## Application: toothed sprocket for annealing furnace

## **Branches**

Manufacture of heat-treatment and other process equipment



## Relevant product information

Suitable cast-iron grades

ACO Eurobar GGG-60, ACO Eurobar GGG-70

Can replace:

Sand castings

• Steel bars or forgings

Offers the following advantages...:

 Superior machinability thanks to self-lubrication combined with ease of chip-breakage

Better wear resistance

Equivalent tensile strength (SG-iron)

Capability to attain excellent surface finish

Equivalent or improved fatigue resistance

Lower weight

Reduced friction and less adhesive wear

Less noise and vibration

· Less rejected parts

Easy to deburr

Favourable vibration-damping characteristics

No shrinkage or porosity

More uniform and finer microstructure than with sand castings

...and cost savings:

No expenses for patterns

Fewer rejects

 Increased tool life in machining thanks to the self-lubricating characteristics and absence of sand particles

• Substantially shorter machining times

Self-lubricating characteristics result in longer component life

## **Ordering information**

Eurobar product	Microstructure	Hardness, HB	Tensile strength, N/mm²
ACO Eurobar GGG-60	SG-iron, pearlitic	200-290	550-600
ACO Eurobar GGG-70	SG-iron, pearlitic	235-310	650-700

