
Unshielded, angled, M12, 5-pin, socket		630347	630348	630349	-	630350	630 365
Shielded, straight, M12, 4-pin, socket		630303	630304	630 305	-	630309	630366
Shielded, angled, M12, 4-pin, socket		630 306	630307	630308	-	630319	630367
Shielded, straight, M12, 8-pin, socket		630313	630314	630315	-	630328	630368
Shielded, angled, M12, 8-pin, socket		630316	630317	630318	-	630329	630369

-							
Features		Order number (by length)					
Connection 1	Connection 2	2 m	3 m	5 m	10 m	20 m	30 m
Straight, M12, 5-pin, socket	Straight, M12, 5-pin, plug	-	380 208	380 209	380210	380220	380211
Angled, M12, 5-pin, socket	Angled, M12, 5-pin, plug	-	380212	380213	380214	-	380215

¹⁾ An adapter is also required, order number: 380 326

Features	Order number
Multiple interface PDP67, protection type IP67, PL e of EN ISO 13849-1, SIL CL 3 of EN/IEC 62061 and Cat. 4 of EN 954-1	773 600
Multiple interface PDP67, protection type IP67, PL e of EN ISO 13849-1, SIL CL 3 of EN/IEC 62061 and Cat. 4 of EN 954-1 High Power: Additional supply voltage	773601

Features	Features		Order number (by length)		
Connection	1	Connection 2	0.5 m	0.75 m	1 m
M12, 5-pin,	socket	-	630 285	-	-
Shielded, str M12, 5-pin, s	•	Shielded, straight, M12, 5-pin, socket	630 280	-	630 281
Shielded, str M12, 4-pin,	•	Shielded, angled, M12, 4-pin, socket	-	630 282	-
Shielded, str. M12, 4-pin, s	•	2 connections: Shielded, angled, M12, 4-pin, socket	630 295	-	-

► Selection guide – Cable for PSENopt Advanced



PSENopt Advanced - Cable selection for connection to any evaluation device



PSEN op cable M12-4sf

Туре	Description
PSEN op cable axial M12 12-pole	Cable for light grid PSENopt Advanced for connection to any evaluation device

PSENopt Advanced – Adapter and connector



PSEN op cascading



PSEN op pigtail receiver blanking

Туре	Description
PSEN op Ethernet cable	Ethernet cable for PSEN op Advanced Programming Adapter

Туре	Description
PSEN op cascading	Cable for cascading

Туре	Description
PSEN op pigtail emitter	Connection cable, transmitter
PSEN op pigtail receiver blanking	Connection cable, receiver, blanking
PSEN op pigtail receiver muting	Connection cable, receiver, muting

Features		Order number (by length)					
Connection 1	Connection 2	3 m	5 m	10 m	20 m	30 m	50 m
Unshielded, straight, M12, 12-pin, socket	Open cable	631 080	631 081	631 082	631 083	631 084	631 085

Features		Order number (by length)			
Connection 1	Connection 2	1 m	3 m	10 m	
RJ45, 4-pin	M12, 5-pin, connector	631 071	631 072	631 073	

Features		Order number (by length)			
Connection 1	Connection 2	0.05 m	0.5 m	1 m	
18-pin, system connector	18-pin, system connector	631 058	631 059	631 060	

Features	Features		Order number (by length)		
Connection	1	Connection 2	0.2 m		
18-pin, syste	em connector	M12, 5-pin, connector	631 055		
18-pin, syste	em connector	M12, 12-pin, connector	631 056		
18-pin, syste	em connector	M12, 12 and 5-pin, connector	631 057		

► Selection guide – Cable accessories for sensor

Sensor technology PSEN – Accessory selection for self-assembly plugs and sockets



PSENcode



PSENmag



. 02........

PSEN/PDP67 M12-8sf

screw terminals



PSEN/PDP67 M12-8sm screw terminals

Туре	Description
PSS67 M12 connector M12-5sf	Female connector
PSS67 M12 connector M12-5sm	Male connector
PSS67 M12 connector M12-5af	Female connector
PSS67 M12 connector M12-5am	Male connector
PSEN/PDP67 M12-8sf screw terminals	Female connector
PSEN/PDP67 M12-8sm screw terminals	Male connector

technology PSEN®

Features		Order number
Connection 1	Connection 2	
Straight, M12, socket		380 309
Straight, M12, plug		380 308
Angled, M12, socket		380311
Angled, M12, plug		380310
Straight, M12, socket	Screw terminal suitable for 8-core cable, max. 0.5 mm ²	540332
Straight, M12, plug		540334

► Selection guide – Accessories PSENrope, PSENmech,

Accessories PSENrope



PSEN rs pulley flex



Description Type	Features	Quantity	Order number
Block rope pulley PSEN rs pulley flex	Rotatable	1	570313
Rope for rope pull switch PSEN rs rope d3/d4	Rope diameter: 3 mmInsulation diameter: 4 mmPVC-coated, red	1	50 m 570314 100 m 570315
Guide roller PSEN rs pulley 75	ø 75 mm	1	570312
Cage clamp	Steel, max. spring force to tension the rope		
PSEN rs spring	175 N	1	570310
	300 N	1	570311

Accessories PSENmech



Description Type	Features	Quantity	Order number
One-way screw to secure the actuator	Stainless steelDrive: One-way slot (safety screw)		
PSEN screw M4x16	M4, 16 mmSuitable for PSEN me1/1AS and PSEN me4	10	540310
PSEN screw M5x20	M5, 20 mmSuitable for PSEN me1/1AR, PSEN me2 and PSEN me3	10	540312

