Technical Information Fasatan® Fix System



Fasatan® and Fasatyl® are bitumen compatible sealing membranes made of EPDM rubber for facades. These are equipped in the Fasatan® Fix System with one or more custom-made self-adhesive strips made of butyl rubber. These self-adhesive butyl rubber strips simplify processing and save time because adhesive application or waiting for curing is not necessary anymore. The butyl rubber adhesive has the same ductility as the sealing foil and therefore bonds very well to the most different undergrounds and does not bloom.

The approved quality of Fasatan® and Fasatyl® complies with DIN 18 195. They are bitumen compatible.

They have been examined according to DIN 4102 – part 1 and correspond to the building material class B 2 (DIN 4102 – part 1),

when bonded with our adhesives Fasatan® TFS and Fasatan® TFU onto steel, wood or massive mineral surfaces. Also Fasatan® and Fasatyl® are rated as European Fire Behaviour Class E according to EN 13501-1 (resistance to fire).



Fasatan strong Fix
Fasatan 1,0 Fix
Fasatan 0,8 Fix
Fasatan eco Fix
Fasatyl strong Fix
Fasatyl 1,0 Fix
Fasatyl 0,8 Fix
Fasatyl eco Fix
EN 13984

The Fasatan® Fix System offers you the following benefits:

- bonds easily without further process steps on many surfaces
- no contamination of the window area by liquid adhesive systems
- participates in any normal building expansion
- contains no solvents
- seals permanently
- clear cost-saving by time advantage

The Fasatan Fix System is available in the following versions:

Versions:

Standard	without self-adhesive coating	Α	with 1 x self-adhesive coating
В		С	
	with 2 x self-adhesive coating (on one side)		with 2 x self-adhesive coating (on alternate sides)

Self-adhesive coating up to 150 mm foil width up to 200 mm foil width up to 400 mm foil width up to 400 mm foil width 40 x 1 mm butyl rubber 60 x 1 mm butyl rubber

An additional mechanical mounting is necessary for membranes widths larger than 400 mm and / or for narrower butyl rubber coating.

The standard und A versions are extremely well suited to be combined with our well-known and proven bonding systems Fasatan® TFK, Fasatan® TFS and Fasatan® TFU.

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Technical data:

Butyl rubber adhesive

Adhesive force on steel (90 ° at 100 mm / min. / 23 °C) approx. 4.3 N / cm

Sealing membrane Fasatan μ = approx. 20 000 vapour permeable for outdoors

Fasatyl μ = approx. 140 000 vapour tight for indoors

Thickness 0.6 mm, 0.8 mm, or 1.0 mm

Tensile strength≥ 6 MPaEN 12311-2Elongation at break≥ 250 %EN 12311-2Tear resistance≥ 10 NEN 12310-2

Water tightness 2 kPa water pressure pass EN 1928

Durability against ageing pass EN 1296 / EN 1931

Fasatan® Fix System

Roll length 20 m

Processing temperature from + 5 °C on Temperature resistance - 40 °C to + 70 °C

Standard widths 100, 150, 200, 250 300, 350 or 400 mm

Further dimensions and versions are available on request.

Processing notes:

The surface must be clean, dry, solvent-, grease- and oil-free. Check the adhesive compatibility of the surface. Porous and absorbent surfaces must be pre-treated with our special **Multi Primer**. Grease and bitumen remainders must be removed with a suitable solvent.

Partially remove the protective sheet from the adhesive and apply the product. Then continue to detach the protective sheet and firmly press the product onto the surface, avoiding air bubbles. The recommended contact pressure is 5 g / cm² to 15 g / cm². We recommend the use of a pressing roller.

In order to avoid a possible adhesive force loss, ensure that the product assumes the outlines of the underground after application.

Butyl rubber adhesive are solvent-sensitive.

Our Fasatan® TFS or Fasatan® TFU adhesives in the flow pack are used for levelling rough irregularities and sealing in corners, in tape joints, or in every gap which may occur.

At the building element, adhesion has to take place in accordance with the requirements of DIN 18 195 – German standard. The membrane is installed with an additional covering strip, terminal strip or any other mechanical mounting.

Storage:

12 months after production date in the closed original drum.

Store in a correctly ventilated storage location at a temperature of max. + 30 °C.

Storage at a temperature of more than + 30 °C can cause difficulties when detaching the silicone sheet.

Attention! Important Note:

Above information are based on best present knowledge of current technology, but do not guarantee faultless processing of our products. The information is based on practical results of our tests, but is not binding and does not constitute warranties of characteristics in terms of Federal Supreme Court jurisdiction. Our information does not constitute a legally binding assurance of certain properties or suitability for a specific purpose. Supplementary information by our specialists are merely recommendations, for which no liability is accepted.

Due to the many possible applications of our products, we recommend subjecting the project to a thorough suitability test on original materials before release for further application.

Since our information are non-binding we do not warranty their correctness. For this reason we accept no liability for possible improper processing based on information submitted by our employees.

This technical data sheet replaces all previous versions and is valid until a new version is issued, or until Dec. 31, 2014. Please request the latest version after Jan. 01, 2015.

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