Technical Information Fasatan® Weatherstrip System



Fasatan® und Fasatyl® are bitumen compatible sealing membranes made of EPDM rubber for facades. Fasatan® is suitable for outdoors due to its water vapour permeable characteristic. Fasatyl® is especially suitable for indoors due to its water-vapour-proof characteristic.

The approved quality of Fasatan® and Fasatyl® complies with DIN 18 195.

They have been examined according to DIN 4102– part1 and correspond to the building material class B 2 (DIN 4102 – part 1), when bonded onto steel, wood or massive mineral surfaces with our adhesives Fasatan® TFS und Fasatan® TFU. Also Fasatan® and Fasatyl® are rated as European Fire Behaviour Class E according to EN 13501-1 (resistance to fire). Our Fasatan® Weatherstrip System provides Fasatan® or Fasatyl® with a non-siliconised weatherstrip sealing profile, suitable for Schüco small, Schüco large or Wicona small. The Fasatan® Weatherstrip System therefore offers the ideal time and cost-saving solution for sealing window and facade connections.

The Fasatan® Weatherstrip System can naturally be combined with our proven Fasatan® - Fix-System – our Fasatan® or Fasatyl® Weatherstrip System is equipped with a self-adhesive butyl rubber strip for this purpose. These self-adhesive strips simplify processing and save time because application of adhesive is not necessary anymore. The butyl rubber adhesive has the same ductility as the sealing membrane and therefore bonds very well to the most different surfaces and does not bloom (Weatherstrip System, version B).

Bonding to brick-work / concrete on building sites can naturally also be accomplished conventionally (Weatherstrip System, version A) with our proven Fasatan® TFS, our special single-component, solvent-free, pasty adhesive supplied in a tubular bag to all usual components, also on polystyrene and similar solvent-sensitive surfaces or with our Fasatan® TFU.

A further possibility is adhering with our proven contact adhesive Fasatan® TFK, especially in over head areas or where an immediate high bonding strength is required. Fasatan® TFK is suited for all usual components, with the exception of polystyrene and similar solvent-sensitive undergrounds. We recommend bonding with our solvent-free adhesives Fasatan® TFS, or Fasatan® TFU on such surfaces.

The Fasatan® Weatherstrip System is available in following versions:

Weatherstrip
System

A with one-sided weatherstrip profile

With weatherstrip profile and an adhesive strip on one side

All widths from 100 mm to 500 mm in 10 mm steps are available on request.

Butyl rubber adhesive strip for Weatherstrip System type B: up to 150 mm foil width 20 x 1 mm butyl rubber

up to 200 mm foil width 40 x 1 mm butyl rubber up to 400 mm foil width 60 x 1 mm butyl rubber

An additional mechanical mounting is necessary for the option B when using foil widths larger than 400 mm and / or for narrower butyl rubber adhesive strips.

We will be pleased to develop your individual Fasatan®-Fasatyl®-System solution on request.

Technical Information Fasatan® Weatherstrip System



Technical data:				
Backing membrane	Fasatan® 0,8	Fasatan® 1,0	Fasatan® strong	
	water vapour permeable for outdoors			
Thickness	0.8 mm	1.0 mm	1.2 mm	
Thickness tolerance	± 20 %	± 20 %	± 10 %	
Water vapour diffusion resistance value	μ = approx. 20 000		DIN EN ISO 12572	
Sd	approx. 16 m	approx. 20 m	approx. 24 m	DIN EN ISO 12572
Tensile strength	≥ 7 MPa	≥ 7 MPa	≥ 8 MPa	EN 12311-2
Elongation at break	≥ 300 %	≥ 300 %	≥ 300 %	EN 12311-2
Tear resistance	≥ 10 N	≥ 10 N	≥ 20 N	EN 12310-2
Water tightness 2 kPa water pressure		pass		EN 1928
Durability against ageing	pass E			EN 1296 / EN 1931
Fire behaviour	building material class B2 fire behaviour Class E			DIN 4102-1
				EN 13501-1
Roll length	20 m			
	Fasatyl® 0,8	Fasatyl® 1,0	Fasatyl® strong	
	water-vapour-proof for indoors			
Thickness	0.8 mm	1.0 mm	1.2 mm	
Thickness tolerance	± 20 %	± 20 %	± 10 %	
Water vapour diffusion resistance value	μ = approx. 140 000		DIN EN ISO 12572	
S _d	approx. 112 m			DIN EN ISO 12572
Tensile strength	≥ 7 MPa	≥ 7 MPa	≥ 8 MPa	EN 12311-2
Elongation at break	≥ 250 %	≥ 250 %	≥ 300 %	EN 12311-2
Tear resistance	≥ 10 N	≥ 10 N	≥ 20 N	EN 12310-2
Water tightness 2 kPa water pressure		pass		EN 1928
Durability against ageing	pass			EN 1296 / EN 1931
Fire behaviour	building material class B2			DIN 4102-1
	fire behaviour Class E			EN 13501-1
Roll length	20 m			
-				

Weatherstrip profile

a non-siliconised sealing profile, alternatively suitable for Schüco small, Schüco large or Wicona small (Please indicate when ordering)

Further weatherstrip profiles on request

Technical Information Fasatan® Weatherstrip System



Processing notes:

Simply snap the weatherstrip profile into the foreseen recess on the frame or element - that's all.

Please observe the following when bonding films on-site with Fasatan® TFS, Fasatan® TFB, Fasatan® TFU, or Fasatan® TFK:

- check the adhesive compatibility of the surface
- the surfaces must be clean, dry, solvent-, grease- and oil-free
- pre-treat absorbent surfaces with the appropriate primer
- the seam overlap of individual sheet widths should be at least 10 cm

Please observe our technical instruction sheet specifications and the adhesive processing notes!

Observe the following instructions when bonding the membrane with self-adhesive butyl rubber strips on the construction site: The surface must be clean, dry, solvent-, grease- and oil-free. Check the adhesive compatibility of the surface. Porous and absorbent surfaces must be pre-treated with our special Multi Primer. Grease traces must be removed with our Fasatan® Cleaner / Thinner. Remove the protective sheet and apply the product. Then continue to detach the protective sheet and firmly press the product onto the surface, avoiding air bubbles. The recommended contact pressure is 5 g / cm²to 15 g/cm². We recommend the use of a pressing roller. In order to avoid a possible adhesive force loss, ensure that the product assumes the outlines of the underground after application. Butyl rubber adhesives are solvent-sensitive. Please also observe the technical data sheet specifications and Fasatan®-Fix-System processing notes!

Attention! Important Note:

Above information are based on best present knowledge of current technology, but do not guarantee faultless processing of our products. The information is based on practical results of our tests, but is not binding and does not constitute warranties of characteristics in terms of Federal Supreme Court jurisdiction. Our information does not constitute a legally binding assurance of certain properties or suitability for a specific purpose. Supplementary information by our specialists are merely recommendations, for which no liability is accepted.

Due to the many possible applications of our products, we recommend subjecting the project to a thorough suitability test on original materials before release for further application.

Since our information are non-binding we do not warranty their correctness. For this reason we accept no liability for possible improper processing based on information submitted by our employees

This technical data sheet replaces all previous versions and is valid until a new version is issued, or until Dec. 31, 2014. Please request the latest version after Jan. 01, 2015.

Dr. Hermann, Anwendungstechnik / Application Technology, Gingen / Fils

BOSIG GmbH

D - 73333 Gingen, Brunnenstraße 75 - 77

Telephone. +49(0)7162-40 99-0 Fax +49(0)7162-40 99-200

www.bosig.de info@bosig.de