Accessories PSENcode/PSENmag



PSEN screw

Description Type	Features	Quantity	Order number
One-way screw to secure the actuator	Stainless steelDrive: One-way slot (safety screw)		
PSEN screw M5x10	M5, 10 mmSuitable for PSEN cs1 and PSEN cs2	10	540311
PSEN screw M5x20	M5, 20 mmSuitable for PSEN cs1 and PSEN cs2	10	540312
End caps PSEN cs3/cs4, PSEN ma1.4 actuator caps	Suitable for PSEN cs3/PSEN cs4 actuator	50	540335
Mounting bracket PSEN bracket	Suitable for PSENmag and PSENcode	1	532110

PSENcode, PSENmag, PSENhinge, PSENslock, PSENsgate

Accessories PSENhinge



PSEN hs1 hinge

Description Type	Features	Quantity	Order number
Empty hinge PSEN hs1 hinge	Stainless steel	1	570 280
Change kit PSEN hs kit1	To re-adjust the switching point	1	570281

Accessories PSENslock



PSEN screw



PSEN sl restart interlock

sloc	ck control of the con			
	Description Type	Features	Quantity	Order number
	One-way screw to secure the actuator	Stainless steelDrive: One-way slot (safety screw)		
	PSEN screw M5x20	M5, 20 mmSuitable for PSEN sl	10	540312
	Mounting bracket for sensors PSEN sl bracket sliding door	For sliding gates	2	570551
	PSEN sl bracket swing door	For swing gates	1	570 550
ck	Reset lock PSEN sl restart interlock (padlock)	 Mechanical add-on module for attachment to PSEN sl-0.5 or PSEN sl-1.0 Enables up to two padlocks or carabiners to be attached to stop the door closing and to prevent the machine from restarting 	1	570552

Accessories PSENsgate



PSEN sg auxiliary release pin



PSEN sg color covers (pushbutton)

ate			
Description Type	Features	Quantity	Order number
Escape release PSEN sg escape release pin	-	1	570870
Auxiliary release PSEN sg auxiliary release pin	-	1	570871
Cover PSEN sg2 cover	-	1	570773
Color control elements PSEN sg color covers (pushbutton)	-	6	570875
Connection cable 200 m PSEN cable 200m-8x0.25mm²	-	1	570 793

Selection guide – Accessories PSENopt

Accessories PSENopt – Body, hand and finger protection



PSEN op Protective Column-060/1



PSEN op Protective Base/1

- Dody, nama and migor protoction			
Description Type	Features	Height	Order number
Post protector			
PSEN op Protective Column-060/1	▶ Post protector with fixed baseplate for	450 mm ¹⁾	630 950
PSEN op Protective Column-090/1	protection against shock, collision and vibration Light grids or deviating mirrors	750 mm ¹⁾	630951
PSEN op Protective Column-120/1	can be integrated Expandable with baseplate	1 050 mm ¹⁾	630 952
PSEN op Protective Column-165/1		1 500 mm ¹⁾	630 953
PSEN op Protective Column-190/1	PSEN op Protective Base/1 as an option	1 800 mm ¹⁾	630954
▶ Base plate			
PSEN op Protective Base/1	Baseplate sprung to compensate for collisions	-	630 955
Fixture for post protector			
PSEN op Protective Bracket-4/1	Retaining bracket for securing a light grid in a post protector up to 105 cm	-	630 956
PSEN op Protective Bracket-6/1	Retaining bracket for securing a light grid in a post protector from 120 cm	-	630957
PSEN op Protective Bracket Mirror/1	Fixture for mirror in a post protector (slot nut and hexagon socket screw for securing to the backplane rail)	-	630960

¹⁾ Height of protected field for the light grid up to max.

Description Type	Features	Length	Order number
Post protector including mirror			
	 Post protector with fixed baseplate for protection against shock, collision and vibration Expandable with baseplate PSEN op Protective Base/1 as an option 		
PSEN op Protective Column 2-050/1	Includes 2 mirrors for body protection	500 mm	630 961
PSEN op Protective Column 3-080/1	Includes 3 mirrors for body protection	800 mm	630 962
PSEN op Protective Column 4-090/1	Includes 4 mirrors for body protection	900 mm	630 963
PSEN op Protective Column 4-120/1	Includes 4 mirrors for body protection	1 200 mm	630 964
▶ Deviating mirror ²⁾			
PSEN op Mirror-015/1	Deviating mirror	150 mm ²⁾	630 900
PSEN op Mirror-060/1	Deviating mirror	600 mm ²⁾	630 901
PSEN op Mirror-090/1	Deviating mirror	900 mm ²⁾	630 902
PSEN op Mirror-120/1	Deviating mirror	1 200 mm ²⁾	630 903
PSEN op Mirror-165/1	Deviating mirror	1 650 mm ²⁾	630 904
PSEN op Mirror-190/1	Deviating mirror	1 900 mm ²⁾	630 905
▶ Bracket			
PSEN op Mirror Bracket Kit/1	Bracket for stand-alone assembly (2-part aluminium baseplate for flexible attachment, angle can be adjusted around vertical axis)	-	630 906

²⁾ The length of the deviating mirror must be at least 100 mm greater than the height of the protected field of the light grid itself.



