Application: Spool

Branches

Textile and general engineering



Relevant product information

Suitable grades: • ACO Eurobar GGG-FP, ACO Eurobar GGG-40/50, ACO Eurobar GGG-50, ACO

bar GGG-60

Can replace: • Sand castings

Steel

Aluminium

Offers the following advanta-

ges...:

Resists high pressures (GGG-50 & GGG-60)

Superior machinability thanks to self-lubrication combined with ease of chip-bre-

akage

Easy to deburr

· Shorter inter-hole distances possible thanks to improved machinability in drilling

Favourable vibration-damping characteristics

No shrinkage or porosity

Lighter than steel

More uniform and finer microstructure than with sand castings

...and cost savings: • Substantially reduced machining times

Significant reduction in the time required for deburring

Increased tool life in machining thanks to the self-lubricating characteristics

Complicated transitions easier to machine

Lower cost than aluminium

• No expenses for patterns

Fewer rejects

No sand particles and/or other casting defects

Ordering information

Eurobar product	Microstructure	Hardness, HB	Tensile strength, N/mm²
ACO Eurobar GG-FP	Flake graphite, ferrite-pearlite	170-240	140-195
ACO Eurobar GGG-40/50	SG-iron, ferrite-pearlite	150-210	370-400
ACO Eurobar GGG-50	SG-iron, ferrite-pearlite	170-240	420-500
ACO Eurobar GGG-60	SG-iron, pearlitic	200-290	550-600

