

## Indexing plunger with cam lever, steel or stainless steel

### Item description/product images



### Description

#### Material:

Steel version:  
Threaded sleeve 1.0718.  
Indexing pin 1.0718.

#### Stainless steel version:

Threaded sleeve 1.4305.  
Indexing pin 1.4305.  
Handle fibreglass reinforced thermoplastic PPA (high temperature resistant).

#### Version:

Steel version:  
Threaded sleeve, black oxidised.  
Indexing pin hardened, ground and black oxidised.

#### Stainless steel version:

Threaded sleeve, bright.  
Indexing pin ground and left bright.

Grip black or traffic red RAL3020.

#### Note:

Indexing plungers are used where it is necessary to prevent changes of position due to lateral forces. A new locking position can be set only after the plunger has been manually disengaged. With this indexing plunger a cam lever is used to retract the pin. The indexing plunger remains unlocked as long as the handle is positioned over the dead-centre of the cam.

The ergonomic cam lever enables light handling with low effort.

#### Temperature range:

Permanent operating temperature acc. to IEC 216 max. 160°C.  
Short-term operating temperature max. 250°C.

#### Advantages:

Simple and quick operation.  
Suitable for high temperature applications.  
With integrated detent function.

#### On request:

Special versions.

#### Accessory:

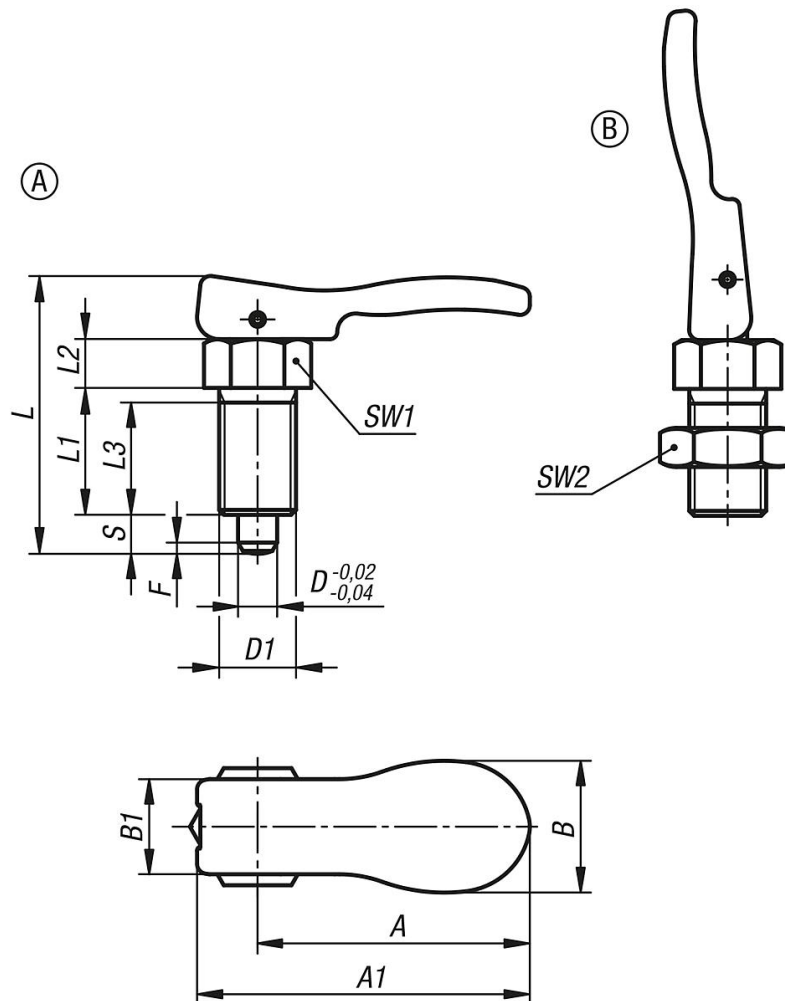
Spacer rings K0665  
Positioning bushes for indexing plunger K1290  
Mounting brackets K0638