PSEN op Mirror-060/1

Accessories PSENopt – Body, hand and finger protection





- Body, nand and finger protect	ion				
Description Type	Features	Length	Order number		
▶ Protective housing¹¹ for light grid/1 (new generation)					
PSEN op67-69K-015/1	Hand and finger protection	150 mm	630930		
PSEN op67-69K-030/1	Hand and finger protection	300 mm	630931		
PSEN op67-69K-045/1	Hand and finger protection	450 mm	630932		
PSEN op67-69K-060/1	Hand and finger protection	600 mm	630933		
PSEN op67-69K-075/1	Hand and finger protection	750 mm	630934		
PSEN op67-69K-090/1	Hand and finger protection	900 mm	630 935		
PSEN op67-69K-105/1	Hand and finger protection	1 050 mm	630936		
PSEN op67-69K-120/1	Hand and finger protection	1 200 mm	630937		
PSEN op67-69K-135/1	Hand and finger protection	1 350 mm	630938		
PSEN op67-69K-150/1	Hand and finger protection	1 500 mm	630939		
PSEN op67-69K-165/1	Hand and finger protection	1 650 mm	630 940		
PSEN op67-69K-180/1	Hand and finger protection	1 800 mm	630941		
▶ Protective housing¹) for light grid	d				
PSEN op67-69K-2-050	Body protection	500 mm	630942		
PSEN op67-69K-3-080	Body protection	800 mm	630943		
PSEN op67-69K-4-090	Body protection	900 mm	630944		
PSEN op67-69K-4-120	Body protection	1 200 mm	630 945		
▶ Front protection/protective shiel	d for light grid/1 (new generation)				
PSEN op Lens Shield-015/1	Hand and finger protection	150 mm	630910		
PSEN op Lens Shield-030/1	Hand and finger protection	300 mm	630911		
PSEN op Lens Shield-045/1	Hand and finger protection	450 mm	630912		
PSEN op Lens Shield-060/1	Hand and finger protection	600 mm	630913		
PSEN op Lens Shield-075/1	Hand and finger protection	750 mm	630914		
PSEN op Lens Shield-090/1	Hand and finger protection	900 mm	630915		
PSEN op Lens Shield-105/1	Hand and finger protection	1 050 mm	630916		
PSEN op Lens Shield-120/1	Hand and finger protection	1 200 mm	630917		
PSEN op Lens Shield-135/1	Hand and finger protection	1 350 mm	630918		
PSEN op Lens Shield-150/1	Hand and finger protection	1 500 mm	630919		
PSEN op Lens Shield-165/1	Hand and finger protection	1 650 mm	630920		
PSEN op Lens Shield-180/1	Hand and finger protection	1 800 mm	630921		
Front protection/protective shiel	d for light grid				
PSEN op Lens Shield-2-050	Body protection	500 mm	630922		
PSEN op Lens Shield-3-080	Body protection	800 mm	630923		
PSEN op Lens Shield-4-090	Body protection	900 mm	630924		
PSEN op Lens Shield-4-120	Body protection	1 200 mm	630925		
1 OLIV OF Letis Officia-4-120	Dody protection	1 200 11111	00092		

 $^{^{\}mbox{\tiny 1)}}$ Application: one light grid per protective housing

Selection guide – Accessories PSENopt

Accessories PSENopt – Body, hand and finger protection



PSEN op bracket turnable (kit)



PSEN op Testpiece



Laser pointer for PSEN 4/2

200), nana ana miga protection			
Description Type	Features	Quantity	Order number
Mounting bracket			
PSEN op Bracket	Suitable for muting sensors	1	630324
PSEN op Bracket kit	Suitable for all PSENopt except PSEN op2HProfile: 30 x 30 mm	4	630 325 1)
PSEN op Bracket kit adjustable	AdjustableProfile: 30 x 30 mm	4	630326
PSEN op Bracket kit antivibration	Vibration-resistant▶ Profile: 30 x 30 mm	4	630327
PSEN op bracket turnable (kit)	Suitable for PSEN op/1, rotatable and adjustableProfile: 30 x 30 mm	4	630 772 2)
Test rods	For regular function test		
PSEN op Testpiece F 14 mm	Finger protection, ø 14 mm	1	630345
PSEN op Testpiece H 30mm	Hand protection, ø 30 mm	1	630346
Alignment guide Laser pointer for PSEN 4/2	Laser protection class 2 in accordance with EN 60825-1	1	630340

¹⁾ Included with the PSENopt

Accessories PSENopt Advanced – Hand and finger protection



PSEN op Advanced Programming Adapter

Description Type	Features	Quantity	Order number
Mounting bracket PSEN op cascading bracket	Corner fixture for two light grids	1	631 061
Adapter PSEN op Advanced Programming Adapter	Programming adapter for PSENopt Configurator ³⁾	1	631 070

³⁾ To use the software the adapter must be ordered.

 $^{^{\}scriptscriptstyle 2)}$ Included with the PSEN op.../1

Accessories PSENopt – Single-beam safety light beam devices

Description Type	Features	Quantity	Order number
Deviating mirror PSEN 2S/4S mirror	Suitable for light beam devices PSEN op2S/4S	1	630711
Mounting bracket PSEN 2S/4S bracket	Suitable for light beam devices PSEN op2S/4S	2	630712

Accessories PSENopt - Muting



PIT si 1 1

Description Type	Features	Quantity	Order number
Signal lamp for muting mode	Operating range: 0.1 3 mProtection type: IP65Supply voltage: 24 VDC		
PIT si 1.1	 Unmonitored in accordance with EN/IEC 61496-1 Incl. incandescent lamp, mounting bracket and 2 screws 	1	620010
PIT si 1.2	 Monitored in accordance with EN/IEC 61496-1 and VDE 0113-201 2 semiconductor outputs to monitor the function of the filament TÜV approval 	1	620 020
PIT si 2.1	 ▶ Unmonitored in accordance with EN/IEC 61496-1 and VDE 0113-201 ▶ TÜV approval ▶ Incl. LED, mounting bracket and 2 screws ▶ Service life up to 50 000 hours 	1	620015

