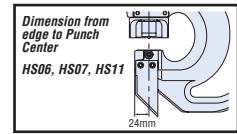


**New design adopted for punching stainless steel.
Inching function (manual operation) is available.**



SELFER ACE
Model **HS06-1322**

423mm 323mm

- Max. Punching Thickness : 13mm
- Max. Punching Diameter : 22mm
- Max. Output : 367kN (37tf)

SELFER ACE
Model **HS07-1624**

430.5mm 363mm

- Max. Punching Thickness : 16mm
- Max. Punching Diameter : 24mm
- Max. Output : 464kN (47tf)

SELFER ACE
Model **HS11-1624**

462.5mm 385mm

- Max. Punching Thickness : 16mm
- Max. Punching Diameter : 24mm
- Max. Output : 464kN (47tf)

Specifications

In case of mild steel maximum punching thickness must be decided based on the equation of 0.8 x punching diameter. For details see the instruction manual.

Model	HS06-1322		HS07-1624		HS11-1624			
Max. Throat Depth	60		70		110			
Punching Capacity	for Mild Steel	for Stainless Steel	for Mild Steel	for Stainless Steel	for Mild Steel	for Stainless Steel		
Max. Punching Thickness	13	6	16	6	16	6		
Max. Punching Diameter	22	22	24	24	24	24		
Hole Making Time	Punching Time 7.9 sec.		Punching Time 11.8 sec.		Punching Time 11.8 sec.			
	Returning Time 3.4 sec.		Returning Time 5.7 sec.		Returning Time 5.7 sec.			
Allowable Max. Pressure	68.65 (700)		68.65 (700)		68.65 (700)			
Max. Output	367 (37)		464 (47)		464 (47)			
Ram Stroke	21		25		25			
Mass (Weight)	20.5		25.5		30			
Standard Accessories	<ul style="list-style-type: none"> • Hose Kit Ass'y : 1 set • Hose Cord Ass'y : 1 set • 4mm / 5mm Hex. Socket Screw Key : Each 1 pc. • Spanner : 1 pc. • Sub Handle Ass'y : 1 set • Chip Guard Ass'y : 1 set • D Punch / Die 22 mounted on machine 		<ul style="list-style-type: none"> • Hose Kit Ass'y : 1 set • Hose Cord Ass'y : 1 set • 4mm / 5mm Hex. Socket Screw Key : Each 1 pc. • Spanner : 1 pc. • Sub Handle Ass'y : 1 set • Chip Guard Ass'y : 1 set • D Punch / Die 22 mounted on machine 		<ul style="list-style-type: none"> • Hose Kit Ass'y : 1 set • Hose Cord Ass'y : 1 set • 4mm / 5mm Hex. Socket Screw Key : Each 1 pc. • Spanner : 1 pc. • Sub Handle Ass'y : 1 set • Chip Guard Ass'y : 1 set • D Punch / Die 22 mounted on machine 			
Optional Parts	PN	Part Name	Unit	Model	PN	Part Name	Unit	Model
	TB02506	Hose Kit Ass'y 5m	1 set	HS series	TB02545	Switch Cord Ass'y 10m	1 set	HS series
	TP05184	Ultra-high pressure hose 5m	1 pc.		TB02141	Foot Switch Ass'y	1 set	
	TB02390	Switch Cord Ass'y 5m	1 set		TA92729	Oil Can Ass'y	1 set	
TP05777	Ultra-high pressure hose 10m	1 pc.	TB02142		Hook Clamp Ass'y	1 set		

HYDRAULIC PUMP for SELFER ACE
Model **HPD-05**

Double-Acting

415mm 426.4mm

Specifications

Model	HPD-05	
Power Source (Single Phase)	115 V / 230 V AC	
Max. Output Pressure	68.65 (700)	
Output	50Hz	60Hz
At No Load	ℓ /min	1.20 1.44
At 68.65MPa	ℓ /min	0.55 0.66
Motor	0.4 kW 4P	
Reservoir Capacity	ℓ 4.0	
Discharge Port	Rc 3/8	
Electro-Magnetic Valve	4 way 3 position valve	
Mass (Weight)	kg 32.5	