#### Drawing reference:

Form A: without locknut  
Form B: with locknut

## Indexing plunger with cam lever, steel or stainless steel

### Drawings



### Overview of items

#### Indexing plunger with cam lever, steel or stainless steel

Order No.	Main material	Component colour	Form	A	A1	B	B1	D	D1	Travel S	L	L1	L2	L3	SW1	SW2	Fx30°	Spring force initial pressure F1 approx. N	Spring force final pressure F2 approx. N
K1584.8105	steel	black	A	31,7	41,7	17,8	12,9	5	M10x1	5	39	17	7	15	13	-	1,3	5	12
K1584.8206	steel	black	A	31,6	41,7	17,8	12,9	6	M12x1,5	6	44	20	8	17	14	-	1,8	6	14
K1584.8308	steel	black	A	55,5	67,8	26,9	19,4	8	M16x1,5	8	56,9	26	10	23	19	-	2,3	15	35
K1584.8410	steel	black	A	53,4	67,8	26,9	19,4	10	M20x1,5	10	62,9	28	12	25	22	-	2,8	15	34
K1584.8105154	steel	red	A	31,7	41,7	17,8	12,9	5	M10x1	5	39	17	7	15	13	-	1,3	5	12
K1584.8206154	steel	red	A	31,6	41,7	17,8	12,9	6	M12x1,5	6	44	20	8	17	14	-	1,8	6	14
K1584.8308154	steel	red	A	55,5	67,8	26,9	19,4	8	M16x1,5	8	56,9	26	10	23	19	-	2,3	15	35
K1584.8410154	steel	red	A	53,4	67,8	26,9	19,4	10	M20x1,5	10	62,9	28	12	25	22	-	2,8	15	34
K1584.18105	stainless steel	black	A	31,7	41,7	17,8	12,9	5	M10x1	5	39	17	7	15	13	-	1,3	5	12
K1584.18206	stainless steel	black	A	31,6	41,7	17,8	12,9	6	M12x1,5	6	44	20	8	17	14	-	1,8	6	14
K1584.18308	stainless steel	black	A	55,5	67,8	26,9	19,4	8	M16x1,5	8	56,9	26	10	23	19	-	2,3	15	35
K1584.18410	stainless steel	black	A	53,4	67,8	26,9	19,4	10	M20x1,5	10	62,9	28	12	25	22	-	2,8	15	34
K1584.18105154	stainless steel	red	A	31,7	41,7	17,8	12,9	5	M10x1	5	39	17	7	15	13	-	1,3	5	12
K1584.18206154	stainless steel	red	A	31,6	41,7	17,8	12,9	6	M12x1,5	6	44	20	8	17	14	-	1,8	6	14
K1584.18308154	stainless steel	red	A	55,5	67,8	26,9	19,4	8	M16x1,5	8	56,9	26	10	23	19	-	2,3	15	35
K1584.18410154	stainless steel	red	A	53,4	67,8	26,9	19,4	10	M20x1,5	10	62,9	28	12	25	22	-	2,8	15	34
K1584.9105	steel	black	B	31,7	41,7	17,8	12,9	5	M10x1	5	39	17	7	15	13	17	1,3	5	12
K1584.9206	steel	black	B	31,6	41,7	17,8	12,9	6	M12x1,5	6	44	20	8	17	14	19	1,8	6	14
K1584.9308	steel	black	B	55,5	67,8	26,9	19,4	8	M16x1,5	8	56,9	26	10	23	19	24	2,3	15	35

## Indexing plunger with cam lever, steel or stainless steel

### Overview of items

Order No.	Main material	Component colour	Form	A	A1	B	B1	D	D1	Travel S	L	L1	L2	L3	SW1	SW2	Fx30°	Spring force initial pressure F1 approx. N	Spring force final pressure F2 approx. N
<b>K1584.9410</b>	steel	black	B	53,4	67,8	26,9	19,4	10	M20x1,5	10	62,9	28	12	25	22	30	2,8	15	34
<b>K1584.9105154</b>	steel	red	B	31,7	41,7	17,8	12,9	5	M10x1	5	39	17	7	15	13	17	1,3	5	12
<b>K1584.9206154</b>	steel	red	B	31,6	41,7	17,8	12,9	6	M12x1,5	6	44	20	8	17	14	19	1,8	6	14
<b>K1584.9308154</b>	steel	red	B	55,5	67,8	26,9	19,4	8	M16x1,5	8	56,9	26	10	23	19	24	2,3	15	35
<b>K1584.9410154</b>	steel	red	B	53,4	67,8	26,9	19,4	10	M20x1,5	10	62,9	28	12	25	22	30	2,8	15	34
<b>K1584.19105</b>	stainless steel	black	B	31,7	41,7	17,8	12,9	5	M10x1	5	39	17	7	15	13	17	1,3	5	12
<b>K1584.19206</b>	stainless steel	black	B	31,6	41,7	17,8	12,9	6	M12x1,5	6	44	20	8	17	14	19	1,8	6	14
<b>K1584.19308</b>	stainless steel	black	B	55,5	67,8	26,9	19,4	8	M16x1,5	8	56,9	26	10	23	19	24	2,3	15	35
<b>K1584.19410</b>	stainless steel	black	B	53,4	67,8	26,9	19,4	10	M20x1,5	10	62,9	28	12	25	22	30	2,8	15	34
<b>K1584.19105154</b>	stainless steel	red	B	31,7	41,7	17,8	12,9	5	M10x1	5	39	17	7	15	13	17	1,3	5	12
<b>K1584.19206154</b>	stainless steel	red	B	31,6	41,7	17,8	12,9	6	M12x1,5	6	44	20	8	17	14	19	1,8	6	14
<b>K1584.19308154</b>	stainless steel	red	B	55,5	67,8	26,9	19,4	8	M16x1,5	8	56,9	26	10	23	19	24	2,3	15	35
<b>K1584.19410154</b>	stainless steel	red	B	53,4	67,8	26,9	19,4	10	M20x1,5	10	62,9	28	12	25	22	30	2,8	15	34