Selection guide – PSENopt and PSENvip

Accessories PSENopt - Muting



PSEN op1.1



PSEN op2.1 L-Muting Set



PSEN op2.4 L-Reflector



PSEN op muting bracket kit

- Muting			
Description Type	Features	Quantity	Order number
Muting sensors	 Output: PNP, N/O and N/C Supply voltage: 10 30 VDC Connection: Male connector, M12, 4-pin 		
PSEN op1.2 Emitter M12	Transmitter: ▶ Suitable for PSEN op4, PSEN op2B ▶ Operating range: 0 20 m	1	630322
PSEN op1.1 Receiver pnp no/nc M12	Receiver: Suitable for PSEN op4, PSEN op2B Operating range: 0 20 m	1	630321
PSEN op1.3 Reflex pnp no/nc M12	Reflex: Suitable for PSEN op2B, PSEN op4, PSEN opSB With prism reflector Operating range: 0.1 6 m	1	630 320
PSEN op Reflector	Reflector: Suitable for PSEN op2B, PSEN op4, PSEN opSB With prism reflector Operating range: 0.1 6 m	1	630 323
Muting sets			
PSEN op2.1 L-Muting Set	Complete muting set for L-Muting, incl. cable and bracket	1	630820
PSEN op2.2 T-Muting Set	Complete muting set for T-Muting, incl. cable and bracket	1	630821
Muting arms			
PSEN op2.3 L-Reflex	Single muting arm, active (transmitter/receiver)	1	630822
PSEN op2.4 L-Reflector	Single muting arm, passive (reflector)	1	630 823
Mounting profile PSEN op muting bracket kit	Mounting profile for assembling the integrated muting arms on a suitable light grid	1	630 824

Accessories PSENvip



PSENvip MS



PSENvip AT mag



PSENvip TP

Description Type	Features	Quantity	Order number
Adapter plate PSENvip MB	To mount the PSENvip AP on to any bracket, with slot	2	583 205
Retaining brackets PSENvip MS	Retaining brackets (set) for installation	2	583 206
Adjustment plates PSENvip AP	For PSENvip, transmitter and receiver	2	583 202 1)
Adjustment templates			
PSENvip AT mag	With magnet to align PSENvip on a first-time installation	2	583 203 1)
PSENvip AT mech	For mechanical installation in the tool holder on a first-time installation	2	583 204
Test piece PSENvip TP	For regular function test, finger protection	1	583 200 ¹⁾

¹⁾ Included with the PSENvip (Set)

► Selection guide – Accessories for SafetyEYE®

Accessories for SafetyEYE



PSEN se Cable FO2C



PSEN se SM 10/ PSEN se RM 10



SafetyEYE Configurator



PIT si3.1



PSEN se PA 250



CFast Card

tyEYE			
Description Type	Features	Quantity	Order number
Cable for data and supply voltage PSEN se Cable FO2C	To connect the sensing device to the analysis unit: FOC for data, copper cables for 12 V supply voltage	1	 15 m 581 122 30 m 581 123 ¹⁾ 50 m 581 124 80 m 581 125
Cable for data and supply voltage PSEN se Cable FO2C UL	Like PSEN se Cable FO2C with UL approval	1	▶ 15 m 581 126 ▶ 30 m 581 127 ▶ 50 m 581 128 ▶ 80 m 581 129
Ethernet connection cable PSEN se Cable ETH Patch	To connect the analysis unit to the programmable control system or configuration PC, shielded	1	▶ 1 m 581112 ²⁾ ▶ 5 m 581111 ¹⁾
Setup markers	Depends on the distance between sensing device and user plane		
PSEN se SM 6	1 6 m	5	581 160 ³⁾
PSEN se SM 10	4 10 m	5	581 161 ³⁾
Reference markers	Depends on the distance between sensing device and user plane		
PSEN se RM 6	1 5 m	6	581 170 ³⁾
PSEN se RM 10	4 9 m	6	581 171 ³⁾
Software SafetyEYE Configurator CD + Handbook	CD containing configuration software for SafetyEYE Assistant and Configurator, plus SafetyEYE documentation	1	581250
SafetyEYE Configurator Base License	Basic license for the SafetyEYE Assistant and Configurator	1	581 250B
SafetyEYE Configurator CD	CD with configuration software SafetyEYE Assistant and Configurator	1	581 250D ³⁾
SafetyEYE Configurator Base License	Copy license for the SafetyEYE Assistant and Configurator	1	581 250K
Indicator Light Unit PIT si3.1 indicator light unit	Red, amber, greenSupply voltage +24 VDC	1	581 190 ³⁾
Test piece PSEN se TO Body 140	For regular function test, body protection, ø 140 mm	1	581 182 ³⁾
Swivel arm PSEN se PA 250	For installing the sensing device	1	581 150 ³⁾
Mounting bracket PSEN se AU AM2 Rear Mount	 Suitable for mounting plate for the analysis unit (2nd generation) Dimensions (H x W x D): 250 x 30 x 55 mm 	1	581 201 ³⁾
CFast Card CFast Card	For storing the project, 4 GByte memory capacity	1	3103893 4
Screw connector	Plug-in screw terminals (1 set)		
PSS ZKL 3047-3	For PSS 3047-3 ETH-2 SE	1	300 900 ³⁾
PSS ZKL 3075-3	For PSS SB 3075-3 ETH-2 SE	1	300910

¹⁾ 1 cables included in the SafetyEYE Starter Set (2nd generation)

²⁾ 2 cables included in the SafetyEYE Starter Set (2nd generation)