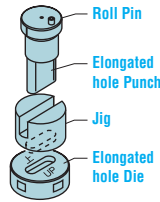
Punches & Dies for SELFER Puncher

Sales Unit : 1 Piece

FOR HS06-1624/HS07-1624/HS11-1624/HA06-1624/HA07-1624/HA11-1624

•TA99037 Lock Nut Ass'y is required for Elongated hole D Punch 25 x 9/12/14/18

Elongated hole D Punch		Elongated hole D Die		Elongated hole Jig	
PN	Size	PN	Size	PN	Size
TJ13229	D Punch 16 x 8	TJ13238	D Die 16 x 8	TK00455	Jig 16 x 8
TJ13230	D Punch 18 x 9	TJ13239	D Die 18 x 9	TK00456	Jig 18 x 9
TJ13231	D Punch 20 x 10	TJ13240	D Die 20 x 10	TK00457	Jig 20 x 10
TJ13232	D Punch 22 x 11	TJ13241	D Die 22 x 11	TK00458	Jig 22 x 11
TJ13233	D Punch 24 x 12	TJ13242	D Die 24 x 12	TK00459	Jig 24 x 12
TJ13234	D Punch 25 x 9	TJ13243	D Die 25 x 9	TK00460	Jig 25 x 9
TJ13235	D Punch 25 x 12	TJ13244	D Die 25 x 12	TK00461	Jig 25 x 12
TJ13236	D Punch 25 x 14	TJ13245	D Die 25 x 14	TK00462	Jig 25 x 14
TJ13237	D Punch 25 x 18	TJ13246	D Die 25 x 18	TK00463	Jig 25 x 18

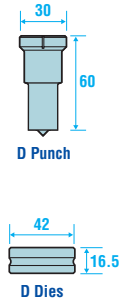


Optional

PN	Part Name
TQ01279	Hex. Setscrew 8 x 14 for Elongated hole Die
TA99037	Lock Nut Ass'y for D Punch 25

FOR HS06-1624/HS07-1624/HS11-1624/HA06-1624/HA07-1624/HA11-1624

Round hole D Punch		Round hole D Die	
PN	Size	PN	Size
TJ10778	D Punch 8	TJ10779	D Die 8
TJ11088	D Punch 9	TJ11089	D Die 9
TJ06700	D Punch 10	TJ06701	D Die 10
TJ06698	D Punch 11	TJ06699	D Die 11
TJ06696	D Punch 12	TJ06697	D Die 12
TJ06694	D Punch 13	TJ06695	D Die 13
TJ06692	D Punch 14	TJ06693	D Die 14
TJ06611	D Punch 14.5	TJ06612	D Die 14.5
TJ06690	D Punch 15	TJ06691	D Die 15
TJ06688	D Punch 16	TJ06689	D Die 16
TJ06686	D Punch 17	TJ06687	D Die 17
TJ06609	D Punch 17.5	TJ06610	D Die 17.5
TJ06684	D Punch 18	TJ06685	D Die 18
TJ06682	D Punch 19	TJ06683	D Die 19
TJ06680	D Punch 20	TJ06681	D Die 20
TJ06607	D Punch 20.5	TJ06608	D Die 20.5
TJ06678	D Punch 21	TJ06679	D Die 21
TJ07979	D Punch 21.5	TJ07980	D Die 21.5
TJ06676	D Punch 22	TJ06677	D Die 22
TJ06674	D Punch 23	TJ06675	D Die 23
TJ06566	D Punch 23.5	TJ06569	D Die 23.5
TJ07748	D Punch 24	TJ07749	D Die 24
TJ10061	D Punch 25	TJ10062	D Die 25

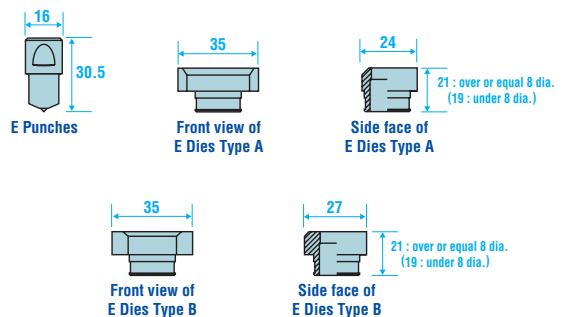


•TA99037 Lock Nut Ass'y is required for D Punch 25

FOR E25-0615

Round hole E Punch		Round hole E Die (Type A for thin sheets)		E Die (Type B for thick sheets)	
PN	Size	PN	Size	PN	Size
TK00100	E Punch 4	TK00101	E Die 4A	—	—
TK00102	E Punch 5	TK00103	E Die 5A	TK00104	E Die 5B
TK00143	E Punch 5.5	TK00144	E Die 5.5A	TK00145	E Die 5.5B
TK00105	E Punch 6	TK00106	E Die 6A	TK00107	E Die 6B
TK00146	E Punch 6.5	TK00147	E Die 6.5A	TK00148	E Die 6.5B
TK00111	E Punch 8	TK00112	E Die 8A	TK00113	E Die 8B
TK00149	E Punch 8.5	TK00150	E Die 8.5A	TK00151	E Die 8.5B
TK00117	E Punch 10	TK00118	E Die 10A	TK00119	E Die 10B
TK00120	E Punch 11	TK00121	E Die 11A	TK00122	E Die 11B
TK00123	E Punch 12	TK00124	E Die 12A	TK00125	E Die 12B
TK00097	E Punch 13	TK00098	E Die 13A	TK00099	E Die 13B
TK00167	E Punch 14	TK00168	E Die 14A	TK00169	E Die 14B
TK00428	E Punch 15	TK00288	E Die 15A	TK00429	E Die 15B