³⁾ Included in the SafetyEYE Starter Set

⁴⁾ 2 cards included when ordering an analysis unit

► Index PSEN®

A	,
bsolute encoder16, 17	IP67 15, 19, 22, 25, 26, 28, 31, 32, 36,
ccessories94-118	40, 41, 46, 92, 97, 99, 101, 103, 105
TEX 24, 27, 29, 30, 33	IP6K9K 19, 25, 26, 31, 32, 54,
В	76, 77, 80, 81
B 69 60 70 71	K
ase version 68, 69, 70, 71	Karala ala maina sinda
ending angle measurement 68, 71	Key lock principle24, 30
lanking 52, 53, 54, 56, 57, 64, 66, 106	b I
C	Light beam devices 0.11.52.54.56
C	Light beam devices 9, 11, 52, 54, 56,
amera system _ 9, 11, 72, 73, 74, 75, 94	58, 60, 62, 64, 66,
ascading 52, 53, 54, 56, 57,	94, 104, 115
64, 65, 66, 67, 93, 104, 106	h M
ategory 24, 25, 38, 44, 48	Manakina life evale
oded safety switch9, 18, 19,	Machine lifecycle120
30, 31, 32, 33, 34, 35, 36, 37	Magnetic safety switch9, 18,
Б.	19, 24, 25, 26, 27, 28, 29
D	Manipulation protection 8, 9, 18,
ecentralized modules PDP67 92, 93	24, 25, 26, 30, 31, 38,
iagnostics 13, 25, 34, 35,	40, 43, 44, 45, 73, 85, 91
45, 52, 53, 56, 57, 93	Manually operated
_	command device 88, 89, 90
E	Mechanical safety switch9, 18,
mergency stop 9, 14, 15, 43, 48, 49, 50,	19, 20, 21, 22, 23, 38
72, 76, 77, 78, 79, 80, 81, 82, 83	Muting 52, 53, 54, 55, 56,
N/IEC 61496-1/-2 52, 53, 54, 58,	57, 58, 59, 64, 66, 70,
59, 60, 62, 64, 66, 71, 73, 74, 115	104, 106, 114, 115, 116
N/IEC 61508 58, 60, 62, 64,	
66, 71, 73, 74	0
N/IEC 62061 11, 13, 15, 22, 26, 28,	Operating mode
32, 38, 41, 43, 46, 50, 53, 58,	selector switch84, 85
60, 62, 64, 66, 76, 82, 87,	OSSD 32, 34, 35, 36, 37
93, 97, 99, 101, 103, 105	
N 1262269, 71	P
N 60947-5-3 22, 24, 26, 28,	Passive junction 46, 92, 93, 96
30, 41, 46, 50	PDP20 26, 28, 92, 93
nabling switch 43, 49, 88, 90, 91	PITenable 90, 91
nergy efficiency 32, 33, 45, 46,	PITestop 76, 78, 80, 82
47, 49, 50, 51	PITjog 88, 89
N ISO 13849-1 11, 13, 15, 22, 26,	PITmode 84, 85, 86, 87
28, 32, 35, 38, 41, 43, 46, 50, 53,	PNOZmulti 2 45, 49, 84, 85
58, 60, 62, 64, 66, 71, 73, 74, 76,	PNOZmulti 25, 52, 58, 69, 84, 87, 88,
82, 87, 93, 97, 99, 101, 103, 105	91, 92, 93, 95, 98, 100, 101, 102, 104
N ISO 14119 18, 19, 20, 24, 42	PNOZmulti Mini 35, 83, 84, 92, 93, 104
N ISO 900111	PNOZsigma 13, 15, 21, 31, 39,
scape release 38, 39, 43,	41, 55, 92, 93, 101
48, 50, 111	Position monitoring 8, 9, 11, 13, 18,
_	22, 24, 26, 28, 30, 32, 34, 35,
F	36, 37, 41, 43, 46, 50, 94
ully-coded 19, 30, 32, 44, 46	Press brakes 9, 69, 70
	Presses 9, 17, 68, 69
G	Process guarding 42, 43, 44
uard locking 8, 18, 19, 20, 22, 38,	Productive version 68, 70, 71
dara rooming o, ro, ro, zo, zz, oo,	Programmable
42, 43, 45, 46, 48, 49	
_	control system 58, 73, 74, 84, 88, 118
_	control system 58, 73, 74, 84, 88, 118 Protection against defeat 39
42, 43, 45, 46, 48, 49	control system 58, 73, 74, 84, 88, 118

PSENcode 8, 9, 12, 13, 18, 19,	21
30, 32, 34, 36, 38, 39, 43, 46,	
50, 92, 93, 94, 96, 98, 108,	
PSENenco16	, 17
PSENhinge 9, 18, 19, 40,	
92, 95, 102,	
PSENini 9, 12, 13, 31, 32, 43, 46,	48,
50, 92, 94, 96	, 48
PSENmag 9, 18, 19, 24, 25, 26,	28,
92, 93, 95, 100, 108,	
PSENmech 9, 18, 19, 20, 21,	
38, 92, 95, 98,	
PSENopt 9, 52, 53, 54, 55, 56,	
60, 62, 93, 95, 104, 112, 114,	
PSENopt Advanced9, 56,	
64, 66, 106,	
PSENrope 14, 15, 95, 98,	
PSENsgate 9, 12, 31, 32, 42,	43,
48, 49, 50,	111
PSENslock 9, 12, 13, 31,	32.
42, 43, 44, 45, 46, 48,	
92, 93, 94, 96, 98,	
PSENvip 9, 68, 69, 70, 71,	
PSS 4000 16, 17, 70,	
84, 87, 88, 91	
PSS 58, 73, 74, 84, 87,	88,
91, 93, 101,	
Push-in technology	_ 77
▶R	
RFID technology 8, 24, 30, 36,	
RFID technology 8, 24, 30, 36, 44, 48	, 87
RFID technology 8, 24, 30, 36, 44, 48 Risk assessment	, 87 120
RFID technology 8, 24, 30, 36, 44, 48	, 87 120
RFID technology 8, 24, 30, 36, 44, 48 Risk assessment	, 87 120 , 17
RFID technology 8, 24, 30, 36, 44, 48 Risk assessment 16 Rotary cam arrangement 16	, 87 120 , 17
RFID technology 8, 24, 30, 36, 44, 48 Risk assessment 16 Rotary cam arrangement 16	, 87 120 , 17
RFID technology 8, 24, 30, 36, 44, 48 Risk assessment Rotary cam arrangement 16 Rotary encoder 16	, 87 120 , 17 , 17
RFID technology 8, 24, 30, 36, 44, 48 Risk assessment 16 Rotary cam arrangement 16 Rotary encoder 16 > S Safety bolt 9, 19, 38	, 87 120 , 17 , 17
RFID technology 8, 24, 30, 36, 44, 48 Risk assessment	, 87 120 , 17 , 17 , 39
RFID technology 8, 24, 30, 36, 44, 48 Risk assessment 16 Rotary cam arrangement 16 Rotary encoder 16 > S Safety bolt 9, 19, 38 SafetyBUS p Safety concept	, 87 120 , 17 , 17 , 39 _ 74
RFID technology 8, 24, 30, 36, 44, 48 Risk assessment 16 Rotary cam arrangement 16 Rotary encoder 16 > S Safety bolt 9, 19, 38 SafetyBUS p Safety concept SafetyEYE 9, 72, 73, 74,	, 87 120 , 17 , 17 , 39 _ 74 120 118
RFID technology 8, 24, 30, 36, 44, 48 Risk assessment 16 Rotary cam arrangement 16 Rotary encoder 16 > S Safety bolt 9, 19, 38 SafetyBUS p Safety concept SafetyEYE 9, 72, 73, 74, Safety gate monitoring 20, 38,	, 87 120 , 17 , 17 , 39 _ 74 120 118 42,
RFID technology 8, 24, 30, 36, 44, 48 Risk assessment 16 Rotary cam arrangement 16 Rotary encoder 16 > S Safety bolt 9, 19, 38 SafetyBUS p	, 87 120 , 17 , 17 , 39 _ 74 1120 118 42,
RFID technology 8, 24, 30, 36, 44, 48 Risk assessment 16 Rotary cam arrangement 16 Rotary encoder 16 > S Safety bolt 9, 19, 38 SafetyBUS p Safety concept SafetyEYE 9, 72, 73, 74, Safety gate monitoring 20, 38,	, 87 120 , 17 , 17 , 39 _ 74 1120 118 42,
RFID technology 8, 24, 30, 36, 44, 48 Risk assessment 16 Rotary cam arrangement 16 Rotary encoder 16 > S Safety bolt 9, 19, 38 SafetyBUS p	, 87 120 , 17 , 17 , 39 _ 74 1120 118 42,
RFID technology	, 87 120 , 17 , 17 , 39 118 42, , 48
RFID technology	, 87 120 , 17 , 17 , 39 _ 74 120 118 42, , 48 , 45
RFID technology	, 87 120 , 17 , 17 , 39 _ 74 120 118 42, , 48 , 45
RFID technology	, 87 120 , 17 , 17 , 39 _ 74 1120 118 , 42 , , 48 , 45 60,
RFID technology	, 87 120 , 17 , 17 , 39 _ 74 120 118 42, , 48 , 45 60, 115 29, 44,
RFID technology	, 87 120 , 17 , 17 , 39 _ 74 120 118 42, , 48 , 45 60, 115 29, 44,
RFID technology	, 87 120 , 17 , 17 , 39 _ 74 120 118 42, , 48 , 45 60, 115 29, 44, 100 120
RFID technology	, 87 120 , 17 , 17 , 39 _ 74 120 118 42, , 48 , 45 60, 115 29, 44, 100 120
RFID technology	, 87 120 , 17 , 17 , 39 _ 74 120 118 42, , 48 , 45 60, 115 29, 44, 100 120
RFID technology	, 87 120 , 17 , 17 , 39 _ 74 120 118 42, , 48 , 45 29, 44, 100 120 _ 21
RFID technology	, 87 120 , 17 , 17 , 39 _ 74 120 118 42, , 48 , 45 29, 44, 100 120 _ 21
RFID technology	, 87 120 , 17 , 17 , 39 _ 74 120 118 42, , 48 , 45 29, 44, 100 120 _ 21
RFID technology	, 87 120 , 17 , 17 , 39 _ 74 120 118 42, , 48 , 45 29, 44, 100 120 _ 21
RFID technology	, 87 120 , 17 , 17 , 39 _ 74 120 118 42, , 48 , 45 60, 115 29, 44, 1100 120
RFID technology	, 87 120 , 17 , 17 , 39 _ 74 120 118 42, , 48 , 45 29, 44, 100 120 _ 21
RFID technology	, 87 120 , 17 , 17 , 39 _ 74 120 118 42, , 48 , 45 29, 44, 100 120 _ 21

Zone monitoring ______9, 72

Consulting, engineering and training

As a solution supplier, Pilz can help you to apply optimum safety strategies worldwide. Services encompass the whole machine lifecycle. Our training package with practical, up-to-date course content completes the offering.





We are your reliable service provider for plant and machinery safety

Your projects belong in our safe hands!



Risk assessment

We inspect your machinery in accordance with the applicable national and/or international standards and directives and assess the existing hazards.





Safety concept

We develop detailed technical solutions for the safety of your plant and machinery through mechanical, electronic and organizational measures.





Safety design

The aim of the safety design is to reduce or eliminate danger points through detailed planning of the necessary safeguards.





System implementation

The results of the risk analysis and safety design are implemented to suit the particular requirements through selected safety measures.





Our management system was certified in the field of system integration to EN/IEC 61508.

Services related to machinery safety:



Online information at www.pilz.com



Safety validation

In the safety validation, the risk assessment and safety concept are mirrored and inspected by competent, specialist staff.





CE marking

We control all activities and processes for the necessary conformity assessment procedure, including the technical documentation that is required.



International compliance services

We conduct the evaluation process and develop the necessary strategies in order to enable compliance with the relevant ISO, IEC, ANSI, EN or other national or international standards.