Elongated hole E Punch		Elongated hole E Die (Type A for thin sheets)		Elongated hole E Die (Type B for thick sheets)	
PN	Size	PN	Size	PN	Size
TK00126	E Punch 10 x 5	TK00127	E Die 10 x 5A	TK00128	E Die 10 x 5B
TK00158	E Punch 10 x 6.5	TK00159	E Die 10 x 6.5A	TK00160	E Die 10 x 6.5B
TK00129	E Punch 12 x 6	TK00130	E Die 12 x 6A	TK00131	E Die 12 x 6B
TK00152	E Punch 13 x 6.5	TK00153	E Die 13 x 6.5A	TK00154	E Die 13 x 6.5B
TK00155	E Punch 13 x 8.5	TK00156	E Die 13 x 8.5A	TK00157	E Die 13 x 8.5B



FOR E55-0619

Elongated hole E Punch		Elongated hole E Die (Type A for thin sheets)		Elongated hole E Die (Type B for thick sheets)	
PN	Size	PN	Size	PN	Size
TK00242	EL Punch 10 x 6.5	TK00254	EL Die 10 x 6.5A	TK00266	EL Die 10 x 6.5B
TK00243	EL Punch 13 x 6.5	TK00255	EL Die 13 x 6.5A	TK00267	EL Die 13 x 6.5B
TK00244	EL Punch 13 x 8.5	TK00256	EL Die 13 x 8.5A	TK00268	EL Die 13 x 8.5B
TK00245	EL Punch 13.5 x 9	TK00257	EL Die 13.5 x 9A	TK00269	EL Die 13.5 x 9B
TK00246	EL Punch 15 x 10	TK00258	EL Die 15 x 10A	TK00270	EL Die 15 x 10B
TK00247	EL Punch 16.5 x 11	TK00259	EL Die 16.5 x 11A	TK00271	EL Die 16.5 x 11B
TK00248	EL Punch 17 x 8.5	TK00260	EL Die 17 x 8.5A	TK00272	EL Die 17 x 8.5B
TK00249	EL Punch 18 x 9	TK00261	EL Die 18 x 9A	TK00273	EL Die 18 x 9B
TK00250	EL Punch 18 x 12	TK00262	EL Die 18 x 12A	TK00274	EL Die 18 x 12B
TK00251	EL Punch 19.5 x 13	TK00263	EL Die 19.5 x 13A	TK00275	EL Die 19.5 x 13B
TK00252	EL Punch 20 x 10	TK00264	EL Die 20 x 10A	TK00276	EL Die 20 x 10B
TK00253	EL Punch 21 x 14	TK00265	EL Die 21 x 14A	TK00277	EL Die 21 x 14B

Round hole EL Punch		Round hole EL Die (Type A for thin sheets)		Round hole EL Die (Type B for thick sheets)		Round hole EL Die (Type C for channel iron)	
PN	Size	PN	Size	PN	Size	PN	Size
TK00193	EL Punch 6	TK00208	EL Die 6A	TK00222	EL Die 6B	—	—
TK00194	EL Punch 6.5	TK00209	EL Die 6.5A	TK00223	EL Die 6.5B	—	—
TK00195	EL Punch 8	TK00210	EL Die 8A	TK00224	EL Die 8B	—	—
TK00196	EL Punch 8.5	TK00211	EL Die 8.5A	TK00225	EL Die 8.5B	—	—
TK00197	EL Punch 10	TK00212	EL Die 10A	TK00226	EL Die 10B	TK00235	EL Die 10C
TK00198	EL Punch 11	TK00213	EL Die 11A	TK00227	EL Die 11B	TK00236	EL Die 11C
TK00199	EL Punch 12	TK00214	EL Die 12A	TK00228	EL Die 12B	TK00237	EL Die 12C
TK00200	EL Punch 13	TK00215	EL Die 13A	TK00229	EL Die 13B	TK00238	EL Die 13C
TK00201	EL Punch 14	TK00216	EL Die 14A	TK00230	EL Die 14B	TK00239	EL Die 14C
TK00202	EL Punch 15	TK00217	EL Die 15A	TK00231	EL Die 15B	TK00240	EL Die 15C
TK00203	EL Punch 16	TK00218	EL Die 16A	TK00232	EL Die 16B	TK00241	EL Die 16C
TK00204	EL Punch 17	TK00219	EL Die 17A	TK00233	EL Die 17B	—	—
TK00205	EL Punch 18	TK00220	EL Die 18A	TK00234	EL Die 18B	—	—
TK00278	EL Punch 18.5	TK00279	EL Die 18.5A	TK00280	EL Die 18.5B	—	—
TK00180	EL Punch 19	TK00181	EL Die 19A	TK00182	EL Die 19B	—	—