Plant assessment

We will prepare an overview of your entire plant in the shortest possible time. With an on-site inspection we will expose risks and calculate the cost of optimizing your safeguards.



Inspection of safeguards

With our independent, ISO 17020-compliant inspection body, which is accredited by the German Accreditation Body (DAkkS), we can guarantee objectivity and high availability of your machines.



Pilz GmbH & Co. KG, Ostfildern operates an inspection body for plant and machinery, accredited by DAkkS.



LOTO System

Our customised Lock Out Tag Out (LOTO) measures guarantee that staff can safely control potentially hazardous energies during maintenance and repair.







Training

Pilz offers two types of courses: Product-neutral seminars on machinery safety and product-specific courses



Knowledge is a competitive edge – Pilz training courses:

√hn Webcode 0218

Online information at www.pilz.com



And to progress to the expert level in machinery safety we offer the qualification of CMSE® – Certified Machinery Safety Expert.

Contact

ΑT

Austria

Pilz Ges.m.b.H. Sichere Automation Modecenterstraße 14 1030 Wien

Telephone: +43 1 7986263-0 +43 1 7986264 Telefax: E-Mail: pilz@pilz.at Internet: www.pilz.at

AU

Pilz Australia Safe Automation Unit D7, Hallmarc Business park Clayton Corner of Westall and Centre roads Clayton, Melbourne, Victoria 3168 Australia

Telephone: +61 3 95446300 +61 3 95446311 Telefax: F-Mail· safety@pilz.com.au Internet: www.pilz.com.au

BE, LU Pilz Belgium

Safe Automation Bijenstraat 4 9051 Gent (Sint-Denijs-Westrem)

Belgium

Telephone: +32 9 3217570 +32 9 3217571 Telefax: F-Mail· info@pilz.be Internet: www.pilz.be

BR

Pilz do Brasil Automação Segura Av. Senador Vergueiro, 347/355 -Jd. do Mar CEP: 09750-000

São Bernardo do Campo - SP

Brazil

Telephone: +55 11 4126-7290 Telefax: +55 11 4942-7002 E-Mail: pilz@pilz.com.br Internet: www.pilz.com.br

Pilz Automation Safety Canada L.P. 250 Bayview Drive

Barrie, Ontario Canada, L4N 4Y8

Telephone: +1 705 481-7459 +1 705 481-7469 Telefax: E-Mail: info@pilz.ca Internet: www.pilz.ca

CH

Pilz Industrieelektronik GmbH Gewerbepark Hintermättli 5506 Mägenwil

Switzerland

Telephone: +41 62 88979-30 Telefax: +41 62 88979-40 F-Mail· pilz@pilz.ch

www.pilz.ch

CN

Internet:

Pilz Industrial Automation Trading (Shanghai) Co., Ltd.

Rm. 1702-1704

Yongda International Tower No. 2277 Long Yang Road Shanghai 201204

China

Telephone: +86 21 60880878 +86 21 60880870 Telefay: F-Mail: sales@pilz.com.cn Internet: www.pilz.com.cn

CZ, SK

Pilz Czech s.r.o Safe Automation Zelený pruh 1560/99 140 00 Praha 4 Czech Republic

Telephone: +420 222 135353 +420 296 374788 Telefax: E-Mail: info@pilz.cz Internet: www.pilz.cz

DF

Pilz GmbH & Co. KG Felix-Wankel-Straße 2 73760 Ostfildern

Germany

Telephone: +49 711 3409-0 +49 711 3409-133 Telefax: F-Mail· info@pilz.de

Internet: www.pilz.de

DK

Pilz Skandinavien K/S Safe Automation Ellegaardvej 25 L 6400 Sonderborg

Denmark

Telephone: +45 74436332 +45 74436342 Telefax: pilz@pilz.dk E-Mail: Internet: www.pilz.dk

Pilz Industrieelektronik S.L. Safe Automation

Camí Ral, 130

Polígono Industrial Palou Nord

08401 Granollers

Spain

Telephone: +34 938497433 Telefax: +34 938497544 E-Mail: pilz@pilz.es Internet: www.pilz.es

FΙ

Pilz Skandinavien K/S Safe Automation Nuiiamiestentie 7 00400 Helsinki Finland

Telephone: +358 10 3224030 +358 9 27093709 Telefax: pilz.fi@pilz.dk F-Mail· Internet: www.pilz.fi

FR

Pilz France Electronic 1, rue Jacob Mayer CS 80012

67037 Strasbourg Cedex 2 France

Telephone: +33 3 88104000 +33 3 88108000 Telefax: F-Mail· siege@pilz-france.fr

Internet: www.pilz.fr

GB

Pilz Automation Ltd Pilz House Little Colliers Field Corby, Northants NN18 8TJ United Kingdom

Telephone: +44 1536 460766 Telefax: +44 1536 460866 F-Mail· sales@pilz.co.uk Internet: www.pilz.co.uk

Pilz Ireland Industrial Automation Cork Business and Technology Park Model Farm Road

Cork Ireland

Telephone: +353 21 4346535 Telefax: +353 21 4804994 E-Mail: sales@pilz.ie Internet: www.pilz.ie

In many countries we are represented by sales partners. Please refer to our homepage www.pilz.com for further details or contact our headquarters.

Contact

IN

Pilz India Pvt Ltd.
Office No 202, Delite Square
Near Aranyeshwar Temple
Sahakar Nagar No 1
Pune 411009

India

Telephone: +91 20 2421399-4/-5
Telefax: +91 20 2421399-6
E-Mail: info@pilz.in
Internet: www.pilz.in

IT

Pilz Italia S.r.I. Automazione sicura Via Gran Sasso n. 1 20823 Lentate sul Seveso (MB) Italy

Telephone: +39 0362 1826711
Telefax: +39 0362 1826755

E Mail: info@pilz it

E-Mail: info@pilz.it Internet: www.pilz.it

JΡ

Pilz Japan Co., Ltd. Safe Automation Ichigo Shin-Yokohama Bldg. 4F 3-17-5 Shin-Yokohama Kohoku-ku 222-0033 Yokohama

Japan

Telephone: +81 45 471-2281
Telefax: +81 45 471-2283
E-Mail: pilz@pilz.co.jp
Internet: www.pilz.jp

KR

Pilz Korea Ltd.
Safe Automation
22F Keumkang
Penterium IT Tower Unit B
810 Gwanyang-dong, Dongan-gu
Anyang-si, Gyeonggi-do, 431-060
South Korea

Telephone: +82 31 450 0677
Telefax: +82 31 450 0670
E-Mail: info@pilzkorea.co.kr
Internet: www.pilz.co.kr

MX

Pilz de México, S. de R.L. de C.V. Automatización Segura Convento de Actopan 36 Jardines de Santa Mónica Tlalnepantla, Méx. 54050

Telephone: +52 55 5572 1300
Telefax: +52 55 5572 1300
E-Mail: info@pilz.com.mx
Internet: www.pilz.mx

NL

Pilz Nederland Veilige automatisering Havenweg 22 4131 NM Vianen Netherlands

Telephone: +31 347 320477
Telefax: +31 347 320485
E-Mail: info@pilz.nl
Internet: www.pilz.nl

NZ

Pilz New Zealand Safe Automation Unit 4, 12 Laidlaw Way East Tamaki Auckland 2016

New Zealand

Telephone: +64 9 6345350
Telefax: +64 9 6345352
E-Mail: office@pilz.co.nz
Internet: www.pilz.co.nz

PL

Pilz Polska Sp. z o.o. Safe Automation ul. Ruchliwa 15 02-182 Warszawa

Poland

Telephone: +48 22 8847100
Telefax: +48 22 8847109
E-Mail: info@pilz.pl
Internet: www.pilz.pl

PT

Internet:

Pilz Industrieelektronik S.L. R. Eng Duarte Pacheco, 120 4 Andar Sala 21 4470-174 Maia

Portugal
Telephone: +351 229407594
Telefax: +351 229407595
E-Mail: pilz@pilz.pt

www.pilz.pt

RU

Pilz RUS OOO
Ugreshskaya street, 2,
bldg. 11, office 16 (1st floor)
115088 Moskau
Russian Federation
Telephone: +7 495 665 4993
E-Mail: pilz@pilzrussia.ru

www.pilzrussia.ru

SE

Internet:

Pilz Skandinavien K/S Safe Automation Energigatan 10 B 43437 Kungsbacka Sweden

Telephone: +46 300 13990
Telefax: +46 300 30740
E-Mail: pilz.se@pilz.dk
Internet: www.pilz.se

TR

Pilz Emniyet Otomasyon Ürünleri ve Hizmetleri Tic. Ltd. Şti. Kayışdağı Mahallesi Dudullu Yolu Cad. Mecnun Sok. Duru Plaza No:7 34755 Ataşehir/İstanbul Turkey

Telephone: +90 216 5775550
Telefax: +90 216 5775549
F-Mail: info@pilz.com.tr

Telefax: +90 216 5775549
E-Mail: info@pilz.com.tr
Internet: www.pilz.com.tr

TW

Pilz Taiwan Ltd.

7F.-3, No. 146, Songjiang Rd.
Zhongshan Dist., Taipei City
104, Taiwan
Telephone: +886 2 2568 1680
Telefax: +886 2 2568 1600
E-Mail: info@pilz.tw
Internet: www.pilz.tw

US

Pilz Automation Safety L.P. 7150 Commerce Boulevard Canton Michigan 48187 USA

Telephone: +1 734 354 0272
Telefax: +1 734 354 3355
E-Mail: info@pilzusa.com
Internet: www.pilz.us

SafetyBUS p[®], SafetyEYP[®], SatetyMET p[®], the spirit of safety[®] are registered and protected trademarks of Pit GmbH & Co. KG in some countries. We would point out that product features may vary from the details stated in this document, depending on the status at the time of publication and the scope of the equipment. We accept no responsibility for the validity, accuracy and entirety of the text and graphics presented in this information. Descendent to the countries of the equipment.

Technical support is available from Pilz round the clock.

Americas
Brazil
+55 11 97569-2804
Canada
+1 888-315-PILZ (315-7459)
Mexico
+52 55 5572 1300
USA (toll-free)

+1 877-PILZUSA (745-9872)

Asia

China +86 21 60880878-216 Japan +81 45 471-2281

South Korea +82 31 450 0680

Australia

+61 3 95446300

Europe

Austria +43 1 7986263-0

Belgium, Luxembourg

+32 9 3217575

France

+33 3 88104000

Germany

+49 711 3409-444

Ireland

+353 21 4804983

Italy

+39 0362 1826711

+45 74436332 Spain +34 938497433 Switzerland +41 62 88979-30 The Netherlands +31 347 320477 Turkey +90 216 5775552

Scandinavia

United Kingdom +44 1536 462203

You can reach our international hotline on:

+49 711 3409-444 support@pilz.com





Pilz develops environmentally-friendly products using ecological materials and energy-saving technologies. Offices and production facilities are ecologically designed, environmentally-aware and energy-saving. So Pilz offers sustainability, plus the security of using energy-efficient

products and environmentally-friendly solutions.



Presented by:



Pilz GmbH & Co. KG Felix-Wankel-Straße 2 73760 Ostfildern, Germany Tel.: +49 711 3409-0 Fax: +49 711 3409-133 info@pilz.com

www.pilz.com

